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Improving the shelf life of low-fat cut cheese using nanoemulsion-based edible coatings containing oregano essential oil and mandarin fiber

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Abstract

1 Nanoemulsion-based edible coatings containing oregano essential oil (OEO) as antimicrobial were
2 applied onto low-fat cut cheese to extend its shelf life. Nanoemulsions formulation was 2.0% (w/w)
3 sodium alginate, 0.5% (w/w) mandarin fiber, 2.5% (w/w) Tween 80 and 1.5%, 2.0% or 2.5% (w/w)
4 of OEO. Particle size, ζ -potential, apparent viscosity and whiteness index of nanoemulsions were
5 assessed. Water vapor resistance of coatings was evaluated as well as their antimicrobial efficiency
6 against inoculated *Staphylococcus aureus* and native microbiota growth during refrigerated storage.
7 Headspace gases were measured as an indicator of bacterial activity and sensory alterations such as
8 color and texture of cheese pieces were studied. Coatings with at least 2.0% (w/w) OEO decreased
9 *Staphylococcus aureus* population from 6.0 to 4.6 log CFU/g after 15 days. Coated-cheese pieces
10 containing 2.5% (w/w) OEO inhibited psychrophilic bacteria or molds and yeasts growth during 6
11 or 24 days of storage, respectively. Consequently, the atmosphere into the sealed tracks was
12 stabilized and the outward appearance of cheese pieces was preserved. Thus, the present work
13 evidences the feasibility of using mandarin fiber with high nutritional properties and sodium
14 alginate acting as texturizing agents, to form OEO-loaded coatings onto low-fat cut cheese in order
15 to extend its shelf life.

16
17 **Keywords:** Nanoemulsions; mandarin fiber; cheese; edible coatings; *Staphylococcus aureus*;
18 molds; oregano essential oil.

19

1. Introduction

Low-fat cheese is characterized by containing low quantities of calories and salt. The shelf life of this kind of cheeses is limited due to the uncontrolled and extensive fungal and bacterial development on its surface reducing their quality, especially if they are cut. The need of bacterial cultures to obtain the suitable form, taste and texture of cheese introduces a potential risk of infection from cheese-borne species like *Staphylococcus aureus*, *Listeria monocytogenes*, *Salmonella enterica* and *Escherichia coli* (Kuorwel, Cran, Sonneveld, Miltz, & Bigger, 2011). In this regard, consumers' demand for safe and high-quality foods has motivated the scientific community and food industry in finding new strategies that allow increasing the shelf life of highly perishable foods, but with slight effect on the organoleptic properties of the product.

Over the past few years, it has been an increasing interest in using natural antimicrobials for food preservation, due to the general consumer rejection of synthetic additives such as sulfites, benzoic acid or its derived salts, commonly used to control the microbial growth in foods. Essential oils (EOs) are secondary metabolites produced by aromatic plants that have shown potent antimicrobial effect against several pathogenic and spoilage microorganisms. EOs contain a complex mixture of different constituents (non-volatile and volatile), whose composition is highly variable (Adorjan & Buchbauer, 2010; Bonilla, Atarés, Vargas, & Chiralt, 2012; Salvia-Trujillo et al., 2014). In particular, oregano essential oil (OEO) has been previously utilized to control the microbial growth in foods (Raybaudi-Massilia, Mosqueda-Melgar, & Martín-Belloso, 2006; Tajkarimi, Ibrahim, & Cliver, 2010). Its active compound carvacrol presents strong antifungal capacity and high inhibitory effect against *Listeria monocytogenes*, *Salmonella*, *Escherichia coli* and *Staphylococcus aureus* (Burt, 2004; Rojas-Graü et al., 2009; Tajkarimi et al., 2010). Nonetheless, despite these remarkable properties, EOs have poor water solubility, intense aroma, high volatility and may be toxic at high concentrations, which mainly jeopardize their application as natural preservatives (Svoboda, Brooker, & Zrustova, 2006).

45 The great challenge of incorporating EOs into food matrices could be overcome if they are
46 incorporated into nanoemulsions. These oil-in-water systems have been described as colloidal
47 dispersions with an extremely small droplet size (< 200 nm) (Li, Zheng, Xiao, & McClements,
48 2012), which can contain lipophilic ingredients in the oil phase (McClements, 2011; Solans et al.,
49 2005). Nanoemulsions can be directly added to food matrices in liquid state or instead, they can be
50 applied as edible coatings onto food surfaces (solid state) if a biopolymer is incorporated in the
51 aqueous phase of nanoemulsions. Moreover, the combination of different biopolymers (for instance,
52 alginate-pectin or alginate-chitosan), can be used to enhance the physicochemical properties of
53 emulsions (George & Abraham, 2006). In this regard, this combination could be even more
54 interesting if one of these biopolymers is also able to provide added-value to the food product, as in
55 the case of dietary fibers (González-Molina, Domínguez-Perles, Moreno, & García-Viguera, 2010).
56 Specifically, mandarin fiber has been used as functional food additive due to its prebiotic properties
57 (Moreira et al., 2015). It has been reported that the intake of mandarin fiber significantly reduce the
58 risk of developing coronary heart disease, stroke, hypertension, diabetes, obesity, and certain
59 gastrointestinal diseases (Grigelmo-Miguel & Martín-Belloso, 1999; T. Wang, Sun, Zhou, & Chen,
60 2012).

61 Furthermore, mandarin fiber, which contains a high percentage of soluble fiber (mainly pectin), has
62 been shown to have high water holding capacity and apparent viscosity in combination with sodium
63 alginate, which may lead to the formation of nanoemulsion-based edible coatings (Lundberg, Pan,
64 White, Chau, & Hotchkiss, 2014). Edible coatings are defined as thin layers of edible material,
65 which are applied in liquid form on the food surface, usually by immersing the product in a solution
66 formed by the structural matrix (carbohydrate, protein, lipid or multicomponent mixture) (Rojas-
67 Graü, M.A. et al., 2009). some of its functions are to protect the product from mechanical damage
68 and chemical reactions acting as moisture barriers (Miller & Krochta, 1997). Otherwise, if the
69 coatings contain antimicrobial agents, they are able to protect high perishable food products, such as

70 low-fat cheese, from the microbial growth extending their shelf life (Raybaudi-Massilia, Mosqueda-
71 Melgar, & Martín-Belloso, 2008; Rojas-Grau et al., 2007).

72 In this regard, nanoemulsions containing EOs could be used to form antimicrobial coatings on the
73 cheese surface, as a way to limit the negative changes that occur during the time. Thus, the aim of
74 the current work was to assess the antimicrobial effectiveness of nanoemulsions-based edible
75 coatings containing OEO and enriched with mandarin fiber against inoculated *Staphylococcus*
76 *aureus*, and their capability to improve the shelf life of a highly perishable low-fat cut cheese.

77 **2. Materials and methods**

78 **2.1. Materials**

79 Low-fat cheese (CADICOOP light) was kindly donated by CADÍ[®] (Lleida, Spain). Oregano
80 essential oil was supplied by Essential aròms (Lleida, Spain). Tween 80 was purchased from
81 Panreac (Barcelona, Spain). Sodium alginate (MANUCOL[®]DH) was obtained from FMC
82 Biopolymer Ltd (Scotland, U.K.). Information provided by the manufacturer indicates that viscosity
83 and pH of a solution 1% is 40-90 mPa·s and 5.0-7.5, respectively. Mandarin fiber containing 231.30
84 g/kg of soluble fiber (mainly pectin), 202.38 g/kg of insoluble fiber, 81.25 g/kg of proteins, 7,74
85 g/kg of lipids, 29.61 g/kg of ashes and 423.76 g/kg of carbohydrates was kindly donated by
86 Indulleida (Lleida, Spain). Ultrapure water obtained from a Milli-Q filtration system was used to the
87 preparation of all solutions.

88 **2.2. Methods**

89 **2.2.1. Nanoemulsions preparation**

90 Formulation of oil-in-water nanoemulsions contained OEO (1.5 – 2.5% w/w), Tween 80 (2.5%
91 w/w), sodium alginate (2.0% w/w) and mandarin fiber (0.5% w/w).

