



Universitat de Lleida

Document downloaded from:

<http://hdl.handle.net/10459.1/66670>

The final publication is available at:

<https://doi.org/10.1080/10408398.2017.1331200>

Copyright

(c) Taylor & Francis, 2017

1 **Food processing strategies to enhance phenolic compounds bioaccessibility and**
2 **bioavailability in plant-based foods**

3

4 Albert Ribas-Agustí, Olga Martín-Belloso, Robert Soliva-Fortuny, Pedro Elez-
5 Martínez*

6

7 Department of Food Technology, Agrotecnio Center, University of Lleida, Av. Alcalde
8 Rovira Roure 191, Lleida E-25198, Spain

9

10 Email addresses

11 Albert Ribas-Agustí, albert.ribas@tecal.udl.cat; Olga Martín-Belloso,
12 omartin@tecal.udl.cat; Robert Soliva-Fortuny, rsoliva@tecal.udl.cat; Pedro Elez-
13 Martínez, pelez@tecal.udl.cat.

14

15 *Corresponding author

16 Department of Food Technology, University of Lleida, Rovira Roure 191, Lleida E-
17 25198, Spain. Tel.: +34 973 702 601; fax: +34 973 702 596. Email address:
18 pelez@tecal.udl.cat

19

20

21

22

23 **Abstract**

24 Phenolic compounds are important constituents of plant-based foods, as their presence is
25 related to protective effects on health. To exert their biological activity, phenolic
26 compounds must be released from the matrix during digestion in an absorbable form
27 (bioaccessible) and finally absorbed and transferred to the bloodstream (bioavailable).
28 Chemical structure and matrix interactions are some food-related factors that hamper
29 phenolic compounds bioaccessibility and bioavailability, and that can be counteracted by
30 food processing. It has been shown that food processing can induce chemical or physical
31 modifications in food that enhance phenolic compounds bioaccessibility and
32 bioavailability. These changes include: *i*) chemical modifications into more bioaccessible
33 and bioavailable forms; *ii*) cleavage of covalent or hydrogen bonds or hydrophobic forces
34 that attach phenolic compounds to matrix macromolecules; *iii*) damaging microstructural
35 barriers such as cell walls that impede the release from the matrix; and *iv*) create
36 microstructures that protect phenolic compounds until they are absorbed. Indeed, food
37 processing can produce degradation of phenolic compounds, however, it is possible to
38 counteract it by modulating the operating conditions in favor of increased bioaccessibility
39 and bioavailability. This review compiles the current knowledge on the effects of
40 processing on phenolic compounds bioaccessibility or bioavailability, while suggesting
41 new guidelines in the search of optimal processing conditions as a step forward towards
42 the design of healthier foods.

43

44 **Keywords**

45 Food processing, Phenolic compounds, Bioaccessibility, Bioavailability, Plant-based
46 food.

47 **Introduction**

48

49 Fruits and vegetables are beneficial in a healthy diet (WHO and FAO, 2003). Their
50 consumption is related to a number of health effects, which can be attributed to the
51 biological activity of phenolic compounds and others (Tomás-Barberán and Andrés-
52 Lacueva, 2012). Phenolic compounds are a large group of secondary metabolites that are
53 ubiquitous in plants and can be in significant amounts in some plant-derived foods
54 (Haminiuk et al., 2012). Actually, phenolic compounds are the largest group of dietary
55 antioxidants in humans (Scalbert and Williamson, 2000). Many of their beneficial
56 properties have been reported with regard to their antioxidant activity and their ability to
57 scavenge reactive oxygen species. Furthermore, they can participate in signal
58 transduction with positive effects on cell metabolism. In this sense, some authors have
59 related these biological activities with reduced risk of cancer and cardiovascular diseases
60 (Scalbert et al., 2005).

61 Phenolic compounds constitute a huge and heterogenic group with more than
62 8,000 identified compounds, which can be classified by their molecular structure (Figure
63 1). The common molecular trait of all phenolic compounds is the presence of one or more
64 aromatic rings, with at least one hydroxyl group (phenol group). They can be simple
65 molecules with one phenol, such as phenolic acids, or complex structures with two or
66 multiple phenol groups, such as stilbenes and flavonoids. Flavonoids is one of the main
67 groups of phenolic compounds, which consists in two aromatic rings connected by a
68 heterocycle. Flavonols, flavones, isoflavones, flavanones, flavan-3-ols and
69 anthocyanidins are the most common sub-classes of flavonoids and they differ from each
70 other by the structure of their heterocycle. In addition, their native form is often
71 polymerized or conjugated with sugars or organic acids. Proanthocyanidins (condensed

72 tannins) are an example of oligomeric or polymeric forms composed of flavan-3-ols units.
73 Glycosylation is very common in flavonoids, except for flavan-3-ols. In consequence, a
74 huge range of structures exists with different chemical and biological properties (Crozier
75 et al., 2009).

76 Plant origin and food processing are the two main factors that affect the presence
77 and amount of the different classes of phenolic compounds in food. Some edible plants
78 are very rich in phenolic compounds, including most fruits and vegetables (Rothwell et
79 al., 2013). Once ingested, the health effects derived from the phenolic compounds depend
80 on to what extent they are released from the matrix, absorbed in the gastrointestinal tract
81 and available for metabolism. Bioaccessibility is the fraction of compounds that is
82 released from the food matrix during digestion and becomes available for small intestinal
83 absorption; on the other hand, bioavailability refers to the fraction of compounds that is
84 absorbed, distributed by the circulatory system and subjected to metabolism and
85 elimination. Many factors are involved in the bioaccessibility and bioavailability of
86 phenolic compounds, from their chemical structure and interactions with the food matrix
87 to the nutritional condition and genetic factors of the host. Therefore, in order to fully
88 assess the nutritional properties of food, attention should be paid to those factors affecting
89 bioaccessibility or bioavailability of phenolic compounds.

90 Food processing affects phenolic compounds bioaccessibility and bioavailability
91 in different ways. Firstly, higher content in food normally implies more released and
92 absorbed compounds in the intestine. Plants synthesize phenolic compounds as a defense
93 mechanism against biotic or abiotic stress conditions. Thus, postharvest treatments that
94 emulate such stress conditions can be used to stimulate the accumulation of phenolic
95 compounds in raw fruits and vegetables (Amarowicz et al., 2009). On the other hand,
96 food processing often induces the degradation of phenolic compounds, thus reducing their

97 amount in processed foods. However, processing can also lead to chemical or physical
98 modifications in food in such a way that fosters the release and absorption of phenolic
99 compounds during digestion.

100 Comprehensive work has been done regarding the phenolic compounds content in
101 food and the effects of food processing on their content and stability (Rothwell et al.,
102 2013). More recently, the interest has been also focused on bioaccessibility and
103 bioavailability, as these approaches are more tightly associated to the effects on health.
104 The number of studies on phenolic compounds bioaccessibility or bioavailability is
105 currently expanding (Crozier et al., 2010). Bioavailability is estimated by *in vivo* analysis
106 of the metabolites in blood and/or urine after consumption, while bioaccessibility is
107 assessed by *in vitro* methodologies that estimate the amount of compounds available for
108 intestinal absorption (Carbonell-Capella et al., 2014). The *in vivo* methodologies are more
109 realistic approaches to the determination of health effects. However, their implementation
110 is difficult and expensive and normally limits the number of samples to be assessed. This
111 can be simplified by the use of *in vitro* methodologies that emulate digestion, release and
112 absorption of food nutrients in the gastrointestinal tract, facilitating the assessment of
113 multiple processing conditions. In food technology research, the assessment of phenolic
114 compounds bioaccessibility using *in vitro* simulated digestion is a common tool as a
115 tentative estimation to bioavailability (Motilva et al., 2015).

116 The main and primary objective of food processing is to provide safe and
117 nutritious food. Recent advances in food technology have made new processing
118 methodologies available in addition to the traditional processes, which are able to render
119 added value to food products by enhancing their nutritional properties, without losing
120 sight of their microbiological safety. In this sense, variables and intensities of these
121 technologies can be modulated in order to improve the phenolic compounds

122 bioaccessibility and bioavailability. Even if there is good knowledge on the phenolic
123 compounds content in food, there is a serious lack of information on the effect of food
124 processing on their bioaccessibility or bioavailability. This review compiles the existing
125 data, with a focus on works assessing bioaccessibility or bioavailability, and proposes
126 some strategies in order to explore those processing conditions that unlock phenolic
127 compounds bioaccessibility and bioavailability from the food matrix. Finally, this work
128 is intended to encourage new research in an area with promising findings in the near
129 future.

130

131

132 **Chemical structure of phenolic compounds in plant-based foods affecting their**
133 **bioaccessibility and bioavailability**

134

135 The molecular structure of phenolic compounds has an influence on their bioaccessibility
136 and bioavailability, and more precisely, the class of compound, molecular size and pattern
137 of glycosylation are relevant features to be considered. Actually, there is a vast array of
138 chemical properties among phenolic compounds in plant-based foods due to their huge
139 diversity of structural forms (Figure 1). The acidic conditions of the gastric digestion do
140 not significantly affect the structure of most phenolic compounds (Manach et al., 2004;
141 Rios et al., 2002). Therefore, as a general rule, polymeric or glycosylated phenolic
142 compounds need to be transformed in the small or large intestine before being absorbed.
143 This is the case of most flavonoids that are glycosylated in their native form, except
144 flavan-3-ols, which are mainly present in their oligomeric or polymeric forms
145 (proanthocyanidins). Flavonoid glycosides are too hydrophilic to be absorbed by passive
146 diffusion in the small intestine. In fact, they are deglycosylated in the lumen of the small

147 intestine by the lactase phlorizin hydrolase and incorporated into the enterocytes by
148 passive diffusion (Day et al., 2000). Another way of absorption is the incorporation into
149 the epithelial cells of the small intestine by active transport through sodium-glucose
150 transporter proteins, being subsequently deglycosylated by a cytosolic β -glucosidase
151 (Gee et al., 2000). Glucose- and probably arabinose- and xylose- conjugated flavonoids
152 can be hydrolyzed and absorbed in the small intestine, even faster than the corresponding
153 aglycones (Gee et al., 2000). On the contrary, rhamnose- and rutinose- (glucose and
154 rhamnose disaccharide) conjugated flavonoids cannot be hydrolyzed until they reach the
155 colon, where they are degraded by the rhamnosidases of the colonic microbiota and
156 absorbed in the colon (Hollman et al., 1999). The highly unstable anthocyanidins are an
157 exception to this general rule, since they are absorbed only in the glycosylated form
158 (anthocyanins) (Prior and Wu, 2006). Nevertheless, anthocyanins are also very sensitive
159 to degradation during processing and digestion, so very low bioavailability values are
160 expected for anthocyanins, in the order of <0.1% of the intake (Hollands et al., 2008). On
161 the contrary, isoflavones are considered the most bioavailable phenolic compounds, in
162 the order of 40% for daidzin (Manach et al., 2005). As a general trend, the bioavailability
163 of phenolic compounds that need to be hydrolyzed by the colon microbiota is lower if
164 compared to those compounds that are readily absorbed in the small intestine (Manach et
165 al., 2004).

166 In proanthocyanidins, the degree of polymerization (DP) influences their
167 bioavailability. Most of the dietary proanthocyanidins pass through the small intestine
168 and reach the colon, especially those with high DP (Kahle et al., 2007). When they arrive
169 at the large intestine they are extensively modified by the colonic microbiota, producing
170 a vast array of phenolic acids and also probably some monomeric and dimeric flavan-3-
171 ols, which are readily absorbed in the colon (Ozdal et al., 2016; Serra et al., 2011). In the

172 colon, the catabolism and absorption of metabolites is more intense with low-polymerized
173 proanthocyanidins. High-molecular-weight proanthocyanidins easily form complexes
174 with macromolecules during digestion, hindering their transformation and absorption
175 (Serrano et al., 2009).

176 Part of the dietary phenolic acids are absorbed in the small intestine and the rest
177 is further modified and absorbed in the colon (Crozier et al., 2010). For instance, after
178 consumption of coffee, 30% of caffeoylquinic acid and derivatives were absorbed in the
179 small intestine and the rest passed to the large intestine (Stalmach et al., 2010). These
180 compounds are degraded afterwards by esterases of the colon microbiota, yielding caffeic
181 acid and other absorbable metabolites (Del Rio et al., 2010). Polymeric compounds
182 containing gallic acid (gallotannins) are also hydrolyzed by the colon microbiota (Serrano
183 et al., 2009).

184 It is worth mentioning that the microbiota modifications and the final bioactive
185 forms in which phenolic compounds reach the organism are highly dependent on the
186 subject. After absorption, phenolic compounds or their colonic metabolites are
187 transported by the portal vein to the liver, where they undergo further modifications by
188 conjugation, such as glucuronidation, sulfation and methylation, known as phase II
189 metabolism. Some phenolic metabolites can reach the liver already conjugated in the
190 enterocytes (Spencer et al., 1999). Almost all the phenolic compounds present in plasma
191 are phase II metabolites; thus the health effects of the dietary compounds are mostly due
192 to the biological activity of their glucuronide, sulfate or methyl metabolites.

193

194

195 **Matrix interactions in plant-based foods affecting phenolic compounds**
196 **bioaccessibility and bioavailability**

197

198 In order to be bioavailable, dietary phenolic compounds must be released from the food
199 matrix during small intestinal digestion (bioaccessible) or as a result of the colon
200 microbiota metabolism. In this regard, food matrix composition has a great influence on
201 phenolic compounds bioaccessibility and bioavailability. On the one hand, matrix
202 interactions may hinder the release and solubilization of phenolic compounds in the
203 chyme. On the other hand, phenolic compounds can form unavailable forms through
204 chemical modifications. On the contrary, matrix interactions can also prevent phenolic
205 compounds from degradation through the gastrointestinal tract until their absorption site
206 (Bohn, 2014). The hydrophobic aromatic rings and the hydrophilic hydroxyl groups
207 enable phenolic compounds to create weak and strong interactions with different types of
208 molecules, mainly macromolecules such as polysaccharides, proteins and lipids (Jakobek,
209 2015).

210

211 *Polysaccharide interactions*

212 Raw fruits and vegetables are rich in dietary fiber, which consists of an ensemble of
213 different polysaccharides, such as cellulose, hemicelluloses and pectic polysaccharides.
214 They form the cell wall, an outer layer that confers structural support to the plant cells
215 and the whole tissues. These macromolecules form an intricate network that interacts with
216 the surrounding media. There is evidence that the presence of polysaccharides in food
217 interfere with the assimilation of phenolic compounds. Phenolic compounds are more
218 easily released from food matrices poor in dietary fiber, such as juices and beverages
219 (Palafox-Carlos et al., 2011). This interference can be explained by the interactions that
220 can be native in the raw material itself, originated by food processing or created during
221 the transit through the gastrointestinal tract. Actually, when assessing bioavailability,

222 phenolic compounds can be divided between those easily released from the matrix during
223 digestion and those linked to the dietary fiber. In a western diet, it is estimated that about
224 50% of the phenolic compounds intake is associated with dietary fiber, which can be only
225 absorbed if the interactions have been successfully hydrolyzed by the colonic microbiota
226 (Saura-Calixto, 2011).

227 Some phenolic compounds in their native form are strongly bound to cell wall
228 hemicelluloses. In this regard, aleurone and pericarp of cereals are rich in ferulic acid
229 esterified to hemicellulose (Manach et al., 2004). However, other phenolic compounds
230 are stored at the vacuole of plant cells, so the interactions with the cell wall
231 polysaccharides occur when the cells are disrupted during processing or mastication.

232 Le Bourvellec et al. (2004) found that procyanidins were rapidly adsorbed to cell
233 wall polysaccharides. The nature of this effect was hydrogen bonding and hydrophobic
234 interactions. The adsorption of procyanidins to polysaccharides was not affected by pH
235 in the range of 2.2 - 7.0 and it increased with increasing ionic strength or decreasing
236 temperature. The amount of procyanidins bound to polysaccharides increased with the
237 molecular weight, DP, the percentage of galloylation, and the percentage of catechin units
238 in the structure, although the affinity changed between different polysaccharides (Le
239 Bourvellec et al., 2005).

240 Phan et al. (2015) found that some water-soluble phenolic compounds (phenolic
241 acids, phenolic acid esters, flavan-3-ols and anthocyanidins) created fast and spontaneous
242 interactions with isolated cellulose, up to 0.6 g/g cellulose. This study suggested that
243 phenolic compounds are adsorbed to cellulose regardless their native charge, via
244 hydrogen bonding and hydrophobic forces. Another work (Phan et al., 2016), showed that
245 pH and temperature affected the binding capacity of cyanidin-3-glucoside and ferulic acid
246 to cellulose, but it was not affected by NaCl concentration. The highest affinity was

247 observed at pH 5.0 and 4 °C (cyanidin-3-glucoside) and pH 5.5 and 20 °C (ferulic acid).
248 On the contrary, pH, temperature and NaCl concentration had no significant influence to
249 the binding capacity of catechin to cellulose.

250 Many pectin interactions have been reported. Anthocyanins such as
251 cyanidin glycosides create ionic interactions with pectin, and the extent of the binding
252 gradually increases with the time of contact and the pectin content (Padayachee et al.,
253 2012a). Similarly, phenolic acids such as caffeic acid, ferulic acid and some derivatives
254 interact with pectin, but slower than how they do with cellulose, probably due to repulsive
255 forces created by the negative charges in both compounds. The molecular size seems to
256 be not an influencing factor for the phenolic acids affinity to pectin (Padayachee et al.,
257 2012b). On the other hand, procyanidins bind to pectin with higher affinity to what has
258 been observed for xyloglucan (hemicellulose), starch or cellulose, probably because of
259 the capacity of pectin to create hydrophobic pockets that are able to encapsulate
260 procyanidins.

261 Phenolic compounds make interactions with starch as well, both amylose and
262 amylopectin molecules (Zhu, 2015). As a consequence of these interactions, starch and
263 phenolic compounds change their physicochemical and nutritional properties. Starch can
264 create weak binding with phenolic compounds through hydrogen bonds, or create
265 stronger inclusion complexes through hydrophobic forces between amylose single helices
266 and phenolic compounds, which remain entrapped in the complex.

267 Interactions with polysaccharides have a large impact on the phenolic compounds
268 bioaccessibility and bioavailability. Less than 2% of bound anthocyanins and phenolic
269 acids were released during *in vitro* gastric and small intestinal digestion (Padayachee et
270 al., 2013). This means that almost all the bound compounds are delivered to the large
271 intestine, where they are subject to possible modifications by the gut microbiota. The

272 higher the dietary fiber content in cereals, the lower the bioaccessibility of phenolic
273 compounds (Chitindingu et al., 2015). In this sense, the ferulic acid bioavailability in rats
274 was reduced in a cereal matrix due to the interactions with hemicelluloses (Adam et al.,
275 2002). The elimination of these interactions by enzymatic hydrolysis resulted in an
276 increase in the bioavailability of ferulic acid and other phenolic acids (Anson et al., 2011).
277 On the contrary, the interaction with other polysaccharides which act as protective carriers
278 through the gastrointestinal tract can result in an increase of the bioavailability. This is
279 the case of the starch inclusion complexes: genistein bioavailability in rats was increased
280 when it was in complexation with amylose (Cohen et al., 2011). In this line, it is suggested
281 that uptake of monomeric procyanidins can be increased if consumed together with a
282 polysaccharide-rich meal (Serra et al., 2010) or carbohydrate-rich foods, including
283 polysaccharides and/or low molecular weight sugars (Schramm et al., 2003). It is not clear
284 if the positive effect of low weight polysaccharides is due to modifications in the matrix
285 interactions or to the stimulation of digestive processes that enhance intestinal uptake,
286 such as increased motility and secretion or the activation of membrane transporters (Helal
287 et al., 2014; Schramm et al., 2003).

288

289 ***Protein interactions***

290 The interaction between phenolic compounds and proteins has been an issue of concern
291 since they can affect the nutritional quality of food (Świeca et al., 2013). After binding
292 with phenolic compounds, proteins including digestive enzymes can undergo
293 configurational changes that alter their physiological activity (Bandyopadhyay et al.,
294 2012; Xiao and Kai, 2012). Temperature, pH and chemical structure of protein and
295 phenolic compound affect their possible interaction (Ozidal et al., 2013). Phenolic
296 compounds with higher molecular weight, more structural flexibility and more hydroxyl

297 groups in the structure have more capacity to interact with proteins (Jakobek, 2015). On
298 the other hand, proteins with higher content in proline are advantaged in the interactions
299 with phenolic compounds, especially with galloylated procyanidins (Bandyopadhyay et
300 al., 2012). The nature of these interactions is mainly non-covalent, such as hydrogen
301 bonding and hydrophobic interactions (Nagy et al., 2012; Yuksel et al., 2010).

302 Frazier et al. (2010) found spontaneous interactions between proteins and
303 proanthocyanidins through multiple binding sites of the protein. They form complexes
304 that precipitate at pH values near the protein isoelectric point, which are facilitated when
305 the ratio proanthocyanidin/protein is high (Adamczyk et al., 2012). Milk addition
306 to a proanthocyanidin-rich cinnamon beverage produced an immediate formation of
307 insoluble casein complexes, quenching 28% of the free proanthocyanidins. However, the
308 precipitated complexes were again released during gastric digestion (Helal et al., 2014).
309 It is possible that low molecular weight carbohydrates, such as sucrose, inhibit the
310 formation of insoluble protein-proanthocyanidin aggregates by competition for
311 hydrogen-bonding sites of proanthocyanidins. For example, Helal et al. (2014) found that
312 the addition of sucrose or honey increased the bioaccessibility of polymeric
313 proanthocyanidins from a cinnamon beverage by decreasing their interaction with
314 proteins.

315 Hydroxycinnamic acids form relatively strong interactions with human serum
316 albumin (HSA), dominated by hydrophobic forces and hydrogen bonding (Muralidhara
317 and Prakash, 1995). The interaction between caffeoylquinic acid and milk proteins
318 decreased during digestion but did not disappear (Dupas et al., 2006). In the case of
319 stilbenoids, their affinity to HSA was enhanced by the presence of methoxy- or hydroxyl
320 groups in the structure, while glycosylation weakened the interaction. The higher the

321 stilbenoid lipophilicity, the stronger the protein binding, which is also dominated by
322 hydrophobic forces (Cao et al., 2016).

323 Contradictory effects have been identified between protein interactions and their
324 effect on phenolic compounds bioaccessibility or bioavailability, from negative to neutral
325 and positive effects (Jakobek, 2015; Ozdal et al., 2013). Milk addition to coffee brought
326 on casein-caffeoylquinic acid interaction, but it did not reduce the cell uptake of
327 caffeoylquinic acid (Dupas et al., 2006). In this sense, other works have shown no
328 significant effects of milk protein interactions on the bioaccessibility of tea procyanidins
329 (van der Burg-Koorevaar et al., 2011) or cocoa procyanidins (Neilson et al., 2009), as
330 well as on the bioavailability of tea flavonols (Hollman et al., 2001), tea procyanidins
331 (Kyle et al., 2007; Van Het Hof et al., 1998) or cocoa procyanidins (Neilson et al., 2009;
332 Roura et al., 2007). Other authors have found negative effects of milk protein interactions,
333 *e.g.*, on fruit juice phenolic compounds bioaccessibility (Rodríguez-Roque et al., 2015;
334 Rodríguez-Roque et al., 2014), coffee hydroxycinnamic acids bioaccessibility
335 (Tagliazucchi et al., 2012a) and bioavailability (Duarte and Farah, 2011), as well as on
336 black tea proanthocyanidins effects on vascular function (Lorenz et al., 2007). In contrast,
337 milk interactions also appeared to boost phenolic compounds bioaccessibility and
338 bioavailability. Green et al. (2007) found that milk addition increased tea
339 proanthocyanidin recovery in a simulated *in vitro* digestion. Protein interactions in a
340 green tea-enriched cheese resulted in a more than twofold increase in the total phenolic
341 compounds bioaccessibility (Lamothe et al., 2016). It has been also observed that
342 chalcones were more bioavailable in complexation with soy proteins (Ribnicky et al.,
343 2014).

344

345 ***Lipid interactions***

346 While phenolic compounds can inhibit lipase activity and the formation of lipid droplets
347 in the small intestine, thus affecting the overall fat absorption process, lipid interactions
348 have limited effect on the bioaccessibility and bioavailability of phenolic compounds
349 (Jakobek, 2015). Ortega et al. (2009) suggested a protective effect of the fat matrix on
350 cocoa procyanidins and flavones during duodenal digestion, although it did not protect
351 phenolic acids from their degradation. However, the fat content in cocoa did not affect
352 the bioaccessibility of phenolic compounds. In another study, there was a positive
353 correlation between the milk fat content and the bioaccessibility of hydroxycinnamic
354 acids in coffee with milk, although bioaccessibility was initially compromised by protein
355 interactions (Tagliazucchi et al., 2012a). Rodríguez-Roque et al. (2014) found that the
356 addition of milk in juice beverages improved the bioaccessibility of lipophilic
357 constituents such as carotenoids but not that of hydrophilic compounds such as phenolic
358 acids and flavonoids, although possible effects could have been masked by milk protein
359 interactions. In another work, the bioaccessibility of phenolic compounds in orange juice
360 with added skimmed milk was higher than in orange juice with added whole milk,
361 denoting a possible detrimental effect of milk fat in the matrix (He et al., 2016). However,
362 the effect of the milk fat was not observed in grape and apple juices. In any case, the
363 clearest effect of lipid matrices can be expected on lipophilic compounds, such as
364 curcuminoids. Fu et al. (2016) found enhanced curcuminoid bioaccessibility in buttermilk
365 yogurt in comparison to aqueous dispersions, due to better micellarization during
366 digestion.

367

368 **Food processing affecting phenolic compounds bioaccessibility and bioavailability**

369

370 ***Mechanical processing***

371 *Milling and grinding*

372 The release of phenolic compounds from solid plant-based foods is favored by the
373 mechanical disruption and the acidic conditions of digestion (Tagliazucchi et al., 2012b).
374 Logically, grinding and other unit operations that result in the diminution of the particle
375 size foster phenolic compounds extractability during digestion and enhance their
376 bioaccessibility. Baking whole wheat bread with reduced bran particle size, obtained by
377 fractionation, resulted in increased phenolic acids bioaccessibility (Hemery et al., 2010)
378 (Table 1). In another work, the procyanidin bioaccessibility in fermented cocoa beans
379 decreased 10% after roasting, but it increased up to 117% after blending the roasted beans
380 to obtain cocoa liquor (Gültekin-Özgüven et al., 2016).