92 The aqueous phase was prepared by solving sodium alginate in ultrapure water at 70°C for 3 h.
93 After reaching room temperature, mandarin fiber was added to alginate solution and mixed using a
94 laboratory high-shear homogenizer (T25 digital Ultra-Turrax, IKA, Staufen, Germany) at 9,600 rpm
95 for 3 min. Ultimately, the aqueous phase was filtered in order to remove the fiber in excess. An
96 accurate amount of the lipid phase consisted of the mixture of OEO and Tween 80 at room
97 temperature was added to the aqueous phase, and blended with the high-shear homogenizer at
98 11,000 rpm for 2 min, leading to coarse emulsions. Lastly, nanoemulsions were formed passing the
99 respective coarse emulsion through a microfluidizer (M110P, Microfluidics, Massachusetts, USA)
100 at 150 MPa for 5 cycles.

101 **2.2.2. Physicochemical characterization of emulsions and nanoemulsions.**

102 **2.2.2.1. Droplet size, size distribution and ζ -potential**

103 The particle size distribution and mean droplet diameter (nm) of emulsions and nanoemulsions were
104 measured by a Zetasizer Nano-ZS laser diffractometer (Malvern Instruments Ltd, Worcestershire,
105 UK) working at 633 nm and 25 °C, equipped with a backscatter detector (173°) (Salvia-Trujillo,
106 Rojas-Graü, Soliva-Fortuny, & Martín-Belloso, 2015).

107 The ζ -potential (mV), was measured by phase-analysis light scattering (PALS) with a Zetasizer
108 Nano-ZS laser diffractometer (Malvern Instruments Ltd, Worcestershire, UK). It determines the
109 electrical charge at the interface of the droplets dispersed in the aqueous phase.

110 In both types of determinations, samples were prior diluted in ultrapure water using a dilution factor
111 of 1:9 sample-to-solvent.

112 **2.2.2.2. Apparent viscosity and whiteness index**

113 Viscosity measurements (mPa·s) were performed by using a vibro-viscometer (SV-10, A&D
114 Company, Tokyo, Japan) vibrating at 30 Hz, with constant amplitude and working at room
115 temperature. Aliquots of 10 mL of each emulsion and nanoemulsion were used for determinations.

116 A colorimeter (CR-400, Konica Minolta Sensing Inc., Osaka, Japan) set up for illuminant D65 and
117 10° observer angle was used to measure the CIE L^* , a^* and b^* parameters of emulsions and
118 nanoemulsions at room temperature. The device was calibrated with a standard white plate (Y
119 =94.0; $x = 0.3133$; $y = 0.3194$). The whiteness index (WI) was calculated with eq. (1) (Vargas et al.,
120 2008):

$$121 \text{ WI} = 100 - ((100 - L^*)^2 + (a^{*2} + b^{*2}))^{0.5} \quad \text{eq.(1)}$$

122 2.2.3. Cheese coating and sampling

123 Sealed cheese bars were stored at 4°C before processing. Immediately after opening the cheese bars,
124 identical cylindrical pieces (diameter: 1.5 cm, height: 2.4 cm) were cut in order to make
125 reproducible experiments.

126 Cheese pieces were immersed into the corresponding nanoemulsion for 1 min, and allowed to dry at
127 room temperature for 5 min. The addition of CaCl_2 , which acts as cross-linker was not needed since
128 cheese contains calcium itself. On the other hand, the uncoated pieces were immersed into ultrapure
129 water following the procedure explained above. Lastly, 50 grams of either coated or uncoated cut
130 cheese were packed polypropylene (PP) trays (ATS packaging, Barcelona, Spain) of 170 mm length
131 x 25 mm height x 110 mm width, using a tray sealer (Basic V/G, Ilpra systems, Barcelona, Spain).
132 Afterwards a cover film made of polyamide and polyethylene (Tecnopack, Girona, Spain) was used
133 to heat seal the trays. Lastly, sealed trays were stored at 4°C during 15 days.

134 Separate trays were prepared with cheese pieces inoculated with *Staphylococcus aureus* to evaluate
135 the antimicrobial effect of the antimicrobial coating and to assess the changes in quality attributes
136 along 24 days of refrigerated storage. Two trays of each set were prepared, and two replicates for
137 each sealed package were performed.

138 **2.2.4. Water Vapor Resistance (WPR) and weight loss**

139 Water vapor resistance (WVR) of cheese pieces was evaluated gravimetrically at 25 °C using a
140 modified version of ASTM standard method E96-00 (ASTM, 2000). The method and experimental
141 set up following to determine the water loss of coated cheese pieces was described by García et al.
142 (1998). Cheese cylinders were placed in small test cups (internal diameter of 2.7 cm and depth of
143 1.3 cm) and weighed in an analytical laboratory scale (AT261 Delta Range, Mettler Toledo,
144 Barcelona, Spain). Initial weights of coated cheese pieces were 8.3 ± 0.12 , 8.4 ± 0.23 and $8.5 \pm$
145 0.20 g for coatings with 1.5% OEO, 2.0% OEO and 2.5% OEO, respectively and 7.8 ± 0.14 g for
146 those uncoated. Cheese cylinders were placed in sealed chambers that were equilibrated at 33% RH
147 with a saturated $MgCl_2 \cdot 6H_2O$ solution (Panreac Quimica SA, Barcelona, Spain) at 25 °C. Cups
148 weights were recorded at 60 min intervals during 6 h. Weight loss was calculated by difference
149 using equation (2) and plotted versus time. Data were analyzed by lineal regression to obtain the
150 slope (d_s/d_t) of the curve in g/s. Water activity of the coated and uncoated cheese pieces ($0.974 \pm$
151 0.001 and 0.947 ± 0.001 , respectively) was measured twice for each sample with a water activity
152 meter (Acqualab CX-2, Decagon Devices Inc., Pullman, WA).

153 $WL = W_i - W_f$ **eq. (2)**

154 where WL is the weight loss of cheese pieces (in mg); W_i and W_f , are initial and final weights of cheese pieces (in mg).

155 Afterwards, WVR of the coatings was calculated using a modified Fick's first law equation as
156 described in equations (3), (4) and (5) (Ben-Yehoshua et al., 1985; Kaya & Kaya, 2000; Park &
157 Chinnan, 1995; Rojas-Graü et al., 2007):

158 $\Delta C = (P_i - P_a) / (R_c \cdot T)$ **eq.(3)**

159 $A = \pi \cdot r \cdot (2 \cdot h + r)$ **eq.(4)**

160 $WVR = (A \cdot \Delta C) / (d_s / d_t)$ **eq.(5)**

161 where $P_i - P_a$ is the difference in water vapor pressure (Pa) inside and outside of the cheese piece ($P_i = a_w$ of the cheese $\times P_0$ – that is
162 the vapor pressure of liquid water at 25°C and $P_a =$ partial water pressure in the environment with 33.3% RH at 25°C, in Pa $\times P_0$); ΔC
163 is the concentration of gas (g/cm^3) inside and outside the cheese piece at time t . A is the exposed area of cylindrical cheese pieces
164 (5.65 cm^2) taking into account that only one of the bases was in contact with the environment; (d_i/d_o) is the rate of gas exchange
165 (slope) in g/s ; R_c is the universal gas constant ($3.46 \text{ L}\cdot\text{mmHg}/\text{K g}$) and T is the temperature in degrees Kelvin.

166

167 **2.2.5. Antimicrobial efficiency of edible coatings**

168 **2.2.5.1. Inoculum preparation**

169 A strain of *Staphylococcus aureus* (CECT 240) (University of Valencia, Spain) was provided by the
170 culture collection of the Department of Food Technology, University of Lleida, Spain. The
171 *Staphylococcus aureus* culture was kept in slant tubes with Tryptone Soy Agar (TSA) (Biokar
172 Diagnostics, France) at 5 °C. The strain was then inoculated in Tryptone Soy Broth (TSB) (Biokar
173 Diagnostics, France) and incubated at 35 °C, 200 rpm for 6 h, to obtain cells in stationary growth
174 phase. The inoculum concentration was diluted from 10^8 CFU/mL to 10^6 CFU/mL for cheese
175 inoculation.