381

382 *Juicing*

383 Juicing yields a liquid fraction with the soluble compounds separated from the solid
384 fraction with most of the insoluble cell wall polysaccharides. Some phenolic compounds
385 will remain in the insoluble fraction due to interactions with polysaccharides. For
386 example, in orange juicing, the flavonoid content decreased 8-fold when the albedo and
387 the fibrous matrix were discarded (Aschoff et al., 2015) (Table 1). However, the
388 remaining compounds probably are more bioaccessible in juice than in the whole fruit,
389 where polysaccharide interactions can be important. In this sense, Aschoff et al. (2015)
390 found that flavanone bioaccessibility in orange juice increased by 450% compared to the
391 orange segments with the fibrous matrix. Differences between juice and whole fruit
392 matrices can be diminished in the colon, after the action of the colonic microbiota.
393 According to this, Brett et al. (2009) found no significant differences between the
394 flavanone bioavailabilities in orange fruit and juice.

395

396 *Encapsulation*

397 Several processing technologies allow the formation of small vesicles, from nano- to
398 milli- scale, consisting of encapsulated phenolic or other bioactive compounds
399 surrounded by a “wall” material. Encapsulation of phenolic compounds can improve their
400 stability during food processing and digestion as well as improve their absorption and
401 extend their life in the bloodstream, resulting in improved bioavailability (Yao et al.,
402 2015). For example, uptake of the lipophilic curcuminoids can be improved by their
403 encapsulation into liposomes (Takahashi et al., 2009) (Table 1). In this line, oil-in-water
404 nanoemulsions are proposed as delivery systems of lipophilic compounds, since their
405 bioavailability can be improved due to their increased solubility and absorption in the
406 gastrointestinal tract (Odriozola-Serrano et al., 2014; Salvia-Trujillo et al., 2017). Other
407 methodologies have successfully encapsulated phenolic compounds in nanoparticles, by
408 using amphiphilic copolymers for the encapsulation of resveratrol (Shao et al., 2009) and
409 chitosan or gelatin for flavan-3-ols (Hu et al., 2008; Shutava et al., 2009). Fang and
410 Bhandari (2010) reviewed and discussed the more widely used processes for the
411 encapsulation of phenolic compounds and their possible effects on bioavailability.

412

413 *Enzymatic and chemical treatments*

414 Enzyme treatments can be used to reduce the matrix interactions that hinder phenolic
415 compounds bioavailability. Namely, polysaccharide-degrading enzymes destabilize the
416 integrity of cell walls and increase the extractability of vacuolar phenolic compounds. On
417 the other hand, the use of hemicellulases can lead to an increased extractability of cell
418 wall bound-phenolic acids. The latter can be particularly effective in bread and other
419 cereal-based foods rich in cell wall bound-phenolic acids (Wang et al., 2014). In this
420 sense, fermentation with hemicellulase (xylanase), β -glucanase, α -amylase and ferulic

421 acid esterase in wheat bran increased phenolic acids bioavailability and the production of
422 3-phenylpropionic acid, end product of the ferulic acid colonic metabolism (Anson et al.,
423 2011; Anson et al., 2009) (Table 2).

424 Very little information is available on the effect of chemical treatments on
425 phenolic compounds bioaccessibility or bioavailability. It is assumed that antioxidants
426 help the preservation of phenolic compounds at least during the food shelf life. Oven-
427 dried and freeze-dried pumpkin flours exhibited higher bioaccessibility of total
428 polyphenols when they were pre-treated with sodium metabisulfite (Aydin and Gocmen,
429 2015). Acidification or basification may affect both matrix interactions and phenolic
430 compounds stability. However, there is low margin of maneuver, since pH changes
431 dramatically modify the sensory properties and microbiological safety of food products.
432 Alkalization of a cocoa liquor to obtain cocoa powder resulted in a 52% decrease of
433 procyanidins bioaccessibility with respect to the natural cocoa liquor (Gültekin-Özgüven
434 et al., 2016).

435

436 ***Thermal processing***

437 Phenolic compounds are degraded at high temperature; thus thermal treatments reduce
438 the phenolic compounds content in food and jeopardize the amount that is finally
439 absorbed. On the other hand, high temperature also induces other modifications that can
440 be positive for the phenolic compounds bioavailability, such as degradation or
441 modification of cell wall polysaccharides, proteins and other matrix factors that may lead
442 to an increased extractability of phenolic compounds during digestion. Actually, the
443 bioavailability in a thermally treated food product compared to its raw material is a
444 balance between the compounds that have been destroyed during processing and those
445 remaining that have been released and could be absorbed thanks to the thermally-induced

446 matrix changes (Parada and Aguilera, 2007). The extent to which temperature affects
447 phenolic compounds depends on the protective effect that the matrix may exert but also
448 to the chemical properties and thermal stability of the compound.

449

450 *Domestic cooking*

451 Cooking cherry tomato tilted the balance towards an increased bioavailability of
452 naringenin and caffeoylquinic acid (Bugianesi et al., 2004) (Table 3). Accordingly,
453 increased naringenin bioavailability was reported for cooked tomato sauce (Martinez-
454 Huelamo et al., 2015). In tomato, heating before discarding the skin usually enhances the
455 extraction of skin flavonoids and their bioaccessibility (Kamiloglu et al., 2014). In raw
456 cardoon stalks, only 2% of phenolic compounds (mainly caffeoylquinic acid derivatives)
457 remained unmodified after *in vitro* gastrointestinal digestion, but the percentage was
458 much higher in griddled (60%) or fried cardoon stalks (67%) (Juániz et al., 2017). In a
459 Compositae wild vegetable (*Synurus deltoides*), blanching and microwave heating
460 induced a severe decrease of the phenolic acids bioaccessibility (85-93%) (Son and Shim,
461 2015). In mushrooms, whose antioxidant activity is accounted for their content in
462 phenolic compounds, the polar water-soluble antioxidants were more resistant to cooking
463 (boiling, frying, grilling and microwaving) than the less polar methanol-soluble
464 antioxidants (Soler-Rivas et al., 2009). In this work, the effect of the different cooking
465 methodologies was dependent on the mushroom species, and boiling was found to be the
466 thermal treatment with higher impact on the antioxidant activity. In fact, boiling, frying
467 and other cooking methods with direct contact with the cooking media have higher effect
468 on the phenolic compounds content than methods with indirect contact, such as steaming,
469 where leaching losses are more limited (Kaulmann et al., 2016; Palermo et al., 2014).
470 Accordingly, de Lima et al. (2017) found that the total phenolic compounds content in

471 cooked cassava was higher when cooking by steaming rather than microwaving or boiling
472 (25.8, 18.0 and 16.6 mg GAE 100 g⁻¹ respectively). In addition, this work showed that
473 bioaccessibility of the remaining compounds after cooking was higher after steaming
474 (74.5%) than after boiling (72.9%) or microwaving (72.7), showing that in this case, the
475 cooking method influenced both the stability of phenolic compounds and those matrix
476 factors affecting their bioaccessibility.

477 In cereals, where phenolic acids bioaccessibility is strongly influenced by
478 polysaccharide interactions, domestic cooking can be used to promote phenolic
479 compounds extractability (Wang et al., 2014). Roasting was observed to be the best
480 domestic cooking method (amongst pressure cooking, boiling and microwave heating) to
481 keep, and in some cases increase, the phenolic compounds bioaccessibility in pearl millet,
482 finger millet, sorghum and wheat (Hithamani and Srinivasan, 2014a, b). Roasting was
483 also the best cooking method to promote the phenolic compounds bioaccessibility in
484 green gram and chickpea (Hithamani and Srinivasan, 2014a). Also in legumes, pressure
485 cooking released matrix-bound phenolic acids and flavan-3-ols from cranberry beans
486 (Chen et al., 2015). On the other hand, roasting cocoa beans reduced by 10% the
487 bioaccessibility of procyanidins (Gültekin-Özgülven et al., 2016).

488 Rodriguez-Mateos et al. (2014) studied the effect of the baking process on the
489 bioavailability of blueberry phenolic compounds, mainly anthocyanins, procyanidins and
490 phenolic acids. To this end, they assessed the fate of a detailed list of 22 metabolites in
491 plasma after ingestion of a blueberry drink and a baked product with blueberry powder.
492 Bioavailability was determined as the area under de curve (AUC). Despite the AUC was
493 higher for 4 metabolites and it was lower for other 4 metabolites after intake of blueberry
494 baked product, if compared to the blueberry drink, no difference in the bioavailability of
495 overall phenolic compounds was found.

496

497 *Pasteurization and sterilization*

498 The effects described for cooking are softened when using the mild time and temperature
499 conditions of pasteurization. Again, the positive or negative effect will depend on
500 compounds stability, matrix protective effects and existing interactions. In orange juice,
501 there was found that continuous pasteurization or flash-pasteurization of orange juice had
502 no effect on the flavanone bioaccessibility if compared to unprocessed juice (Aschoff et
503 al., 2015) (Table 3). However, results largely depend on treatment conditions. In another
504 work on batch pasteurization, the phenolic compounds bioaccessibility in orange and
505 grape juices was enhanced, although there was no effect in apple juice, probably due to a
506 matrix effect or different thermal stabilities of the apple phenolic compounds (He et al.,
507 2016). Rodriguez-Roque et al. (2015) found interesting matrix effects: pasteurization had
508 a negative effect on the bioaccessibility of total polyphenols, phenolic acids and
509 flavonoids in a mixed-fruit beverage, with 14%, 37% and 19% decreases, respectively.
510 On the contrary, pasteurization had a positive effect in juice with a protein-rich matrix
511 (soy or cow milk), with 3%, 3-11% and 21-22% increase in the bioaccessibilities of total
512 polyphenols, phenolic acids and flavonoids, respectively (Table 3).

513 The amount of phenolic compounds in jams and marmalades is much smaller if
514 compared to fresh fruit (Hollands et al., 2008). Marmalade and jam processing of black
515 carrots decreased drastically the total phenolic (89-90%) and phenolic acids (49-97%)
516 contents. However, the bioaccessibility of the remaining compounds was higher if
517 compared to the unprocessed carrots (7-13% increase for total phenolic content and 5-
518 31% increase for phenolic acids), probably due to matrix changes during thermal
519 treatment (Kamiloglu et al., 2015).

520 Canning of fruit and vegetables is associated to washing, peeling and blanching
521 steps followed by a thermal processing in a sealed liquid medium. Thus, the canning
522 process involves extensive loss of water-soluble and heat-sensitive compounds, which
523 finally ends to a decreased amount of phenolic compounds if compared to the fresh fruit
524 and vegetables (Rickman et al., 2007). However, the effects of canning on phenolic
525 compounds bioaccessibility or bioavailability still need to be investigated.

526

527 *Extrusion*

528 The combination of high temperature, high pressure and high shearing conditions of
529 extrusion affects phenolic compounds bioaccessibility and bioavailability. Extrusion is a
530 common processing for cereals that are intended for breakfast meal or feed. In this sense,
531 Hole et al. (2013) found that extrusion of barley or dehulled oat increased by 29% and
532 14% the total tract bioaccessibility of bound phenolic acids in pigs, due the release of cell
533 wall polysaccharide interactions, while extrusion had no effect on the bioaccessibility of
534 free phenolic acids (Table 3). Extrusion is also reported to depolymerize sorghum
535 proanthocyanidins with $DP \geq 6$ (Awika et al., 2003), which would facilitate the intestinal
536 absorption of these compounds. Accordingly, extrusion of sorghum with the addition of
537 α -amylase enhanced procyanidin bioavailability in pigs (Gu et al., 2008).

538

539 *Drying*

540 Drying and freeze-drying promote drastic changes in the food matrix, affecting cellular
541 structures, matrix interactions and stability of phenolic compounds (Betoret et al., 2015).
542 Aydin and Gocmen (2015) compared the effects of freeze-drying and conventional hot-
543 air oven drying on the bioaccessibility of phenolic acids in pumpkin flour. Highest
544 bioaccessibilities were obtained with oven drying, probably due to its higher effect on the

545 matrix. In tomato, oven-drying enhanced the total polyphenols bioaccessibility by
546 twofold but not that of total flavonoids, showing that the positive effect on total
547 polyphenols was most probably limited on phenolic acids (Kamiloglu et al., 2014) (Table
548 3). In agreement, another work showed that sun-drying positively affected the
549 caffeoylquinic acid bioaccessibility (50-60% increase) in figs, but it negatively affected
550 flavonoids bioaccessibility (21-33% decrease for quercetin rutinoside) and more intensely
551 anthocyanins, which disappeared from dried purple figs (Kamiloglu and Capanoglu,
552 2013). The drying process also affects proanthocyanidins, which are reported to disappear
553 or polymerize during prunes and raisins processing (Prior and Gu, 2005).

554

555 ***Cold processing***

556 *Freezing*

557 Changes in phenolic content after freezing or during frozen storage seem to be strongly
558 dependent on the commodity (Rickman et al., 2007). González et al. (2003) found that
559 two early cultivars of raspberry contained greater amount of anthocyanins after freezing
560 in liquid nitrogen, while their content decreased in other two late cultivars. Although
561 anthocyanins are highly unstable phenolic compounds, their content in red fruits during
562 frozen storage is slightly affected (González et al., 2003; Hollands et al., 2008). Other
563 works have shown a detrimental effect of freezing on the phenolic compounds content in
564 fruit juices (Gil-Izquierdo et al., 2002; Johnson et al., 2015). Likewise, freezing reduced
565 the total phenolic content in apple after *in vitro* gastric digestion (Dalmau et al., 2017).
566 On the other hand, freezing damages the food matrix due to the formation of ice crystals,
567 and the damage is enhanced if the freezing process is slow (Van Buggenhout et al., 2006).
568 These matrix changes probably entail increased extractability during digestion but also
569 higher susceptibility to oxidation and degradation, especially if freezing is followed by

570 thermal treatment (Oliveira et al., 2016). Based on these considerations, significant
571 effects of freezing on phenolic compounds bioaccessibility or bioavailability could be
572 expected. Nevertheless, to the best of our knowledge, no works have yet been performed
573 on this matter.

574

575 *Non-thermal processing*

576 As has been previously mentioned for the thermal processing, high temperature induces
577 changes in the food matrix that may be beneficial for the release and bioavailability of
578 phenolic compounds. However, the positive matrix changes are counteracted by the
579 thermally-induced degradation of the bioactive compounds as well as texture
580 modifications that end to reduced palatability. Some novel technologies, such as high
581 pressure treatment, pulsed electric fields and ultrasounds, have emerged in the recent
582 years as alternatives to the thermal processing. In some cases, the interest in such
583 technologies relies on their capacity to achieve an equivalent microbiological safety than
584 the obtained by thermal pasteurization, but with improved sensory and/or nutritional
585 properties. In other cases, the positive effect on phenolic compounds bioavailability
586 would justify their use only for nutritional purposes.

587

588 *High pressure treatment*

589 High pressure is used as an alternative to the thermal pasteurization for the inactivation
590 of food pathogens and enzymes, at the same time that better preserves the sensory
591 properties. From the nutritional point of view, the use of high pressure is very promising
592 since most bioactive compounds better resist high pressures than high temperatures.
593 Furthermore, high pressure can lead to the rupture of cellular structures and enhance the
594 bioaccessibility and bioavailability of bioactive compounds. Two main processing

595 technologies use high pressure conditions: high pressure homogenization (HPH) and high
596 pressure processing (HPP). HPH is a hydrodynamic processing that increases the
597 homogeneity of purees or liquid foods with the application of 3 to 500 MPa. HPP is a
598 hydrostatic processing technology used in solid or liquid batch systems, which are usually
599 packaged, that uses 150 to 900 MPa (Betoret et al., 2015).

600 Rodríguez-Roque et al. (2015) found that bioaccessibility of phenolic acids and
601 flavonoids in mixtures of fruit beverages with water, cow milk and soy milk matrices
602 treated with HPP was higher than in thermally treated beverages, although it was lower
603 for total polyphenols (Tables 3 and 4). In this study, the phenolic compounds
604 bioaccessibility was improved in most cases by HPP when compared to the untreated
605 beverages, especially in milk and soy milk matrices (Table 4). However, it has also been
606 reported that in some cases the matrix network and interactions are strengthened under
607 high pressure, thus hindering the release of bioactive compounds during digestion (Colle
608 et al., 2010). In line with this statement, He et al. (2016) observed that HPH-treated apple,
609 grape and orange juices had lower bioaccessibility than thermally-pasteurized juices.

610

611 *Pulsed electric fields (PEF) treatment*

612 PEF processing consists of the application of very fast and highly intense electrical
613 discharges on a food product that has been placed between two electrodes (Siemer et al.,
614 2014). One of the main effects of the application of PEF to food systems is that cell
615 membranes undergo electroporation, *i.e.*, irreversible membrane permeabilization that
616 has a lethal effect for most food pathogens. Therefore, high-intensity PEF is an alternative
617 to thermal pasteurization (Soliva-Fortuny et al., 2009). Given the effects on the food
618 matrix, and more precisely on the integrity of cell walls and membranes, interesting
619 consequences regarding the bioaccessibility and bioavailability of phenolic compounds

620 could be predicted from PEF application. In this sense, its use has been proposed to
621 release cell wall-bound phenolic acids from sorghum flour and apple pomace (Lohani and
622 Muthukumarappan, 2016). PEF treatment, under certain conditions, has been successfully
623 used to increase the phenolic compounds content in apple fruit juices (Grimi et al., 2011;
624 Schilling et al., 2008; Turk et al., 2012), while other works have shown no significant
625 differences between PEF-treated and thermally-treated tomato juice or PEF-treated
626 (Odriozola-Serrano et al., 2009) and untreated apple juice (Schilling et al., 2007).

627 Very few works have addressed the effect of PEF processing on phenolic
628 compounds bioaccessibility or bioavailability. Rodríguez-Roque et al. (2015) found that
629 in most cases high-intensity PEF processing of fruit-based beverages increased the
630 phenolic compounds bioaccessibility when compared to the thermally-pasteurized fruit
631 beverages, in water or milk matrices, except for the total polyphenols bioaccessibility of
632 fruit beverage in soy milk (Tables 3 and 4). Even if moderate-intensity PEF is non-lethal
633 for pathogens, their use can provoke plant stress and activate the secondary metabolism.
634 In this sense, moderate-intensity PEF has been proposed to enhance phenolic compounds
635 content in tomato (Vallverdú-Queralt et al., 2013).

636

637 *Ultrasounds treatment*

638 Low frequency ultrasounds (16-100 kHz) induce changes in the physical and chemical
639 properties of food, mainly by effect of cavitation, which occurs during the propagation of
640 ultrasound waves through a liquid medium. This phenomenon consists in the generation
641 of gas bubbles which grow and collapse after several compressing and decompressing
642 cycles, ending in explosions at the nanoscale level with structural effects on proteins and
643 membranes (Soria and Villamiel, 2010). Therefore, microstructure changes can be
644 induced by ultrasounds, with potential implications for the matrix-phenolic interactions.

645 In food industry, ultrasounds treatment has been proposed as a unit operation before
646 drying, as ultrasounds effects can enhance the mass transfer and the drying efficiency.
647 Sonication improved the quality of dried cashew apple bagasse, with an important
648 enhancement (400%) of the total phenolic bioaccessibility (Fonteles et al., 2016).

649

650 ***Food processing as a strategy to increase phenolic compounds bioaccessibility and***
651 ***bioavailability***

652 Food processing can be used as a tool for the enhancement of phenolic compounds
653 bioavailability in plant-based foods. There are two principal prerequisites thereof: *i*)
654 limited processing-induced degradation of phenolic compounds and *ii*) a minimum of
655 matrix changes, *e.g.* destruction of molecular interactions, that entail an enhanced release
656 of phenolic compounds and/or higher absorption in the gastrointestinal tract.

657 The particle size reduction or the changes in the solubility properties obtained by
658 mechanical processing, the inhibition of matrix interactions by enzymatic or chemical
659 treatment, and the matrix destruction under thermal or non-thermal processing make the
660 different technologies described in this review able to accomplish the second requirement
661 at different degrees. Concerning the stability of phenolic compounds under food
662 processing, the literature data show that in most cases phenolic compounds are sensitive
663 to high temperature. Therefore, food processing not using high temperature acquire an
664 advantageous position. Non-thermal processing deserves separate mention, since they can
665 be used as a substitute of the conventionally used thermal processing. When designing a
666 strategy to increase phenolic compounds bioaccessibility and bioavailability, the choice
667 of single or combined food processing technologies may be considered depending on the
668 expected impact of each technology but indeed also on the requirements of the food
669 product.

670 The contradictory results shown sometimes when using the same technology
671 (Tables 1-4) indicate that the effects easily turn into positive or negative, in terms of
672 phenolic compounds bioaccessibility or bioavailability, depending on the operating
673 conditions and also on the nature of the phenolic compounds and the matrix of the plant-
674 based food. Figure 2 shows that the use of PEF or HPP, under certain operating
675 conditions, resulted in enhanced bioaccessibility of phenolic compounds in plant-based
676 fruit beverages with respect to thermal treatment. The effects depended on the nature of
677 the matrix (water-fruit juice, milk-fruit juice or soy-milk juice) and on the group of the
678 phenolic compounds (total phenolics, total flavonoids or total phenolic acids). Therefore,
679 there is an interesting potential of food processing as strategy to increase phenolic
680 compounds bioaccessibility and bioavailability, but a thorough exploration of the effects
681 under different operation conditions is needed in order to find the most appropriate
682 strategy for each food product.

683

684

685 **Conclusions**

686

687 Bioavailability of phenolic compounds largely depends on their chemical structure and
688 the matrix effects and interactions. Food processing, beyond its traditional use to stabilize
689 and produce long-lasting food products, can be also used as a tool to increase phenolic
690 compounds bioavailability, given that many of the physical and chemical constraints for
691 their bioavailability can be modulated by food processing. From the literature it can be
692 stated that it is possible to find processing conditions to intentionally facilitate the release
693 of phenolic compounds from the matrix during digestion. Bioavailability of phenolic
694 compounds in processed food is a balance between those compounds lost during

695 processing and those finally absorbed into the organism. Therefore, food technologists
696 need to find the operating conditions that tip the balance in favor of bioaccessibility and
697 bioavailability. The finding of these compromise operating conditions will be achieved
698 thanks to the information provided by the current and future research that is conducted in
699 this area. The choice between bioaccessibility or bioavailability assessment in future
700 research will require a previous consideration of the advantages and drawbacks of each
701 methodology. Indeed, bioavailability of phenolic compounds is a better approximation to
702 their biological effects on the organism; however, the costs of sampling from
703 interventional studies and fully assessing the whole absorbed metabolites limit their
704 implementation. In addition, the large interindividual variability makes difficult to obtain
705 reliable results from bioavailability studies. On the other hand, results from *in vitro*
706 bioaccessibility studies including gastric and duodenal digestion are limited to those
707 compounds that are available for absorption in the small intestine (bioaccessible), lacking
708 in the determination of the colonic metabolites after interaction with the microbiota.
709 However, the determination of the non-bioaccessible compounds is also relevant from a
710 nutritional point of view, given their positive effects on the good functioning of the
711 intestinal microbiota and inhibitory effects on gut pathogens. The simplicity, low cost,
712 good reproducibility and high throughput of the bioaccessibility methods have made them
713 a popular choice in the field of food sciences. Regarding technologies, special attention
714 must be paid to emerging non-thermal processing treatments, which have shown little or
715 no detrimental effects on the phenolic content, while inducing matrix changes that
716 potentially entail higher uptake during digestion. However, to date very few works have
717 addressed the impact of food processing on phenolic compounds bioaccessibility or
718 bioavailability and the scarce information is even more limited for non-thermal
719 technologies. Therefore, the research in this area appears to be challenging but promising

720 as future results will have direct consequences on the functional properties of vegetable-
721 based food products.

722

723

724 **Acknowledgement**

725 This work was supported by the Spanish Ministry of Economy and Competitiveness
726 under grant AGL2013-44851-R. Albert Ribas-Agustí is holder of a post-doctoral grant
727 Juan de la Cierva-formación from the Spanish Ministry of Economy and
728 Competitiveness.

729

730

731 **Figure captions**

732 **Figure 1.** Classes and chemical structures of dietary phenolic compounds.

733

734 **Figure 2.** Use of non-thermal food processing to increase phenolic compounds
735 bioaccessibility (%) from fruit juice-based beverages. a. Water-fruit juice beverage; b.
736 Milk-fruit juice beverage; c. soymilk-fruit juice beverage. PEF, Pulsed electric fields (35
737 kV/cm 1.8 ms); HPP, high pressure processing (400 MPa 5 min); TT, thermal treatment
738 (90 °C 60 s); TPC, total phenolic compounds; TF, total flavonoids; TPA, total phenolic
739 acids. Different letters between treatments show significant difference. Adapted from
740 Rodríguez-Roque et al. (2015).

741

742

743 **Tables**

744

745 **Table 1.** Changes in phenolic compounds bioaccessibility or bioavailability in mechanically processed food.

Processed food	Processing conditions	Compounds	Effect of processing*	Reference
Ultrafine grinded whole wheat bread	Bran: three grinding steps with 0.3 mm selection grid.	<i>p</i> -Coumaric acid, sinapic acid, ferulic acid	<i>p</i> -Coumaric acid: 79% bioaccessibility increase. Sinapic acid: 15% bioaccessibility decrease. Ferulic acid: 35% bioaccessibility increase. With respect to whole wheat bread.	Hemery et al. (2010)
Cryogenic grinded whole wheat bread	Bran: cryogenic grinding (-100 °C).	<i>p</i> -Coumaric acid, sinapic acid, ferulic acid	<i>p</i> -Coumaric acid: 140% bioaccessibility increase. Sinapic acid: 35% bioaccessibility decrease. Ferulic acid: 18% bioaccessibility increase. With respect to whole wheat bread.	Hemery et al. (2010)
Electrostatically separated whole wheat bread	Bran: cryogenic grinded bran + two steps of electrostatic separation (negatively charged particles).	<i>p</i> -Coumaric acid, sinapic acid, ferulic acid	<i>p</i> -Coumaric acid: 184% bioaccessibility increase. Sinapic acid: 25% bioaccessibility increase. Ferulic acid: 41% bioaccessibility increase. With respect to whole wheat bread.	Hemery et al. (2010)
Natural cocoa liquor	Blending + 150 °C 60 min + crushing (cocoa nib) + grinding	Procyanidins	17% bioaccessibility increase (with respect to dried and fermented cocoa beans).	Gültekin-Özgüven et al. (2016)
Cocoa powder	Blending + 150 °C 60 min + crushing (cocoa nib) + grinding + CaCO ₃ 80-100 °C 10-12 h final pH 8.2 + pressing (cocoa	Procyanidins	75% bioaccessibility decrease (with respect to dried and fermented cocoa beans).	Gültekin-Özgüven, et al. (2016)

	butter discarded) + pulverizing			
Orange juice	-	Narirutin, hesperidin	5-fold increase in bioaccessibility	Aschoff et al. (2015)
Orange juice	-	Naringenin, hesperetin	No effect on bioavailability (plasma metabolites concentration)	Brett et al. (2009)
Liposome-encapsulated curcumin	Dispersion in a lecithin aqueous solution + microfluidization	Curcumin	396% bioavailability increase in rats (plasma concentration, AUC 0-2h).	Takahashi et al. (2009)

746 AUC: area under the curve.

747 *Effect with respect to the unprocessed food.