176 **2.2.5.2. Antimicrobial activity against inoculated *Staphylococcus aureus***

177 Cheese pieces (10 g) were inoculated with 50 μL aliquots of the culture and left dry for 20 min.
178 Cheese pieces were coated with nanoemulsions that contained OEO, packed in heat sealed PP trays
179 and stored at 4°C for 15 days. In order to corroborate that no one of the other components of edible
180 coating had also antimicrobial activity, nanoemulsions containing corn oil instead of OEO in the
181 same concentrations were prepared and applied onto cheese pieces.

182 The content of each tray (10 g) was put into a sterile stomacher bag (Strainer bag stomacher® lab
183 system, Seward, UK) with 90 mL of buffer peptone (Biokar Diagnostics, France). Bags were
184 homogenized for 1 min in a Stomacher blender (BagMixer®, Interscience, France). Serial dilutions
185 with saline peptone (Peptic Digest of meat USP, Biokar, Diagnostics, France) were prepared and

186 spread onto Baird-Parker agar (BP) (Biokar Diagnostics, France). Plates were incubated at 37 °C for
187 48 h and colonies were counted. Results were expressed as log₁₀ CFU/g.

188 **2.2.6. Quality assessment of coated cheese pieces**

189 **2.2.6.1. Microbial stability**

190 Psychrophilic bacteria and molds and yeasts growth in cheese pieces was examined along 24 days
191 under refrigeration. Cheese samples of 10 grams randomly chosen in aseptic conditions were put
192 into sterile bags with 90 mL of peptone buffer (Biokar Diagnostics, France). Bags were
193 homogenized for 1 min in a Stomacher blender (BagMixer[®], Interscience, France). Serial dilutions
194 with saline peptone (Peptic Digest of meat USP, Biokar, Diagnostics, France) were prepared, and
195 100 µL were spread onto Plate Count Agar (PCA) (Biokar Diagnostics, France) and Cloranfenicol
196 Glucosa Agar (CGA) (Biokar Diagnostics, France) for psychrophilic bacteria and molds and yeast
197 counts, respectively. PCA plates were incubated at 4 °C for 15 days, whereas CGA plates were
198 maintained at room temperature during 5 days. Afterwards, colonies were counted and the results
199 were expressed as log₁₀ CFU/g.

200 **2.2.6.2. Headspace gas analysis**

201 The composition of the headspace of each tray was analyzed with a gas chromatograph (Varian
202 490-CG) equipped with a thermal conductivity detector (Micro-GC CP 2002 gas analyzer,
203 Chromatography Systems, Middelburg, The Netherlands). A 10 mL sample was automatically
204 withdrawn from the tray headspace atmosphere and injected in the gas chromatograph. The oxygen
205 (O₂) content expressed in percentage was analyzed with a 10 m packed column (CP-Molsieve 5Å,
206 Varian, Middelburg, The Netherlands) at 60 °C and 100 kPa. For quantification of carbon dioxide
207 (CO₂) expressed in percentage, and ethanol (C₂H₅OH) concentration reported in ppm, a column
208 PoraPLOT Q (Varian, Middelburg, The Netherlands) (10 m x 0.32mm, df = 10 mm) held at 70 °C
209 and 200 kPa was used.

210 **2.2.6.3. Color (WI)**

211 The color of coated and uncoated cheese pieces was measured with a colorimeter (CR-400, Konica
212 Minolta Sensing Inc., Osaka, Japan) set up for illuminant D65 and 10° observer angle and calibrated
213 with a standard white plate. Measurements were taken at room temperature. CIE L^* , a^* and b^*
214 values were determined and the Whiteness Index (WI) was calculated through equation (1).

215 **2.2.6.4. Texture profile analysis (TPA)**

216 TPA of cheese pieces was carried out using a texture analyzer (TA-TX2, Stable Micro Systems,
217 Goldaming, UK) equipped with a 5 kg load cell and the 36R probe, operating with two
218 compression-decompression cycles and $2 \text{ mm}\cdot\text{s}^{-1}$ of crosshead speed (Diamantino et al., 2014). The
219 hardness, cohesiveness, gumminess, elasticity, adhesiveness and chewiness of the cylindrical cheese
220 pieces were calculated according to Szczesniak (2002). Eight replicates of each tray were performed
221 at each sampling time.

222 **2.2.7. Statistics**

223 All the experiments were assayed in duplicate, and at least three replicate analyses were carried out
224 for each parameter. SigmaPlot 11.0 Systat Software was used to perform the analysis of variance.
225 Tukey test was chosen to determine significant differences among treatments, at a 5% significance
226 level.

227 Correlation analyses were performed with statistical analysis software (JMP Pro 12, Statistical
228 Discovery™, North Carolina, USA).

229 **3. Results and discussion**

230 **3.1. Particle size and ζ -potential of nanoemulsions**

231 Microfluidization process caused a droplet disruption leading to nanoemulsions with smaller droplet
232 sizes than their respective coarse emulsions (particle sizes over 700 nm) (Table 1). In fact, the
233 smallest size ($169 \pm 23 \text{ nm}$) was obtained in nanoemulsions with 2.0% of OEO, whereas those with

234 OEO percentages of 1.5% or 2.5% w/w led to particle sizes of 214 ± 14 nm or 337 ± 79 nm,
235 respectively. The obtained results are in accordance with previous research in which the average
236 droplet diameter of nanoemulsions containing OEO and polysaccharides such as pectin or alginate,
237 were also in the nanorange scale (Guerra-Rosas et al., 2016; Salvia-Trujillo et al., 2014).

238 Differences in particle size may be related to the observed polydisperse particle distributions in all
239 nanoemulsions (Figure 1). There was a minor peak in the macro range that indicates the presence of
240 particles with greater size, which may cause an increase in the mean particle size values. These
241 minor peaks could be the outcome of an excess or a lack of OEO. When the concentration of OEO
242 is too low, two possible phenomena can occur: the excess of surfactant molecules adsorbed at the
243 interface of droplets may repel biopolymer chains and/or these biopolymer chains may bind free
244 surfactant molecules rather than those that are in the surface of oil droplets (Goddard, 2002;
245 Neumann, Schmitt, & Iamazaki, 2003). On the other hand, an excess of OEO droplets might cause
246 the coalescence phenomenon in which two or more small oil droplets come in contact forming a
247 single bigger droplet (Klang, Matsko, Valenta, & Hofer, 2012).

248 Regarding the electrical charge of oil droplets, all nanoemulsions showed ζ -potential values lower
249 than -30 mV regardless the concentration of OEO used (-35 ± 5 mV, -47 ± 3 mV and -42 ± 3 mV
250 for 1.5%, 2.0% and 2.5% of OEO, respectively), whereas coarse emulsions had higher ζ -potential
251 (from -14 to -22 mV) (Table 1). It is known that when ζ -potentials are below -30 mV, the electrical
252 charge of droplets is strong enough to assume that repulsive forces between droplets are
253 predominant in the system, keeping them stable (Heurtault, Saulnier, Pech, Proust, & Benoit, 2003).
254 Therefore, nanoemulsions obtained in the current work presented higher stability than coarse
255 emulsions regardless the concentration of OEO.

256 Despite the fact that a neutral or slightly negative electrical charge was expected at the oil-water
257 interface, according to the non-ionic low-mass nature of Tween 80 (Hsu & Nacu, 2003), the
258 presence of the anionic groups of sodium alginate and mandarin fiber molecules dispersed in the

259 aqueous phase has a strong influence in the ζ -potential values. When emulsions are exposed to
260 mechanical treatment such as microfluidization, it might cause the opening of the biopolymer chain
261 by mechanical shear, releasing free hydroxyl and carboxyl groups from their molecular structures
262 available to bind with water (Chen et al., 2013). These deprotonated alcohols or carboxylic acids
263 ($R-O^-$ or $R'CO_2^-$, respectively) contributed to increase the negative charge in the interface of the
264 droplets. Therefore, the higher the biopolymer concentration, the higher was the presence of $R-O^-$ or
265 $R'CO_2^-$ and the more negative ζ -potential values.