748

749 **Table 2.** Changes in phenolic compounds bioaccessibility or bioavailability in enzymatically or chemically processed food.

Processed food	Processing conditions	Compounds	Effect of processing*	Reference
Whole wheat bread with fermented and enzymatic treated bran	Bran: fermentation with xylanase, β -glucanase, α -amylase, cellulase, ferulic acid esterase, 20 °C 20h	Ferulic acid, vanillic acid, 3,4-dimethoxybenzoic acid	Ferulic acid: 400% bioaccessibility increase, 167% bioavailability increase (plasma concentration, AUC 0-24h). Vanillic acid: 79% bioavailability increase (plasma concentration, AUC 0-24h). 3,4-Dimethoxybenzoic acid: 83% bioavailability increase (plasma concentration, AUC 0-24h). As compared with whole wheat bread with native bran.	Anson et al. (2011); Anson et al. (2009)
Alkalized cocoa liquor	Blending + 150 °C 60 min + crushing (cocoa nib) + grinding + CaCO ₃ 80-100 °C 10-12 h final pH 8.2	Sum of identified procyanidins	44% bioaccessibility decrease (with respect to dried and fermented cocoa beans).	Gültekin-Özgüven et al. (2016)

750 AUC: area under the curve.

751 *Effect with respect to the unprocessed food.

752

753

754 **Table 3.** Changes in phenolic compounds bioaccessibility or bioavailability in thermally processed food.

Processed food	Processing conditions	Compounds	Effect of processing*	Reference
Tomato sauce	99 °C 60 min	Naringenin, phenolic acids	Naringenin: bioavailability increase (naringenin and naringenin glucuronide plasma and urine concentration). Phenolic acids: no effect on bioavailability	Martinez-Huelamo et al. (2015)
Cooked tomato	100 °C 15 min	Naringenin, chlorogenic acid	Bioavailability increase (plasma concentration).	Bugianesi et al. (2004)
Cooked tomato puree	Peeling (skin removal) + chopping + 77 °C 15 min + sieving + 80 °C 13 min	Total polyphenols, total flavonoids	No effect on bioaccessibility.	Kamiloglu et al. (2014)
Cooked tomato pieces	Chop + 75 °C 15 min	Total polyphenols, total flavonoids	No effect on bioaccessibility.	Kamiloglu et al. (2014)
Cooked tomato paste	Chop + 70 °C 20 min + sieving (skin removal) + 80 °C 70 min	Total polyphenols, total flavonoids	Total polyphenols: 225% bioaccessibility increase. Total flavonoids: 900% bioaccessibility increase.	Kamiloglu et al. (2014)
Cooked tomato juice	Peeling (skin removal) + grating + 72 °C 20 min + sieving + 70 °C 5 min	Total polyphenols, total flavonoids	No effect on bioaccessibility.	Kamiloglu et al. (2014)
Fried cardoon	115 °C 10 min + 108 °C 5 min in olive or sunflower oil	Sum of identified phenolic compounds	1747% (olive oil), 1876% (sunflower oil) bioaccessibility increase.	Juaniz et al. (2017)

Griddled cardoon	150 °C 10 min + 110 °C 5 min	Sum of identified phenolic compounds	3330% bioaccessibility increase.	Juaniz et al. (2017)
Roasted cocoa beans	Blending + 150 °C 60 min	Sum of identified procyanidins	10% bioaccessibility decrease (with respect to dried and fermented cocoa beans).	Gültekin-Özgülven et al. (2016)
Black carrot jam and marmalade	Peeling + slicing + sugar/sweetener + 100 °C (boiling) 30 min + pectin + cooking (concentration) + citric acid (pH 3)	Total polyphenols, identified phenolic acids	Processing decreased 10% total phenolic content. For the remaining compounds, processing increased their bioaccessibility 7-13% (total phenolic content) and 5-31% (phenolic acids).	Kamiloglu et al. (2015)
Blanched wild vegetable (<i>Synurus deltoides</i>)	100 °C 1, 3, 5 min	Sum of identified phenolic acids	85% (1 min), 86% (3 min), 88% (5 min) bioaccessibility decrease.	Son and Shim (2015)
Microwaved wild vegetable (<i>Synurus deltoides</i>)	700W 30 s, 1 min, 2 min	Sum of identified phenolic acids	93% (30 s), 93% (1 min), 91% (2 min) bioaccessibility decrease.	Son and Shim (2015)
Roasted finger millet	150 °C 5 min	Total polyphenols, total flavonoids, sum identified phenolic acids	Total polyphenols, total flavonoids: No effect on bioaccessibility. Sum identified phenolic acids: 2% bioaccessibility increase.	Hithamani and Srinivasan (2014b)
Pressure cooked finger millet	Grinding + pressure cooking (15 psi) 15-20 min	Total polyphenols, total flavonoids,	Total polyphenols: 31% bioaccessibility decrease.	Hithamani and Srinivasan (2014b)

		sum identified phenolic acids	Total flavonoids: 18% bioaccessibility decrease. Sum identified phenolic acids: 27% bioaccessibility decrease.	
Boiled finger millet	Grinding + 100 °C 5, 10, 15 min	Total polyphenols, total flavonoids, sum identified phenolic acids	Total polyphenols: 25% (5 min), 29% (10 min), 28% (15 min) bioaccessibility decrease. Total flavonoids: No effect. Sum identified phenolic acids: 2% decrease (5 min) and 51% (10 min), 77% (15 min) bioaccessibility increase.	Hithamani and Srinivasan (2014b)
Microwaved finger millet	Grinding + 300, 450, 600 W 3 min (in water)	Total polyphenols, total flavonoids, sum identified phenolic acids	Total polyphenols: 36% (300 W), 32% (450W), 35% (600 W) bioaccessibility decrease. Total flavonoids: 17% (300W), 16% (450 W), 24% (600 W) bioaccessibility decrease. Sum identified phenolic acids: 44% (300W), 43% (450W), 42% (600W) bioaccessibility decrease.	Hithamani and Srinivasan (2014b)
Roasted pearl millet	150 °C 5 min	Total polyphenols, total flavonoids, sum identified phenolic acids	Total polyphenols: 20% bioaccessibility increase. Total flavonoids: 64% bioaccessibility increase. Sum identified phenolic acids: 86% bioaccessibility increase.	Hithamani and Srinivasan (2014b)
Pressure cooked pearl millet	Grinding + pressure cooking (15 psi) 15-20 min	Total polyphenols, total flavonoids, sum identified phenolic acids	Total polyphenols, total flavonoids: No effect on bioaccessibility. Sum identified phenolic acids: 37% bioaccessibility increase.	Hithamani and Srinivasan (2014b)

Boiled pearl millet	Grinding + 100 °C 5, 10, 15 min	Total polyphenols, total flavonoids, sum identified phenolic acids	Total polyphenols, total flavonoids: No effect on bioaccessibility. Sum identified phenolic acids: 33% decrease (5 min) and 10% (10 min), 23% (15 min) bioaccessibility increase.	Hithamani and Srinivasan (2014b)
Microwaved pearl millet	Grinding + 300, 450, 600 W 3 min (in water)	Total polyphenols, total flavonoids, sum identified phenolic acids	Total polyphenols: no effect (300 W) and 16% (450W), 25% (600 W) bioaccessibility decrease. Total flavonoids: no effect on bioaccessibility. Sum identified phenolic acids: 60% (300 W), 15% (450 W), 4% (600 W) bioaccessibility increase.	Hithamani and Srinivasan (2014b)
Roasted wheat	150 °C 5 min	Total polyphenols, total flavonoids, sum identified phenolic acids	Total polyphenols: 26% bioaccessibility decrease. Total flavonoids: no effect on bioaccessibility. Sum identified phenolic acids: no bioaccessibility in native wheat, 221 µg/g bioaccessible in roasted wheat.	Hithamani and Srinivasan (2014a)
Pressure cooked wheat	Grinding + pressure cooking (15 psi) 15 min	Total polyphenols, total flavonoids, sum identified phenolic acids	Total polyphenols: 21% bioaccessibility decrease. Total flavonoids: no effect on bioaccessibility. Sum identified phenolic acids: no bioaccessibility in native wheat, 30 µg/g bioaccessible in pressure cooked wheat.	Hithamani and Srinivasan (2014a)
Boiled wheat	Grinding + 100 °C 10 min	Total polyphenols, total flavonoids,	Total polyphenols, total flavonoids: No effect on bioaccessibility.	Hithamani and Srinivasan (2014a)

		sum identified phenolic acids	Sum identified phenolic acids: no bioaccessibility in native and in boiled wheat.	
Microwaved wheat	Grinding + 450 W 4 min (in water)	Total polyphenols, total flavonoids, sum identified phenolic acids	Total polyphenols: 20% bioaccessibility decrease. Total flavonoids: no effect on bioaccessibility. Sum identified phenolic acids: no bioaccessibility in native wheat, 14 µg/g bioaccessible in microwaved wheat.	Hithamani and Srinivasan (2014a)
Roasted sorghum	150 °C 5 min	Total polyphenols, total flavonoids, sum identified phenolic acids	Total polyphenols: 15% bioaccessibility decrease. Total flavonoids: no effect on bioaccessibility. Sum identified phenolic acids: 264% bioaccessibility increase.	Hithamani and Srinivasan (2014a)
Pressure cooked sorghum	Grinding + pressure cooking (15 psi) 15 min	Total polyphenols, total flavonoids, sum identified phenolic acids	Total polyphenols, total flavonoids: No effect on bioaccessibility. Sum identified phenolic acids: 38% bioaccessibility increase.	Hithamani and Srinivasan (2014a)
Boiled sorghum	Grinding + 100 °C 10 min	Total polyphenols, total flavonoids, sum identified phenolic acids	Total polyphenols: 12% bioaccessibility decrease. Total flavonoids: no effect on bioaccessibility. Sum identified phenolic acids: 2% bioaccessibility increase.	Hithamani and Srinivasan (2014a)
Microwaved sorghum	Grinding + 450 W 4 min (in water)	Total polyphenols, total flavonoids,	Total polyphenols: 23% bioaccessibility decrease.	Hithamani and Srinivasan (2014a)

		sum identified phenolic acids	Total flavonoids: 56% bioaccessibility decrease. Sum identified phenolic acids: 22% bioaccessibility decrease.	
Roasted green gram	150 °C 5 min	Total polyphenols, total flavonoids, sum identified phenolic acids	Total polyphenols: 11 % bioaccessibility increase. Total flavonoids: no effect on bioaccessibility. Sum identified phenolic acids: 38% bioaccessibility increase.	Hithamani and Srinivasan (2014a)
Pressure cooked green gram	Grinding + pressure cooking (15 psi) 15 min	Total polyphenols, total flavonoids, sum identified phenolic acids	Total polyphenols, total flavonoids: No effect on bioaccessibility. Sum identified phenolic acids: 17% bioaccessibility decrease.	Hithamani and Srinivasan (2014a)
Boiled green gram	Grinding + 100 °C 10 min	Total polyphenols, total flavonoids, sum identified phenolic acids	Total polyphenols, total flavonoids: No effect on bioaccessibility. Sum identified phenolic acids: 29% bioaccessibility increase.	Hithamani and Srinivasan (2014a)
Microwaved green gram	Grinding + 450 W 4 min (in water)	Total polyphenols, total flavonoids, sum identified phenolic acids	Total polyphenols: 17% bioaccessibility decrease. Total flavonoids: no effect on bioaccessibility. Sum identified phenolic acids: 11% bioaccessibility decrease.	Hithamani and Srinivasan (2014a)
Roasted chickpea	150 °C 5 min	Total polyphenols, total flavonoids,	Total polyphenols: 17 % bioaccessibility increase. Total flavonoids: no effect on bioaccessibility.	Hithamani and Srinivasan (2014a)

		sum identified phenolic acids	Sum identified phenolic acids: 46% bioaccessibility increase.	
Pressure cooked chickpea	Grinding + pressure cooking (15 psi) 15 min	Total polyphenols, total flavonoids, sum identified phenolic acids	Total polyphenols: 11% bioaccessibility decrease. Total flavonoids: no effect on bioaccessibility. Sum identified phenolic acids: 25% bioaccessibility increase.	Hithamani and Srinivasan (2014a)
Boiled chickpea	Grinding + 100 °C 10 min	Total polyphenols, total flavonoids, sum identified phenolic acids	Total polyphenols: 9% bioaccessibility decrease. Total flavonoids: no effect on bioaccessibility. Sum identified phenolic acids: 1% bioaccessibility increase.	Hithamani and Srinivasan (2014a)
Microwaved chickpea	Grinding + 450 W 4 min (in water)	Total polyphenols, total flavonoids, sum identified phenolic acids	Total polyphenols, total flavonoids: No effect on bioaccessibility. Sum identified phenolic acids: 31% bioaccessibility increase.	Hithamani and Srinivasan (2014a)
Blueberry baked bun	- Dough with freeze-dried blueberry powder: proving 30 °C - Filling with freeze-dried blueberry powder: cooking 90 °C - Dough + filling: proving 30 °C + cooking 180 °C	Sum of phenolic compounds (mainly anthocyanins, procyanidins and phenolic acids)	No effect on bioavailability (AUC 0-6h) with respect to blueberry powder drink.	Rodriguez-Mateos et al. (2014)