266 **3.2. Apparent viscosity and whiteness index (WI)**

267 Apparent viscosity values of nanoemulsions regarding coarse emulsions increased after
268 microfluidization (Table 1), probably due to the non-Newtonian behavior of the pair mandarin fiber
269 – alginate (Lundberg et al., 2014). This behavior let biopolymer structures hold additional water
270 after a shear stress, increasing their gel-forming capacity, which consists of the formation of a
271 gelatinous mass through water absorption (Dikeman, Murphy, & Jr, 2006; L. Wang et al., 2015).
272 Regarding the viscosity values of both coarse emulsions and nanoemulsions, significant differences
273 ($P<0.05$) between 1.5% w/w OEO emulsions and those with more concentration of OEO (2.0 and
274 2.5% w/w) were observed. The lower the percentage of OEO, the higher the viscosity of emulsions
275 probably due to aggregation phenomena between biopolymers and surfactant molecules (Neumann
276 et al., 2003). In this regard, apparent viscosity of emulsions might be strongly influenced by the
277 presence of alginate and mandarin fiber dispersed in the aqueous phase.

278

279 The whiteness indexes (WI) of emulsions significantly decreased ($P<0.05$) in all cases after
280 microfluidization process (Table 1). In fact, nanoemulsions have been defined as slightly turbid
281 systems because small droplets scatter light weakly. Therefore, with the increase of droplet size, the
282 light scattering is stronger and the WI of emulsions tends to be higher (Acevedo-Fani, Salvia-
283 Trujillo, Rojas-Graü, & Martín-Belloso, 2015; McClements, 2002).

284 On the other hand, nanoemulsions with a concentration of OEO over 2% w/w scattered the light
285 significantly ($P < 0.05$) more intensely than those with less concentration of OEO, causing an
286 increase in the WI of the former (McClements, 2011; Salvia-Trujillo et al., 2013). This is because
287 the emulsion appearance is highly determined by the physicochemical characteristics of oil droplets
288 such as their size, refractive index or concentration. Specifically, if the concentration of oil droplets
289 rises, L^* value also increased (Table 1) and hence, WI of emulsions become higher (eq.1)
290 (Chantrapornchai, Clydesdale, & McClements, 1999).

291 **3.3. Water Vapor Resistance (WVR) and water loss of coated-cheese pieces**

292 As it is shown in Table 2, the highest weight loss was observed in cheese pieces with coatings
293 containing 1.5% and 2.0% w/w of OEO (205.4 ± 0.1 mg and 216.4 ± 0.2 mg, respectively) without
294 significant differences ($P < 0.05$). However, the uncoated cheese presented the lowest weight loss
295 value (156.5 ± 0.1 mg). The fact that the presence of a coating increased the weight loss of cut
296 cheese can be explained by the higher water activity (a_w) of coated cheese pieces, compared with
297 those uncoated (0.974 versus 0.947 , respectively). In the coated product, the concentration of water
298 on the matrix surface is higher, so it is easily captured by saturated $MgCl_2 \cdot 6H_2O$ solution situated in
299 a sealed chamber, causing a greater loss of water from the coating. Regarding the different coatings,
300 those with the highest content of EO resulted more effective as barriers showing a weight loss of
301 195.3 ± 0.2 mg, which is lower than in the case of using coatings with less concentration of OEO.

302 Coated cheese pieces exhibited greater values of WVR, compared to those uncoated (Table 2).
303 Moreover, as the concentration of OEO in nanoemulsions increased, the WVR of coatings was
304 higher. Although, polysaccharide-base coatings exhibit limited water vapor barrier ability owing to
305 their hydrophilic and hygroscopic nature (Gennadios, Hanna, & Kurth, 1997), OEO-based coatings,
306 reducing water loss and avoiding cheese dehydration. On the other hand, there was a solid
307 correlation ($r = 0.73$) between the water loss of coated product and calculated WVR values of

308 nanoemulsion-based coatings. It suggested that those edible coatings that presented a higher WVR,
309 experimented a lower water loss.

310 3.4. Antimicrobial efficiency of edible coatings against inoculated *Staphylococcus* 311 *aureus*

312 The effectiveness of the antimicrobial edible coatings in inhibiting *Staphylococcus aureus* growth
313 inoculated on low-fat cut cheese during refrigerated storage is shown in Figure 2. Initial microbial
314 load (10^6 CFU/g) inoculated on the surface of cylindrical cheese pieces decreased 0.9 ± 0.1 log
315 CFU/g on average, just after applying the different coatings or after their submersion in ultrapure
316 water (uncoated cheese pieces).

317 The antimicrobial effectiveness of coatings with 1.5%, 2.0% or 2.5% w/w of OEO applied on the
318 surface of cylindrical cheese pieces was compared with the formulations loaded with corn oil at the
319 same concentrations confirming the lack of antimicrobial activity of coatings in absence of OEO
320 (Fig.2).

321 The concentration of OEO used in the formulation of edible coatings had a significant effect on
322 their bactericidal activity against inoculated *Staphylococcus aureus* over time. The microbial
323 population decreased 1.4 and 1.5 log CFU/g in coated cheese pieces containing 2.0 % or 2.5% w/w
324 of OEO, respectively, during 15 days of refrigerated storage. However, coatings with an OEO
325 concentration of 1.5% w/w were not effective in reducing *Staphylococcus aureus* population.

326 OEO can alter the fatty acid composition of cytoplasmic membranes of pathogenic and spoilage
327 microorganisms (Pasqua, Hoskins, Betts, & Mauriello, 2006). Specifically, carvacrol, the major
328 active compound from OEO, is able to modify the cell membrane of Gram-positive bacterial
329 species such as *Staphylococcus aureus* (La Storia et al., 2011). Nevertheless, the antimicrobial
330 activity of coatings against this pathogen was found to be dependent on the concentration of
331 carvacrol contained in them (Kuorwel et al., 2011). Therefore, neither in coated-cheese pieces with

332 an OEO concentration of 1.5% w/w nor in uncoated cheese pieces or in those with the coating based
333 on corn oil, was possible to inactivate or inhibit the growth of *Staphylococcus aureus*.

334 **3.5. Microbial growth and quality changes along storage.**

335 **3.5.1. Psychrophilic bacteria, molds and yeast**

336 Figure 3 shows the growth of psychrophilic bacteria (A) and molds and yeast (B) in uncoated and
337 coated cheese pieces during refrigerated storage. The results revealed that coatings with a
338 concentration of OEO higher than 2.0% w/w clearly had an antimicrobial effect. However, a
339 concentration of 1.5% w/w of OEO was not enough to inhibit the development of neither
340 psychrophilic bacteria nor molds and yeast in cheese pieces.

341 Indeed, the most effective microbial inhibition of psychrophilic bacteria was obtained for cheese
342 pieces coated by the nanoemulsion with the highest percentage of OEO (2.5% w/w). In this case,
343 the growth began after the 6th day of storage and reached the equilibrium with values lower than 6.7
344 log CFU/g at the 13th day (Fig.3A). Although coatings with 2.0% w/w resulted effective in slowing
345 down the psychrophilic bacteria growth, it was not enough to stop it. The microbial growth in the
346 cheese pieces with a 2.0% w/w of OEO was lower than in those coated containing 1.5% w/w of
347 OEO, reaching the maximum microbial population at the 17th day with a 7.3 log CFU/g. On the
348 other hand, microbial counts of psychrophilic bacteria in uncoated cheese pieces and in those coated
349 with 1.5% OEO increased until 8.3 log CFU/g from the first day to the 17th day of storage before
350 reaching the equilibrium (Fig.3A).

351 Regarding molds and yeast (Fig. 3B), the growth started after the 13th day in uncoated cheese pieces
352 and in those coated with the lowest percentage of OEO (1.5% w/w). However, the fungi growth for
353 uncoated pieces was greater than for those coated. In the case of coatings prepared with a 2.0% w/w
354 of OEO, the growth began after 17 days of storage. Lastly, cheese pieces coated with 2.5% w/w of
355 OEO did not show molds and yeast growth at least during 24 days of experiment.

356

357 Lipids like EOs have many biological functions in microbial cells (La Stora et al., 2011), however,
358 their effectiveness not only depend on the concentration but also on the active compound (Moore-
359 Neibel et al., 2013). According to the results, both psychrophilic bacteria and molds and yeast were
360 especially sensitive to carvacrol (main component of OEO) (Microbiology & Andrews, 2001). In
361 this regard, OEO coatings may require less concentration of essential oil to extend the
362 microbiological shelf life of low-fat cheese pieces (2.0% w/w) than in the case of using other type
363 of EOs (Kavas & Kavas, 2014).

364

365 **3.5.2. Headspace gas composition**

366 As it can be appreciated in Figure 4A, coatings based on nanoemulsions with OEO caused a
367 decrease of O₂ consumption compared with the uncoated pieces from the 3th day, probably as a
368 result of the control of the microbial growth (Raybaudi-Massilia et al., 2008). On the contrary, the
369 production of CO₂ increased gradually until reaching the equilibrium because of the gas produced
370 by cheese itself (Acerbi, Guillard, Guillaume, Saubanere, & Gontard, 2016). Nonetheless,
371 significant variations (P<0.05) were observed during the first 13 days regarding the concentration of
372 OEO (Fig.4B). Although it was supposed that coatings with a higher percentage of EO ought to
373 have a higher resistance to gas diffusion due to their lipophilic nature (Salvia-Trujillo et al., 2015),
374 the presence of some carbohydrates such as alginate and mandarin fiber contributes to increase gas
375 permeability (Rojas-Graü et al., 2007). This is related to the capability of alginate or mandarin fiber
376 chains of holding water in their structures, which together with the fact that EO concentration was
377 low, could cause a decrease in the ability of coatings to act as barriers to the transport of humidity,
378 gases, and aroma compounds (Espitia, Du, Avena-Bustillos, Soares, & McHugh, 2014; Miller &
379 Krochta, 1997).

380 Regarding ethanol production, there were not significant differences (P>0.05) between cut cheese
381 coated by nanoemulsions containing 1.5% OEO and uncoated pieces (Fig.4C). The same occurred

382 for 2.0% and 2.5% OEO coatings between them probably because both resulted effective in the
383 control of microbial growth. Moreover, despite the fact that cheese produces CO₂ and ethanol
384 during propionic and acid fermentation due to the action of lactic bacteria (Acerbi et al., 2016;
385 Fröhlich-Wyder et al., 2013), it was possible to observe a fast decrease of ethanol concentration
386 during the first three days of storage before reaching the equilibrium, because the alcohol may react
387 with different derivatives of primary or secondary biochemical processes that occur during cheese
388 shelf life (Mei, Guo, Wu, Li, & Yu, 2015). In this regard, lipolysis reactions lead to several free fatty
389 acids whose esters are able to react with ethanol. In addition, the reaction between some acids such
390 as acetic or lactic acid with ethanol molecule produces the corresponding acetates resulting in the
391 chemical equilibrium of equation (6):



393 Therefore, ethanol acts as a reaction intermediate, so its production and consumption are in
394 equilibrium and thus, it is likely that an increase of ethanol could not be detected by gas
395 chromatography.

396 **3.5.3. Color (WI)**

397 As has been discussed before, the optical properties of nanoemulsions depended on OEO
398 concentration, thus when they are applied as edible coatings the color of the coated cheese pieces
399 could be altered. Uncoated cheese pieces exhibited the highest WI value (76.32 ± 0.98) and there
400 were no significant differences during the time (Fig.5A). Regarding coated cut cheese, a
401 concentration of over 2.0% w/w OEO did not affect the WI values during storage time. However,
402 when coatings with less OEO concentration (1.5% w/w) were used, the color of the cheese pieces
403 increased progressively until the 13th day, probably because a lack of oil droplets might cause
404 biopolymer or surfactant aggregation leading to more instable coatings (Neumann et al., 2003).

405 According to experimental data, the WI was influenced by the rise of the b^* coordinate value,
406 which indicates the increase of yellow color (Fig.5B). The higher the b^* value, the more yellow the

407 cheese pieces and therefore, the lower the WI (eq.1). The increase of the b^* parameter can be
408 explained by the orange color of mandarin fiber that was incorporated to nanoemulsions. Even
409 though coated pieces seemed to be more yellow than uncoated, they were able to maintain the
410 brightness and the external properties of cheese during the time. In fact, the preservation of the
411 outward appearance of coated cheese pieces is very important in terms of being unnoticed for
412 consumers (Stintzing & Carle, 2004).

413 **3.5.4. Cheese Texture Profile Analysis (TPA)**

414 Coated cheese pieces showed similar values of hardness, cohesiveness, gumminess and elasticity
415 regardless the EO percentage incorporated in nanoemulsions, whereas these parameters were higher
416 in uncoated cut cheese (Fig.6). The highest values of adhesiveness were observed in the uncoated
417 product, and it remains constant during the time (Fig.6D). In the case of coated pieces, adhesiveness
418 values gradually decreased during 24 days.

419 Cheese hardness usually increases over time as a result of water loss and proteolysis (Bourne,
420 2002). Hence, the product may require a major force in the process of chewing due to a lack of
421 elasticity (Segnini, Dejmek, & Öste, 1999). In the current work, the percentage of high water-
422 content edible coatings allowed maintaining, not only the elasticity of coated cheese pieces but also
423 cheese pieces softness (Fig. 6C, 6A, respectively).

424 Szczesniak (2002) pointed out that gumminess and chewiness (defined as the energy required to
425 masticate a solid food) are mutually exclusive (Bourne, 2002) so, as elasticity remained constant
426 over time, the two properties must vary proportionally. Nevertheless, although coatings did not
427 exert any effect on chewiness, which was maintained constant during the time (data not shown), the
428 gumminess of the uncoated cheese pieces started to increase from the 7th day of storage (Fig.6E).
429 Probably because gumminess, understood as the energy required to disintegrate a semisolid food to
430 a state of readiness for swallowing, is dependent on hardness; hence, if the latter increases, the
431 former does (Bourne, 2002).

432 On the other hand, the cohesiveness of cheese pieces, defined as the limit point to which the
433 material can deform itself before breaking, did not vary over time regardless the concentration of
434 OEO (Fig.6B). Nevertheless, uncoated pieces showed higher cohesiveness values, which decreases
435 during the time; hence, coated cheese may break easily. The cheese becomes a cohesive material
436 along the time because the particles are closer after the product dehydration (Szczesniak, 2002).
437 However, the edible coatings helped to preserve the water into the food matrix maintaining the
438 cohesiveness, whereby the disintegration of the product is less probable.

439 Lastly, adhesiveness, which is the work necessary to overcome the attractive forces between the
440 surface of the food and the surface of the other materials in contact (Szczesniak, 2002), did not
441 correlate with the other properties studied by TPA (Segnini et al., 1999). In fact, coated cheese
442 pieces experienced a loss of adhesion, whereas this property remained constant over time in the
443 uncoated product (Fig.6D). Therefore, coated cheese pieces might be less sticky during the days
444 than those uncoated.

445 **4. Conclusions**

446 The combination of mandarin fiber with prebiotic properties, and sodium alginate let the formation
447 of stable OEO-loaded nanoemulsions able to act as edible coatings onto cheese pieces. Thus, the
448 incorporation of fiber to the coatings may become in an interesting alternative for increasing the
449 nutritional value of coated cheese pieces. In addition, edible coatings with at least 2.0% w/w of
450 OEO improved the microbial stability of the cheese pieces, resulted effective in the
451 decontamination of external pathogens such as *Staphylococcus aureus* and preserved cheese
452 outward appearance during the time. As a consequence, the incorporation of nanoemulsions-based
453 edible coatings containing OEO onto low-fat cut cheese extended the shelf life of this product.
454 These results evidence the potential advantages of using OEO as natural antimicrobial within edible
455 coatings acting as preservatives and enhancing the safety, quality and nutritional properties of high
456 perishable low-fat cut cheese.

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608

609

Table 1. Physicochemical properties of coarse emulsions (CE) and their respective nanoemulsions (NE) in terms of Z-average (nm), ζ -potential (mV), Viscosity (mPa·s), Whiteness index (WI) and parameter L^* . Data shown are the means \pm standard deviation.