Pasteurized fruit juice with water	90 °C 60 s	Sum identified phenolic acids, sum identified flavonoids, total polyphenols	Sum identified phenolic acids: 37% bioaccessibility decrease. Sum identified flavonoids: 19% bioaccessibility decrease. Total polyphenols: 14% bioaccessibility decrease.	Rodríguez-Roque et al. (2015)
Pasteurized fruit juice with milk	90 °C 60 s	Sum identified phenolic acids, sum identified flavonoids, total polyphenols	Sum identified phenolic acids: 11% bioaccessibility increase. Sum identified flavonoids: 22% bioaccessibility increase. Total polyphenols: 3% bioaccessibility increase.	Rodríguez-Roque et al. (2015)
Pasteurized fruit juice with soy milk	90 °C 60 s	Sum identified phenolic acids, sum identified flavonoids, total polyphenols	Sum identified phenolic acids: 3% bioaccessibility increase. Sum identified flavonoids: 21% bioaccessibility increase. Total polyphenols: 3% bioaccessibility increase.	Rodríguez-Roque et al. (2015)
Pasteurized apple juice	80, 90 °C 30 s	Sum of identified phenolic compounds	No effect on bioaccessibility.	He et al. (2016)
Pasteurized grape juice	80, 90 °C 30 s	Sum of identified phenolic compounds	34% (80 °C), 27% (90 °C) bioaccessibility increase.	He et al. (2016)
Pasteurized orange juice	80, 90 °C 30 s	Sum of identified phenolic compounds	19% (80 °C), 29% (90 °C) bioaccessibility increase.	He et al. (2016)

Pasteurized orange juice	Continuous, 70 °C 80 L h ⁻¹ and 90 °C 60 L h ⁻¹	Narirutin, hesperidin	No effect on bioaccessibility (compared to non-pasteurized orange juice)	Aschoff et al. (2015)
Extruded whole grain barley	110 °C	Bound phenolic acids, free phenolic acids (remaining compounds after treatment)	Bound phenolic acids: 29% total tract bioaccessibility increase in pigs. Free phenolic acids: no effect on total tract bioaccessibility in pigs.	Hole et al. (2013)
Extruded dehulled oats	110 °C	Bound phenolic acids, free phenolic acids (remaining compounds after treatment)	Bound phenolic acids: 14% total tract bioaccessibility increase in pigs. Free phenolic acids: no effect on total tract bioaccessibility in pigs.	Hole et al. (2013)
Extruded sorghum	50% whole grain - 50% bran + α -amylase	Procyanidins	100% bioavailability increase (plasma and urine metabolites concentration).	Gu et al. (2008)
Dried figs	Sundrying (31-34 °C daily average) 8 days	Caffeoylquinic acid, quercetin rutinoside, cyanidin glucoside, cyanidin rutinoside	Caffeoylquinic acid: 50% (yellow fig) and 60% (purple fig) bioaccessibility increase. Quercetin rutinoside: 21% (yellow fig) and 33% (purple fig) bioaccessibility decrease Cyanidin glucoside, cyanidin rutinoside: 100% (purple fig) bioaccessibility decrease.	Kamiloglu and Capanoglu (2013)
Dried tomato	70 °C 36 h	Total polyphenols, total flavonoids	Total polyphenols: 200% bioaccessibility increase. Total flavonoids: no effect on bioaccessibility.	Kamiloglu et al. (2014)

755 AUC: area under the curve.

756 *Effect with respect to the unprocessed food.

757

758 **Table 4.** Changes in phenolic compounds bioaccessibility or bioavailability in non-thermally processed food.

Processed food	Processing conditions	Compounds	Effect of processing*	Reference
HPH apple juice	250 MPa 10 min	Sum of identified phenolic compounds	29% bioaccessibility decrease.	He et al. (2016)
HPH grape juice	250 MPa 10 min	Sum of identified phenolic compounds	No effect on bioaccessibility.	He et al. (2016)
HPH orange juice	250 MPa 10 min	Sum of identified phenolic compounds	No effect on bioaccessibility.	He et al. (2016)
HPP-treated fruit juice with water	400 MPa 5 min	Sum identified phenolic acids, sum identified flavonoids, total polyphenols	Sum identified phenolic acids: 12% bioaccessibility decrease. Sum identified flavonoids: 7% bioaccessibility increase. Total polyphenols: 18% bioaccessibility decrease.	Rodríguez-Roque et al. (2015)
HPP-treated fruit juice with milk	400 MPa 5 min	Sum identified phenolic acids, sum identified flavonoids, total polyphenols	Sum identified phenolic acids: 46% bioaccessibility increase. Sum identified flavonoids: 71% bioaccessibility increase. Total polyphenols: 15% bioaccessibility increase.	Rodríguez-Roque et al. (2015)

HPP-treated fruit juice with soy milk	400 MPa 5 min	Sum identified phenolic acids, sum identified flavonoids, total polyphenols	Sum identified phenolic acids: 27% bioaccessibility increase. Sum identified flavonoids: 47% bioaccessibility increase. Total polyphenols: 21% bioaccessibility increase.	Rodríguez-Roque et al. (2015)
PEF-treated fruit juice with water	35 kV cm ⁻¹ in 4 μs pulses, 200 Hz, 1800 μs (high intensity, bipolar mode)	Sum identified phenolic acids, sum identified flavonoids, total polyphenols	Sum identified phenolic acids: 23% bioaccessibility decrease. Sum identified flavonoids: 6% bioaccessibility decrease. Total polyphenols: 3% bioaccessibility decrease.	Rodríguez-Roque et al. (2015)
PEF-treated fruit juice with milk	35 kV cm ⁻¹ in 4 μs pulses, 200 Hz, 1800 μs (high intensity, bipolar mode)	Sum identified phenolic acids, sum identified flavonoids, total polyphenols	Sum identified phenolic acids: 37% bioaccessibility increase. Sum identified flavonoids: 52% bioaccessibility increase. Total polyphenols: 16% bioaccessibility increase.	Rodríguez-Roque et al. (2015)
PEF-treated fruit juice with soy milk	35 kV cm ⁻¹ in 4 μs pulses, 200 Hz, 1800 μs (high intensity, bipolar mode)	Sum identified phenolic acids, sum identified flavonoids, total polyphenols	Sum identified phenolic acids: 18% bioaccessibility increase. Sum identified flavonoids: 23% bioaccessibility increase. Total polyphenols: 2% bioaccessibility decrease.	Rodríguez-Roque et al. (2015)
Sonicated and dried cashew apple bagasse	20 kHz, 75 W cm ⁻² , 2-10 min	Total polyphenols	400% (2 min) and 300% (10 min) bioaccessibility increase with respect to non-sonicated dried cashew apple bagasse.	Fonteles et al. (2016)

759 HPH: high pressure homogenization; HPP: high pressure processing; PEF: pulsed electric fields.

760 *Effect with respect to the unprocessed food.

762 **References**

- 763 Adam, A., Crespy, V., Levrat-Verny, M. A., Leenhardt, F., Leuillet, M., Demigné, C., and
764 Rémésy, C. (2002). The bioavailability of ferulic acid is governed primarily by the food
765 matrix rather than its metabolism in intestine and liver in rats. *J. Nutr.* **132**: 1962-1968.
- 766 Adamczyk, B., Salminen, J.-P., Smolander, A., and Kitunen, V. (2012). Precipitation of
767 proteins by tannins: effects of concentration, protein/tannin ratio and pH. *Int. J. Food*
768 *Sci. Tech.* **47**: 875-878.
- 769 Amarowicz, R., Carle, R., Dongowski, G., Durazzo, A., Galensa, R., Kammerer, D., Maiani,
770 G., and Piskula, M. K. (2009). Influence of postharvest processing and storage on the
771 content of phenolic acids and flavonoids in foods. *Mol. Nutr. Food Res.* **53**: S151-S183.
- 772 Anson, N. M., Aura, A. M., Selinheimo, E., Mattila, I., Poutanen, K., van den Berg, R.,
773 Havenaar, R., Bast, A., and Haenen, G. R. M. M. (2011). Bioprocessing of wheat bran
774 in whole wheat bread increases the bioavailability of phenolic acids in men and exerts
775 antiinflammatory effects ex vivo. *J. Nutr.* **141**: 137-143.
- 776 Anson, N. M., Selinheimo, E., Havenaar, R., Aura, A.-M., Mattila, I., Lehtinen, P., Bast, A.,
777 Poutanen, K., and Haenen, G. R. M. M. (2009). Bioprocessing of wheat bran improves
778 in vitro bioaccessibility and colonic metabolism of phenolic compounds. *J. Agric. Food*
779 *Chem.* **57**: 6148-6155.
- 780 Aschoff, J. K., Kaufmann, S., Kalkan, O., Neidhart, S., Carle, R., and Schweiggert, R. M.
781 (2015). In vitro bioaccessibility of carotenoids, flavonoids, and vitamin C from
782 differently processed oranges and orange juices [*Citrus sinensis* (L.) Osbeck]. *J. Agric.*
783 *Food Chem.* **63**: 578-587.
- 784 Awika, J. M., Dykes, L., Gu, L., Rooney, L. W., and Prior, R. L. (2003). Processing of sorghum
785 (*Sorghum bicolor*) and sorghum products alters procyanidin oligomer and polymer
786 distribution and content. *J. Agric. Food Chem.* **51**: 5516-5521.

787 Aydin, E., and Gocmen, D. (2015). The influences of drying method and metabisulfite pre-
788 treatment on the color, functional properties and phenolic acids contents and
789 bioaccessibility of pumpkin flour. *LWT-Food Sci. Technol.* **60**: 385-392.

790 Bandyopadhyay, P., Ghosh, A. K., and Ghosh, C. (2012). Recent developments on polyphenol-
791 protein interactions: effects on tea and coffee taste, antioxidant properties and the
792 digestive system. *Food Funct.* **3**: 592-605.

793 Betoret, E., Betoret, N., Rocculi, P., and Dalla Rosa, M. (2015). Strategies to improve food
794 functionality: Structure–property relationships on high pressures homogenization,
795 vacuum impregnation and drying technologies. *Trends Food Sci. Technol.* **46**: 1-12.

796 Bohn, T. (2014). Dietary factors affecting polyphenol bioavailability. *Nutr. Rev.* **72**: 429-452.

797 Brett, G. M., Hollands, W., Needs, P. W., Teucher, B., R. Dainty, J., Davis, B. D., Brodbelt, J.
798 S., and Kroon, P. A. (2009). Absorption, metabolism and excretion of flavanones from
799 single portions of orange fruit and juice and effects of anthropometric variables and
800 contraceptive pill use on flavanone excretion. *Br. J. Nutr.* **101**: 664-675.

801 Bugianesi, R., Salucci, M., Leonardi, C., Ferracane, R., Catasta, G., Azzini, E., and Maiani, G.
802 (2004). Effect of domestic cooking on human bioavailability of naringenin, chlorogenic
803 acid, lycopene and β -carotene in cherry tomatoes. *Eur. J. Nutr.* **43**: 360-366.

804 Cao, H., Jia, X., Shi, J., Xiao, J., and Chen, X. (2016). Non-covalent interaction between dietary
805 stilbenoids and human serum albumin: Structure–affinity relationship, and its influence
806 on the stability, free radical scavenging activity and cell uptake of stilbenoids. *Food*
807 *Chem.* **202**: 383-388.

808 Carbonell-Capella, J. M., Buniowska, M., Barba, F. J., Esteve, M. J., and Frígola, A. (2014).
809 Analytical methods for determining bioavailability and bioaccessibility of bioactive
810 compounds from fruits and vegetables: A review. *Compr. Rev. Food Sci. Food Saf.* **13**:
811 155-171.

812 Chen, P. X., Dupuis, J. H., Marcone, M. F., Pauls, P. K., Liu, R., Liu, Q., Tang, Y., Zhang, B.,
813 and Tsao, R. (2015). Physicochemical properties and in vitro digestibility of cooked
814 regular and nondarkening cranberry beans (*Phaseolus vulgaris* L.) and their effects on
815 bioaccessibility, phenolic composition, and antioxidant activity. *J. Agric. Food Chem.*
816 **63**: 10448-10458.

817 Chitindingu, K., Benhura, M. A. N., and Muchuweti, M. (2015). *In vitro* bioaccessibility
818 assessment of phenolic compounds from selected cereal grains: A prediction tool of
819 nutritional efficiency. *LWT-Food Sci. Technol.* **63**: 575-581.

820 Cohen, R., Schwartz, B., Peri, I., and Shimoni, E. (2011). Improving bioavailability and
821 stability of genistein by complexation with high-amylose corn starch. *J. Agric. Food*
822 *Chem.* **59**: 7932-7938.

823 Colle, I., Van Buggenhout, S., Van Loey, A., and Hendrickx, M. (2010). High pressure
824 homogenization followed by thermal processing of tomato pulp: Influence on
825 microstructure and lycopene in vitro bioaccessibility. *Food Res. Int.* **43**: 2193-2200.

826 Crozier, A., Del Rio, D., and Clifford, M. N. (2010). Bioavailability of dietary flavonoids and
827 phenolic compounds. *Mol. Asp. Med.* **31**: 446-467.

828 Crozier, A., Jaganath, I. B., and Clifford, M. N. (2009). Dietary phenolics: chemistry,
829 bioavailability and effects on health. *Nat. Prod. Rep.* **26**: 965-1096.

830 Dalmau, M. E., Bornhorst, G. M., Eim, V., Rosselló, C., and Simal, S. (2017). Effects of
831 freezing, freeze drying and convective drying on in vitro gastric digestion of apples.
832 *Food Chem.* **215**: 7-16.

833 Day, A. J., Cañada, F. J., Díaz, J. C., Kroon, P. A., McLauchlan, R., Faulds, C. B., Plumb, G.
834 W., Morgan, M. R. A., and Williamson, G. (2000). Dietary flavonoid and isoflavone
835 glycosides are hydrolysed by the lactase site of lactase phlorizin hydrolase. *FEBS Lett.*
836 **468**: 166-170.