	EO concentration (w/w)	Z-average (nm)	ζ -potential (mV)	Viscosity (mPa·s)	WI	L^*
CE	1.5%	1851 \pm 592 ^{Aa}	-17 \pm 3 ^a	341 \pm 6 ^a	60.42 \pm 0.04 ^a	65.6 \pm 0.1 ^a
	2.0%	1442 \pm 529 ^{Ca}	-14 \pm 3 ^a	250 \pm 4 ^b	63.90 \pm 0.05 ^b	69.09 \pm 0.09 ^b
	2.5%	707 \pm 242 ^{Eb}	-22.51 \pm 1.48 ^b	237 \pm 3 ^b	71.4 \pm 0.3 ^c	75.7 \pm 0.3 ^c
NE	1.5%	214 \pm 14 ^{Bc}	-34 \pm 5 ^c	366 \pm 4 ^c	59.49 \pm 0.16 ^d	62.59 \pm 0.21 ^d
	2.0%	169 \pm 23 ^{Bd}	-47 \pm 3 ^d	270 \pm 6 ^d	60.91 \pm 0.17 ^e	62.73 \pm 0.21 ^e
	2.5%	337 \pm 79 ^{Fe}	-42 \pm 4 ^d	265.00 \pm 1.41 ^d	67.80 \pm 0.10 ^f	71.17 \pm 0.19 ^e

^{a,b,c,d,e,f} Means in same column with different letters are significantly different at $p < 0.05$ in terms of comparing OEO concentration.

Table 2. Initial and final weights (g) of cheese pieces, weight loss (%) of coated and uncoated cheese pieces and water vapour resistance (WVR) expressed in s/cm of edible coatings based on oregano essential oil (OEO) from nanoemulsions (NE) applied onto cylindrical cut cheese pieces. Data shown are the means \pm standard deviation.

	EO concentration (w/w)	Initial weight (g)	Final weight (g)	Weight loss (%)	WVR (s/cm)
NE	1.5%	8.26 \pm 0.12 ^a	8.06 \pm 0.12 ^a	2.49 ^a	8.40 \pm 0.13 ^a
	2.0%	8.44 \pm 0.23 ^{ab}	8.22 \pm 0.24 ^{ab}	2.56 ^a	8.40 \pm 0.24 ^a
	2.5%	8.50 \pm 0.20 ^b	8.30 \pm 0.18 ^b	2.30 ^b	10.08 \pm 0.19 ^b
	Uncoated	7.80 \pm 0.14 ^c	7.65 \pm 0.13 ^c	2.00 ^c	12.06 \pm 0.14 ^c

^{a,b,c} Means in same column with different letters are significantly different at $p < 0.05$.

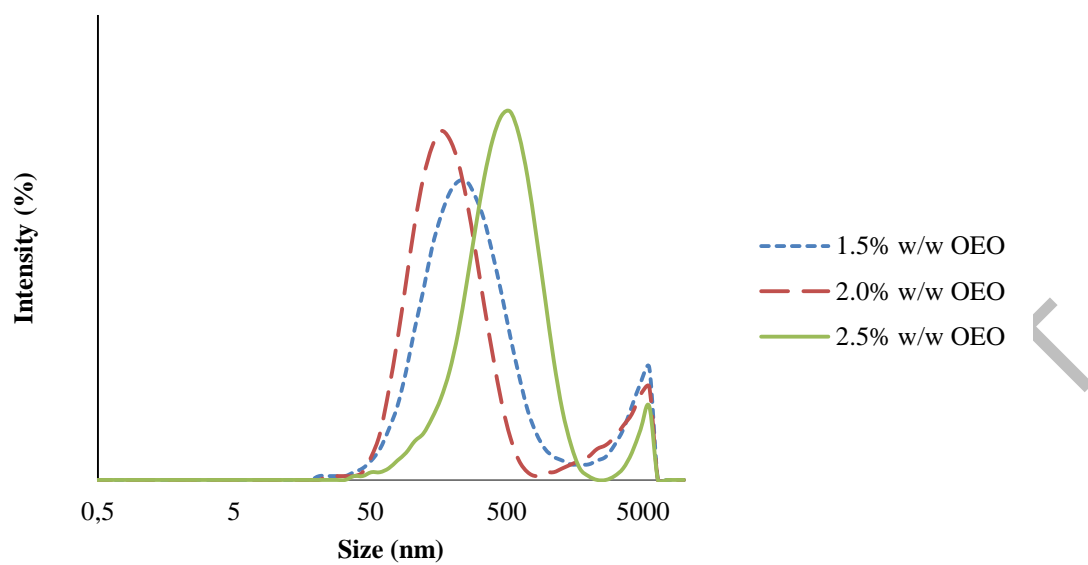


Figure 1. Particle size distribution (nm) of the nanoemulsions with different concentrations of oregano essential oil (OEO).

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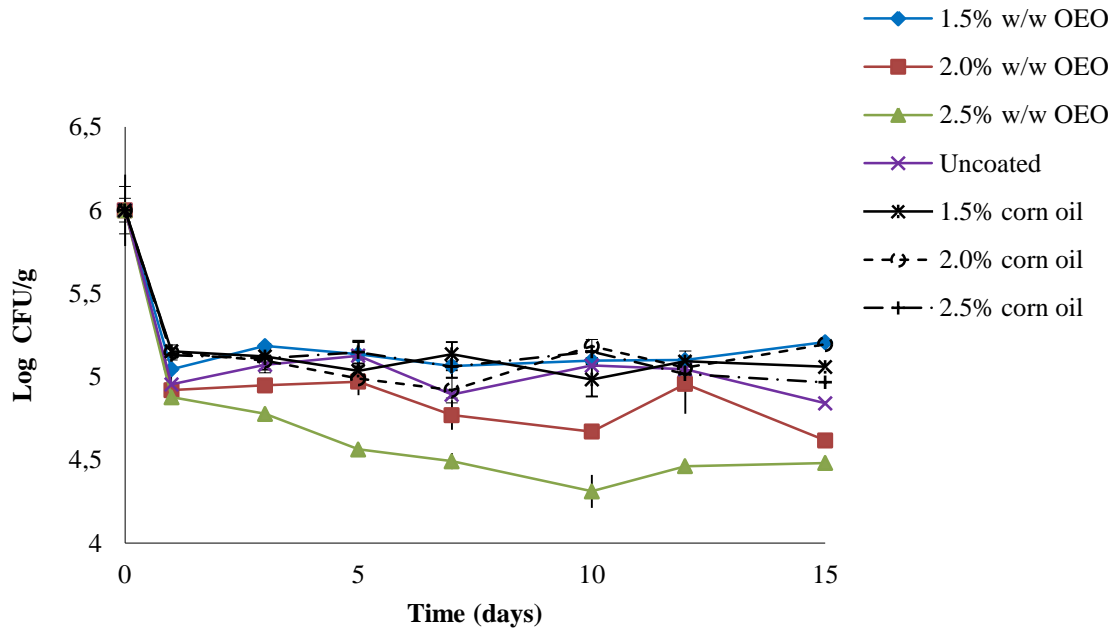


Figure 2. Effect of the edible coatings from nanoemulsions containing different concentrations of oregano essential oil (OEO) against *Staphylococcus aureus* (log CFU/g) inoculated onto cheese pieces. Data shown are the means \pm standard deviation.

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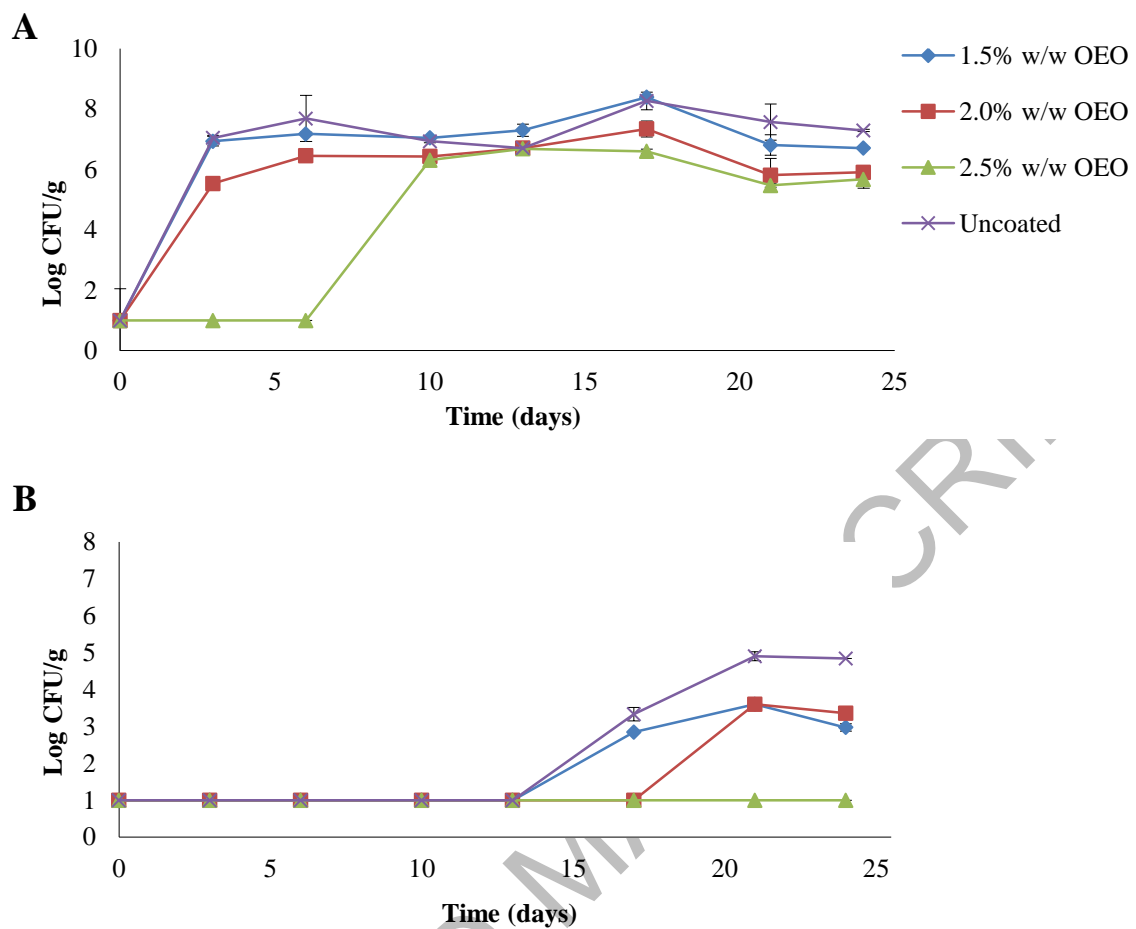


Figure 3. Effect of the nanoemulsion-based edible coatings containing oregano essential oil (OEO) on the microbial growth (log CFU/g) of psychrophilic bacteria (A) and molds and yeasts (B) in cheese pieces. Data shown are the means \pm standard deviation.

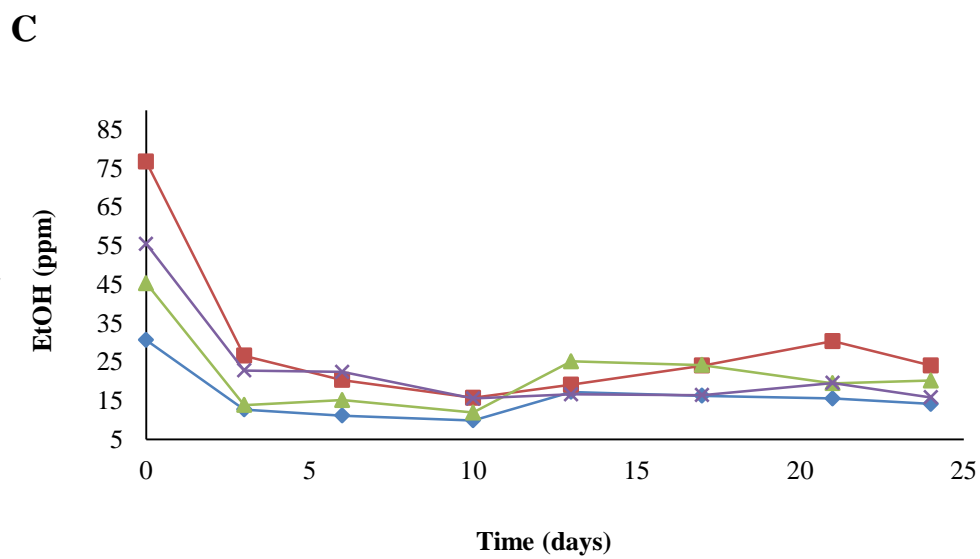
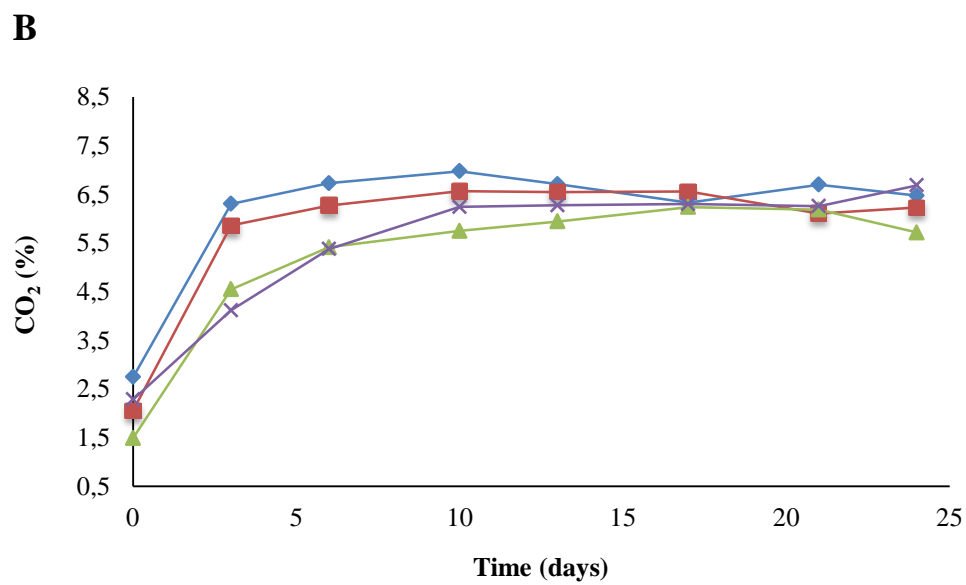
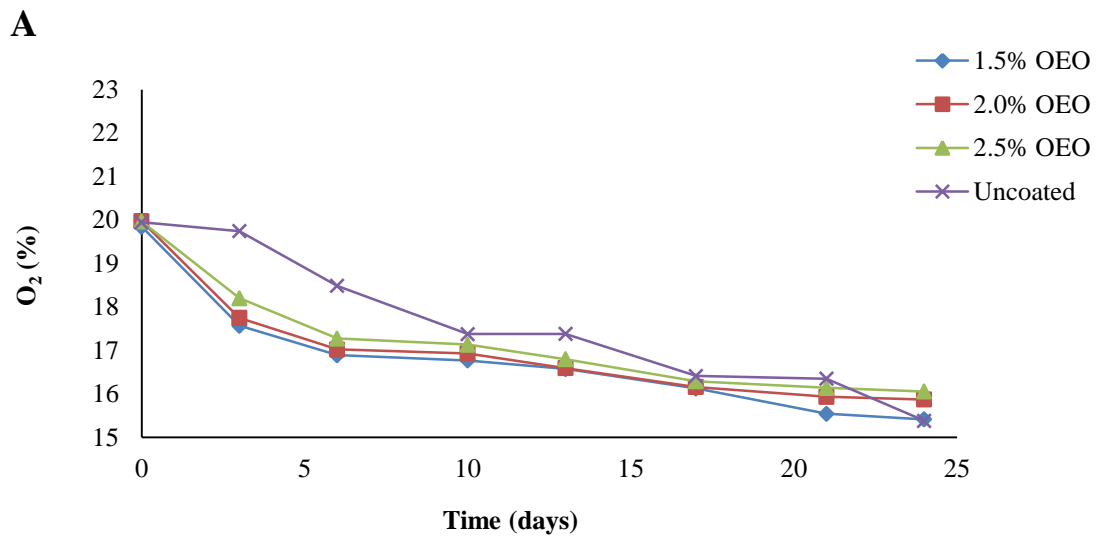


Figure 4. (A) Oxygen (O_2), (B) Carbon dioxide (CO_2) and (C) Ethanol (EtOH) headspace gas concentration of sealed trays containing uncoated or coated cheese samples during storage at 4°C. Data shown are the means \pm standard deviation.