837 De Lima, A. C. S., da Rocha Viana, J. D., de Sousa Sabino, L. B., da Silva, L. M. R., da Silva,
838 N. K. V., and de Sousa, P. H. M. (2017). Processing of three different cooking methods
839 of cassava: Effects on *in vitro* bioaccessibility of phenolic compounds and antioxidant
840 activity. *LWT-Food Sci. Technol.* **76**: 253-258.

841 Del Rio, D. D., Stalmach, A., Calani, L., and Crozier, A. (2010). Bioavailability of coffee
842 chlorogenic acids and green tea flavan-3-ols. *Nutrients.* **2**: 820-833.

843 Duarte, G. S., and Farah, A. (2011). Effect of simultaneous consumption of milk and coffee on
844 chlorogenic acids' bioavailability in humans. *J. Agric. Food Chem.* **59**: 7925-7931.

845 Dupas, C., Marsset Baglieri, A., Ordonaud, C., Tomé, D., and Maillard, M.-N. (2006).
846 Chlorogenic acid is poorly absorbed, independently of the food matrix: A Caco-2 cells
847 and rat chronic absorption study. *Mol. Nutr. Food Res.* **50**: 1053-1060.

848 Fang, Z., and Bhandari, B. (2010). Encapsulation of polyphenols – a review. *Trends Food Sci.*
849 *Technol.* **21**: 510-523.

850 Fonteles, T. V., Leite, A. K. F., Silva, A. R. A., Carneiro, A. P. G., Miguel, E. d. C., Cavada,
851 B. S., Fernandes, F. A. N., and Rodrigues, S. (2016). Ultrasound processing to enhance
852 drying of cashew apple bagasse puree: Influence on antioxidant properties and *in vitro*
853 bioaccessibility of bioactive compounds. *Ultrason. Sonochem.* **31**: 237-249.

854 Frazier, R. A., Deaville, E. R., Green, R. J., Stringano, E., Willoughby, I., Plant, J., and
855 Mueller-Harvey, I. (2010). Interactions of tea tannins and condensed tannins with
856 proteins. *J. Pharm. Biomed. Anal.* **51**: 490-495.

857 Fu, S., Augustin, M. A., Sanguansri, L., Shen, Z., Ng, K., and Ajlouni, S. (2016). Enhanced
858 bioaccessibility of curcuminoids in buttermilk yogurt in comparison to curcuminoids
859 in aqueous dispersions. *J. Food Sci.* **81**: H769-H776.

860 Gee, J. M., DuPont, M. S., Day, A. J., Plumb, G. W., Williamson, G., and Johnson, I. T. (2000).
861 Intestinal transport of quercetin glycosides in rats involves both deglycosylation and
862 interaction with the hexose transport pathway. *J. Nutr.* **130**: 2765-2771.

863 Gil-Izquierdo, A., Gil, M. I., and Ferreres, F. (2002). Effect of processing techniques at
864 industrial scale on orange juice antioxidant and beneficial health compounds. *J. Agric.*
865 *Food Chem.* **50**: 5107-5114.

866 González, E. M., de Ancos, B., and Cano, M. P. (2003). Relation between bioactive compounds
867 and free radical-scavenging capacity in berry fruits during frozen storage. *J. Sci. Food*
868 *Agric.* **83**: 722-726.

869 Green, R. J., Murphy, A. S., Schulz, B., Watkins, B. A., and Ferruzzi, M. G. (2007). Common
870 tea formulations modulate in vitro digestive recovery of green tea catechins. *Mol. Nutr.*
871 *Food Res.* **51**: 1152-1162.

872 Grimi, N., Mamouni, F., Lebovka, N., Vorobiev, E., and Vaxelaire, J. (2011). Impact of apple
873 processing modes on extracted juice quality: Pressing assisted by pulsed electric fields.
874 *J. Food Eng.* **103**: 52-61.

875 Gu, L., House, S. E., Rooney, L. W., and Prior, R. L. (2008). Sorghum extrusion increases
876 bioavailability of catechins in weanling pigs. *J. Agric. Food Chem.* **56**: 1283-1288.

877 Gültekin-Özgüven, M., Berktaş, I., and Özçelik, B. (2016). Change in stability of procyanidins,
878 antioxidant capacity and in-vitro bioaccessibility during processing of cocoa powder
879 from cocoa beans. *LWT-Food Sci. Technol.* **72**: 559-565.

880 Haminiuk, C. W. I., Maciel, G. M., Plata-Oviedo, M. S. V., and Peralta, R. M. (2012). Phenolic
881 compounds in fruits – an overview. *Int. J. Food Sci. Technol.* **47**: 2023-2044.

882 He, Z., Tao, Y., Zeng, M., Zhang, S., Tao, G., Qin, F., and Chen, J. (2016). High pressure
883 homogenization processing, thermal treatment and milk matrix affect in vitro

884 bioaccessibility of phenolics in apple, grape and orange juice to different extents. *Food*
885 *Chem.* **200**: 107-116.

886 Helal, A., Tagliazucchi, D., Verzelloni, E., and Conte, A. (2014). Bioaccessibility of
887 polyphenols and cinnamaldehyde in cinnamon beverages subjected to in vitro gastro-
888 pancreatic digestion. *J. Funct. Food.* **7**: 506-516.

889 Hemery, Y. M., Anson, N. M., Havenaar, R., Haenen, G. R. M. M., Noort, M. W. J., and Rouau,
890 X. (2010). Dry-fractionation of wheat bran increases the bioaccessibility of phenolic
891 acids in breads made from processed bran fractions. *Food Res. Int.* **43**: 1429-1438.

892 Hithamani, G., and Srinivasan, K. (2014a). Bioaccessibility of polyphenols from wheat
893 (*Triticum aestivum*), sorghum (*Sorghum bicolor*), green gram (*Vigna radiata*), and
894 chickpea (*Cicer arietinum*) as influenced by domestic food processing. *J. Agric. Food*
895 *Chem.* **62**: 11170-11179.

896 Hithamani, G., and Srinivasan, K. (2014b). Effect of domestic processing on the polyphenol
897 content and bioaccessibility in finger millet (*Eleusine coracana*) and pearl millet
898 (*Pennisetum glaucum*). *Food Chem.* **164**: 55-62.

899 Hole, A. S., Kjos, N. P., Grimmer, S., Kohler, A., Lea, P., Rasmussen, B., Lima, L. R., Narvhus,
900 J., and Sahlstrøm, S. (2013). Extrusion of barley and oat improves the bioaccessibility
901 of dietary phenolic acids in growing pigs. *J. Agric. Food Chem.* **61**: 2739-2747.

902 Hollands, W., Brett, G. M., Radreau, P., Saha, S., Teucher, B., Bennett, R. N., and Kroon, P.
903 A. (2008). Processing blackcurrants dramatically reduces the content and does not
904 enhance the urinary yield of anthocyanins in human subjects. *Food Chem.* **108**: 869-
905 878.

906 Hollman, P. C., Van Het Hof, K. H., Tijburg, L. B., and Katan, M. B. (2001). Addition of milk
907 does not affect the absorption of flavonols from tea in man. *Free Radic Res.* **34**: 297-
908 300.

909 Hollman, P. C. H., Bijlsman, M. N. C. P., van Gameren, Y., Cnossen, E. P. J., de Vries, J. H.
910 M., and Katan, M. B. (1999). The sugar moiety is a major determinant of the absorption
911 of dietary flavonoid glycosides in man. *Free Radic. Res.* **31**: 569-573.

912 Hu, B., Pan, C., Sun, Y., Hou, Z., Ye, H., and Zeng, X. (2008). Optimization of fabrication
913 parameters to produce chitosan–tripolyphosphate nanoparticles for delivery of tea
914 catechins. *J. Agric. Food Chem.* **56**: 7451-7458.

915 Jakobek, L. (2015). Interactions of polyphenols with carbohydrates, lipids and proteins. *Food*
916 *Chem.* **175**: 556-567.

917 Johnson, M. C., Thomas, A. L., and Greenlief, C. M. (2015). Impact of frozen storage on the
918 anthocyanin and polyphenol contents of American elderberry fruit juice. *J. Agric. Food*
919 *Chem.* **63**: 5653-5659.

920 Juárez, I., Ludwig, I. A., Bresciani, L., Dall'Asta, M., Mena, P., Del Rio, D., Cid, C., and de
921 Peña, M.-P. (2017). Bioaccessibility of (poly)phenolic compounds of raw and cooked
922 cardoon (*Cynara cardunculus* L.) after simulated gastrointestinal digestion and
923 fermentation by human colonic microbiota. *J. Funct. Food.* **32**: 195-207.

924 Kahle, K., Huemmer, W., Kempf, M., Scheppach, W., Erk, T., and Richling, E. (2007).
925 Polyphenols are intensively metabolized in the human gastrointestinal tract after apple
926 juice consumption. *J. Agric. Food Chem.* **55**: 10605-10614.

927 Kamiloglu, S., and Capanoglu, E. (2013). Investigating the in vitro bioaccessibility of
928 polyphenols in fresh and sun-dried figs (*Ficus carica* L.). *Int. J. Food Sci. Technol.* **48**:
929 2621-2629.

930 Kamiloglu, S., Demirci, M., Selen, S., Toydemir, G., Boyacioglu, D., and Capanoglu, E.
931 (2014). Home processing of tomatoes (*Solanum lycopersicum*): effects on in vitro
932 bioaccessibility of total lycopene, phenolics, flavonoids, and antioxidant capacity. *J.*
933 *Sci. Food Agric.* **94**: 2225-2233.

934 Kamiloglu, S., Pasli, A. A., Ozcelik, B., Van Camp, J., and Capanoglu, E. (2015). Influence of
935 different processing and storage conditions on *in vitro* bioaccessibility of polyphenols
936 in black carrot jams and marmalades. *Food Chem.* **186**: 74-82.

937 Kaulmann, A., André, C. M., Schneider, Y.-J., Hoffmann, L., and Bohn, T. (2016). Carotenoid
938 and polyphenol bioaccessibility and cellular uptake from plum and cabbage varieties.
939 *Food Chem.* **197, Part A**: 325-332.

940 Kyle, J. A., Morrice, P. C., McNeill, G., and Duthie, G. G. (2007). Effects of infusion time and
941 addition of milk on content and absorption of polyphenols from black tea. *J Agric Food*
942 *Chem.* **55**: 4889-4894.

943 Lamothe, S., Langlois, A., Bazinet, L., Couillard, C., and Britten, M. (2016). Antioxidant
944 activity and nutrient release from polyphenol-enriched cheese in a simulated
945 gastrointestinal environment. *Food Funct.* **7**: 1634-1644.

946 Le Bourvellec, C., Bouchet, B., and Renard, C. M. G. C. (2005). Non-covalent interaction
947 between procyanidins and apple cell wall material. Part III: Study on model
948 polysaccharides. *Biochim. Biophys. Acta-Gen. Subj.* **1725**: 10-18.

949 Le Bourvellec, C., Guyot, S., and Renard, C. M. G. C. (2004). Non-covalent interaction
950 between procyanidins and apple cell wall material: Part I. Effect of some environmental
951 parameters. *Biochim. Biophys. Acta-Gen. Subj.* **1672**: 192-202.

952 Lohani, U. C., and Muthukumarappan, K. (2016). Application of the pulsed electric field to
953 release bound phenolics in sorghum flour and apple pomace. *Innov. Food Sci. Emerg.*
954 *Technol.* **35**: 29-35.

955 Lorenz, M., Jochmann, N., von Krosigk, A., Martus, P., Baumann, G., Stangl, K., and Stangl,
956 V. (2007). Addition of milk prevents vascular protective effects of tea. *Eur. Heart J.*
957 **28**: 219-223.

958 Manach, C., Scalbert, A., Morand, C., Rémésy, C., and Jiménez, L. (2004). Polyphenols: food
959 sources and bioavailability. *Am. J. Clin. Nutr.* **79**: 727-747.

960 Manach, C., Williamson, G., Morand, C., Scalbert, A., and Rémésy, C. (2005). Bioavailability
961 and bioefficacy of polyphenols in humans. I. Review of 97 bioavailability studies. *Am.*
962 *J. Clin. Nutr.* **81**: 230S-242S.

963 Martínez-Huélamo, M., Tulipani, S., Estruch, R., Escribano, E., Illán, M., Corella, D., and
964 Lamuela-Raventós, R. M. (2015). The tomato sauce making process affects the
965 bioaccessibility and bioavailability of tomato phenolics: A pharmacokinetic study.
966 *Food Chem.* **173**: 864-872.

967 Motilva, M.-J., Serra, A., and Rubió, L. (2015). Nutrikinetic studies of food bioactive
968 compounds: from *in vitro* to *in vivo* approaches. *Int. J. Food Sci. Nutr.* **66**: S41-S52.

969 Muralidhara, B. K., and Prakash, V. (1995). Interaction of 3'-O-caffeoyl D-quinic acid with
970 human serum albumin. *Int J Pept Protein Res.* **46**: 1-8.

971 Nagy, K., Courtet-Compondu, M.-C., Williamson, G., Rezzi, S., Kussmann, M., and Rytz, A.
972 (2012). Non-covalent binding of proteins to polyphenols correlates with their amino
973 acid sequence. *Food Chem.* **132**: 1333-1339.

974 Neilson, A. P., George, J. C., Janle, E. M., Mattes, R. D., Rudolph, R., Matusheski, N. V., and
975 Ferruzzi, M. G. (2009). Influence of chocolate matrix composition on cocoa flavan-3-
976 ol bioaccessibility in vitro and bioavailability in humans. *J. Agric. Food Chem.* **57**:
977 9418-9426.