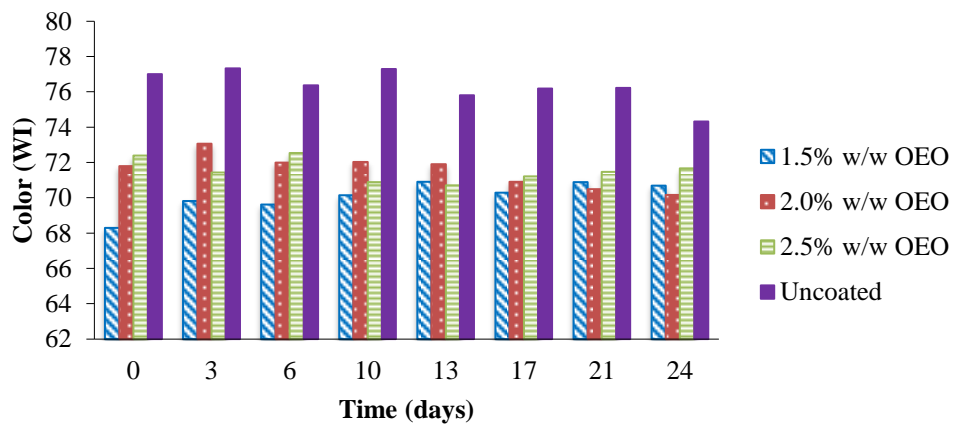
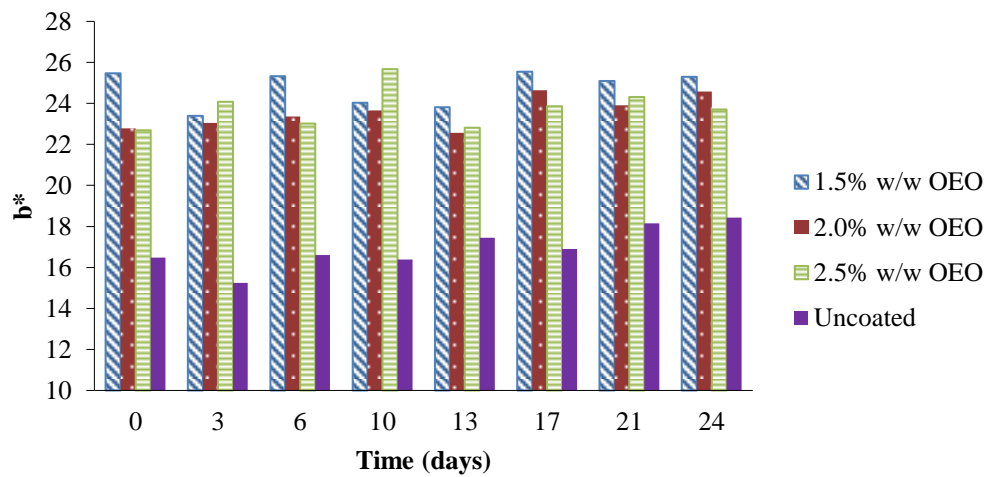
A**B**

Figure 5. (A) Color changes in terms of whiteness index (WI) values of coated and uncoated cheese pieces during storage. (B) Changes in b* parameter values of coated and uncoated cheese pieces during storage. Data shown are the means \pm standard deviation.

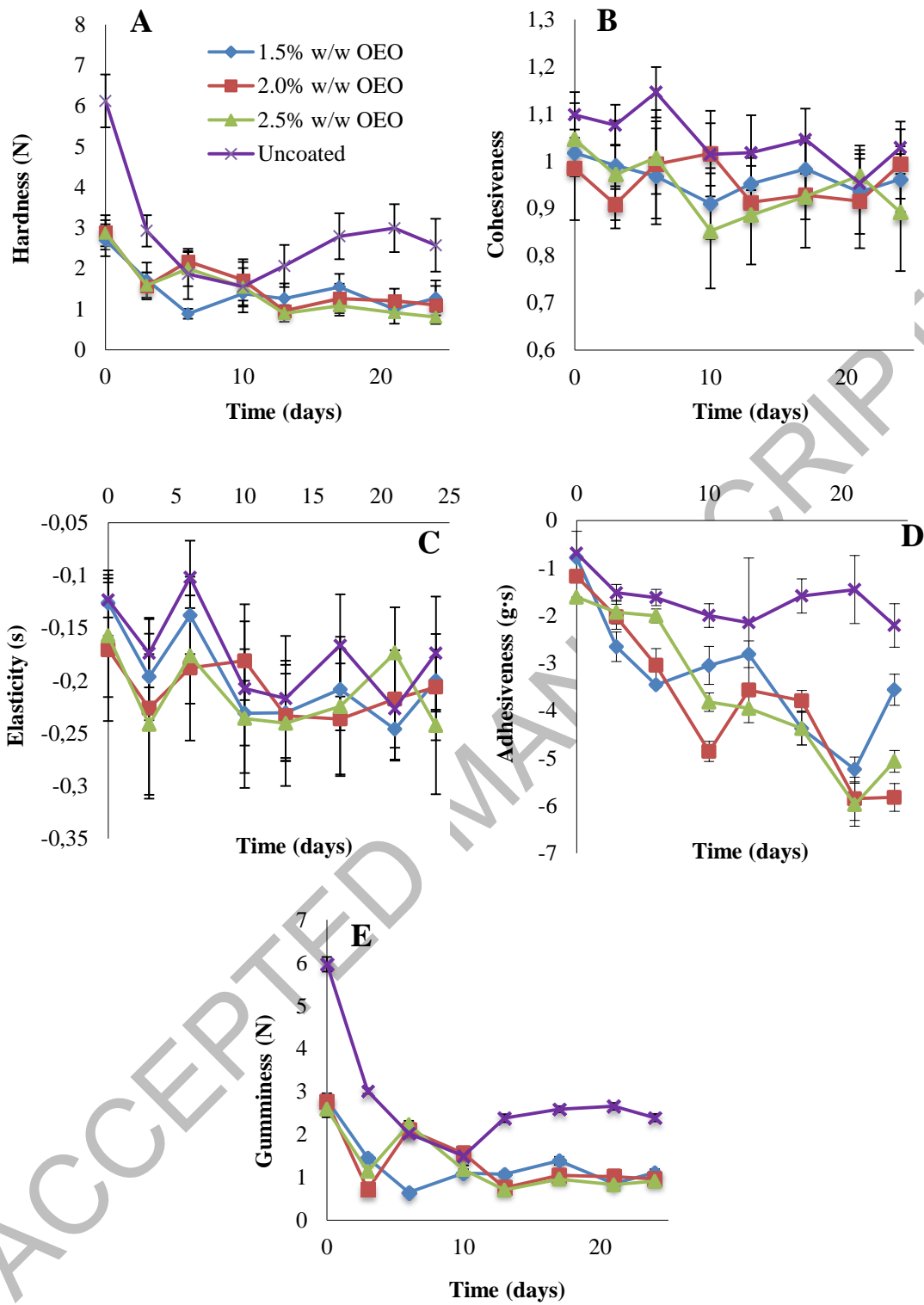


Figure 6. Texture Profile Analysis of coated and uncoated cheese pieces. (A) Hardness (N); (B) Cohesiveness (N·s/N·s); (C) Elasticity (s); (D) Adhesiveness (g·s) and (E) Gumminess (N). Data shown are the means \pm standard deviation.