978 Odriozola-Serrano, I., Oms-Oliu, G., and Martín-Belloso, O. (2014). Nanoemulsion-based
979 delivery systems to improve functionality of lipophilic components. *Front. Nutr.* **1**: 24.

980 Odriozola-Serrano, I., Soliva-Fortuny, R., Hernández-Jover, T., and Martín-Belloso, O. (2009).
981 Carotenoid and phenolic profile of tomato juices processed by high intensity pulsed

982 electric fields compared with conventional thermal treatments. *Food Chem.* **112**: 258-
983 266.

984 Oliveira, A., Alexandre, E. M. C., Coelho, M., Barros, R. M., Almeida, D. P. F., and Pintado,
985 M. (2016). Peach polyphenol and carotenoid content as affected by frozen storage and
986 pasteurization. *LWT-Food Sci. Technol.* **66**: 361-368.

987 Ortega, N. d., Reguant, J., Romero, M.-P., Macià, A., and Motilva, M.-J. (2009). Effect of fat
988 content on the digestibility and bioaccessibility of cocoa polyphenol by an in vitro
989 digestion model. *J. Agric. Food Chem.* **57**: 5743-5749.

990 Ozdal, T., Capanoglu, E., and Altay, F. (2013). A review on protein–phenolic interactions and
991 associated changes. *Food Res. Int.* **51**: 954-970.

992 Ozdal, T., Sela, D. A., Xiao, J., Boyacioglu, D., Chen, F., and Capanoglu, E. (2016). The
993 reciprocal interactions between polyphenols and gut microbiota and effects on
994 bioaccessibility. *Nutrients.* **8**: 78.

995 Padayachee, A., Netzel, G., Netzel, M., Day, L., Mikkelsen, D., and Gidley, M. J. (2013). Lack
996 of release of bound anthocyanins and phenolic acids from carrot plant cell walls and
997 model composites during simulated gastric and small intestinal digestion. *Food Funct.*
998 **4**: 906-916.

999 Padayachee, A., Netzel, G., Netzel, M., Day, L., Zabarar, D., Mikkelsen, D., and Gidley, M. J.
1000 (2012a). Binding of polyphenols to plant cell wall analogues – Part 1: Anthocyanins.
1001 *Food Chem.* **134**: 155-161.

1002 Padayachee, A., Netzel, G., Netzel, M., Day, L., Zabarar, D., Mikkelsen, D., and Gidley, M. J.
1003 (2012b). Binding of polyphenols to plant cell wall analogues – Part 2: Phenolic acids.
1004 *Food Chem.* **135**: 2287-2292.

- 1005 Palafox-Carlos, H., Ayala-Zavala, J. F., and González-Aguilar, G. A. (2011). The role of
1006 dietary fiber in the bioaccessibility and bioavailability of fruit and vegetable
1007 antioxidants. *J. Food Sci.* **76**: R6-R15.
- 1008 Palermo, M., Pellegrini, N., and Fogliano, V. (2014). The effect of cooking on the
1009 phytochemical content of vegetables. *J. Sci. Food Agric.* **94**: 1057-1070.
- 1010 Parada, J., and Aguilera, J. M. (2007). Food microstructure affects the bioavailability of several
1011 nutrients. *J. Food Sci.* **72**: R21-R32.
- 1012 Phan, A. D. T., D'Arcy, B. R., and Gidley, M. J. (2016). Polyphenol–cellulose interactions:
1013 effects of pH, temperature and salt. *Int. J. Food Sci. Technol.* **51**: 203-211.
- 1014 Phan, A. D. T., Netzel, G., Wang, D., Flanagan, B. M., D'Arcy, B. R., and Gidley, M. J. (2015).
1015 Binding of dietary polyphenols to cellulose: Structural and nutritional aspects. *Food*
1016 *Chem.* **171**: 388-396.
- 1017 Prior, R. L., and Gu, L. (2005). Occurrence and biological significance of proanthocyanidins
1018 in the American diet. *Phytochemistry.* **66**: 2264-2280.
- 1019 Prior, R. L., and Wu, X. (2006). Anthocyanins: Structural characteristics that result in unique
1020 metabolic patterns and biological activities. *Free Radic. Res.* **40**: 1014-1028.
- 1021 Ribnicky, D. M., Roopchand, D. E., Poulev, A., Kuhn, P., Oren, A., Cefalu, W. T., and Raskin,
1022 I. (2014). *Artemisia dracunculus* L. polyphenols complexed to soy protein show
1023 enhanced bioavailability and hypoglycemic activity in C57BL/6 mice. *Nutrition.* **30**:
1024 S4-S10.
- 1025 Rickman, J. C., Barrett, D. M., and Bruhn, C. M. (2007). Nutritional comparison of fresh,
1026 frozen and canned fruits and vegetables. Part 1. Vitamins C and B and phenolic
1027 compounds. *J. Sci. Food Agric.* **87**: 930-944.

- 1028 Rios, L. Y., Bennett, R. N., Lazarus, S. A., Rémésy, C., Scalbert, A., and Williamson, G.
1029 (2002). Cocoa procyanidins are stable during gastric transit in humans. *The American*
1030 *Journal of Clinical Nutrition*. **76**: 1106-1110.
- 1031 Rodríguez-Mateos, A., Pino-García, R. D., George, T. W., Vidal-Diez, A., Heiss, C., and
1032 Spencer, J. P. E. (2014). Impact of processing on the bioavailability and vascular effects
1033 of blueberry (poly)phenols. *Mol. Nutr. Food Res.* **58**: 1952-1961.
- 1034 Rodríguez-Roque, M. J., de Ancos, B., Sánchez-Moreno, C., Cano, M. P., Elez-Martínez, P.,
1035 and Martín-Belloso, O. (2015). Impact of food matrix and processing on the *in vitro*
1036 bioaccessibility of vitamin C, phenolic compounds, and hydrophilic antioxidant activity
1037 from fruit juice-based beverages. *J. Funct. Food*. **14**: 33-43.
- 1038 Rodríguez-Roque, M. J., Rojas-Graü, M. A., Elez-Martínez, P., and Martín-Belloso, O. (2014).
1039 *In vitro* bioaccessibility of health-related compounds as affected by the formulation of
1040 fruit juice- and milk-based beverages. *Food Res. Int.* **62**: 771-778.
- 1041 Rothwell, J. A., Perez-Jimenez, J., Neveu, V., Medina-Remón, A., M'Hiri, N., García-Lobato,
1042 P., Manach, C., Knox, C., Eisner, R., Wishart, D. S., and Scalbert, A. (2013). Phenol-
1043 Explorer 3.0: a major update of the Phenol-Explorer database to incorporate data on the
1044 effects of food processing on polyphenol content. *Database*. **2013**.
- 1045 Roura, E., Andrés-Lacueva, C., Estruch, R., Mata-Bilbao, M. L., Izquierdo-Pulido, M.,
1046 Waterhouse, A. L., and Lamuela-Raventós, R. M. (2007). Milk does not affect the
1047 bioavailability of cocoa powder flavonoid in healthy human. *Ann. Nutr. Metab.* **51**: 493-
1048 498.
- 1049 Salvia-Trujillo, L., Soliva-Fortuny, R. C., Rojas-Graü, M. A., Martín-Belloso, O., and
1050 McClements, D. J. (2017). Edible nanoemulsions as carriers of active ingredients: A
1051 review. *Annu. Rev. Food Sci. Technol.* **8**: 439-466.

- 1052 Saura-Calixto, F. (2011). Dietary fiber as a carrier of dietary antioxidants: An essential
1053 physiological function. *J. Agric. Food Chem.* **59**: 43-49.
- 1054 Scalbert, A., Manach, C., Morand, C., Remesy, C., and Jimenez, L. (2005). Dietary
1055 polyphenols and the prevention of diseases. *Crit. Rev. Food Sci. Nutr.* **45**: 287-306.
- 1056 Scalbert, A., and Williamson, G. (2000). Dietary intake and bioavailability of polyphenols. *J.*
1057 *Nutr.* **130**: 2073S-2085S.
- 1058 Schilling, S., Alber, T., Toepfl, S., Neidhart, S., Knorr, D., Schieber, A., and Carle, R. (2007).
1059 Effects of pulsed electric field treatment of apple mash on juice yield and quality
1060 attributes of apple juices. *Innov. Food Sci. Emerg. Technol.* **8**: 127-134.
- 1061 Schilling, S., Toepfl, S., Ludwig, M., Dietrich, H., Knorr, D., Neidhart, S., Schieber, A., and
1062 Carle, R. (2008). Comparative study of juice production by pulsed electric field
1063 treatment and enzymatic maceration of apple mash. *Eur. Food Res. Technol.* **226**: 1389-
1064 1398.
- 1065 Schramm, D. D., Karim, M., Schrader, H. R., Holt, R. R., Kirkpatrick, N. J., Polagruto, J. A.,
1066 Ensunsa, J. L., Schmitz, H. H., and Keen, C. L. (2003). Food effects on the absorption
1067 and pharmacokinetics of cocoa flavanols. *Life Sci.* **73**: 857-869.
- 1068 Serra, A., Macià, A., Romero, M.-P., Anglés, N., Morelló, J.-R., and Motilva, M.-J. (2011).
1069 Metabolic pathways of the colonic metabolism of procyanidins (monomers and dimers)
1070 and alkaloids. *Food Chem.* **126**: 1127-1137.
- 1071 Serra, A., Macià, A., Romero, M.-P., Valls, J., Bladé, C., Arola, L., and Motilva, M.-J. (2010).
1072 Bioavailability of procyanidin dimers and trimers and matrix food effects in in vitro
1073 and in vivo models. *Br. J. Nutr.* **103**: 944-952.
- 1074 Serrano, J., Puupponen-Pimiä, R., Dauer, A., Aura, A.-M., and Saura-Calixto, F. (2009).
1075 Tannins: Current knowledge of food sources, intake, bioavailability and biological
1076 effects. *Mol. Nutr. Food Res.* **53**: S310-S329.

1077 Shao, J., Li, X., Lu, X., Jiang, C., Hu, Y., Li, Q., You, Y., and Fu, Z. (2009). Enhanced growth
1078 inhibition effect of Resveratrol incorporated into biodegradable nanoparticles against
1079 glioma cells is mediated by the induction of intracellular reactive oxygen species levels.
1080 *Colloids Surf. B-Biointerfaces*. **72**: 40-47.

1081 Shutava, T. G., Balkundi, S. S., Vangala, P., Steffan, J. J., Bigelow, R. L., Cardelli, J. A.,
1082 O'Neal, D. P., and Lvov, Y. M. (2009). Layer-by-layer-coated gelatin nanoparticles as
1083 a vehicle for delivery of natural polyphenols. *ACS Nano*. **3**: 1877-1885.

1084 Siemer, C., Aganovic, K., Toepfl, S., and Heinz, V. (2014). Application of pulsed electric fields
1085 in food. **In**: *Conventional and Advanced Food Processing Technologies*, pp. 645-672.
1086 Bhattacharya, S., Ed., John Wiley & Sons, Hoboken, NJ.

1087 Soler-Rivas, C., Ramírez-Anguiano, A. C., Reglero, G., and Santoyo, S. (2009). Effect of
1088 cooking, in vitro digestion and Caco-2 cells absorption on the radical scavenging
1089 activities of edible mushrooms. *Int. J. Food Sci. Technol.* **44**: 2189-2197.

1090 Soliva-Fortuny, R., Balasa, A., Knorr, D., and Martín-Belloso, O. (2009). Effects of pulsed
1091 electric fields on bioactive compounds in foods: a review. *Trends Food Sci. Technol.*
1092 **20**: 544-556.

1093 Son, Y.-R., and Shim, S.-M. (2015). Various domestic heating processes changed content,
1094 digestibility, and radical scavenging capacities of Su Ri Chwi. *J. Korean Soc. Appl.*
1095 *Biol. Chem.* **58**: 771-778.

1096 Soria, A. C., and Villamiel, M. (2010). Effect of ultrasound on the technological properties and
1097 bioactivity of food: a review. *Trends Food Sci. Technol.* **21**: 323-331.

1098 Spencer, J. P. E., Chowrimootoo, G., Choudhury, R., Debnam, E. S., Srail, S. K., and Rice-
1099 Evans, C. (1999). The small intestine can both absorb and glucuronidate luminal
1100 flavonoids. *FEBS Lett.* **458**: 224-230.

- 1101 Stalmach, A., Steiling, H., Williamson, G., and Crozier, A. (2010). Bioavailability of
1102 chlorogenic acids following acute ingestion of coffee by humans with an ileostomy.
1103 *Arch. Biochem. Biophys.* **501**: 98-105.
- 1104 Świeca, M., Gawlik-Dziki, U., Dziki, D., Baraniak, B., and Czyż, J. (2013). The influence of
1105 protein–flavonoid interactions on protein digestibility *in vitro* and the antioxidant
1106 quality of breads enriched with onion skin. *Food Chem.* **141**: 451-458.
- 1107 Tagliazucchi, D., Helal, A., Verzelloni, E., and Conte, A. (2012a). The type and concentration
1108 of milk increase the *in vitro* bioaccessibility of coffee chlorogenic acids. *J. Agric. Food*
1109 *Chem.* **60**: 11056-11064.
- 1110 Tagliazucchi, D., Verzelloni, E., and Conte, A. (2012b). The first tract of alimentary canal as
1111 an extractor. Release of phytochemicals from solid food matrices during simulated
1112 digestion. *J. of Food Biochem.* **36**: 555-568.
- 1113 Takahashi, M., Uechi, S., Takara, K., Asikin, Y., and Wada, K. (2009). Evaluation of an oral
1114 carrier system in rats: Bioavailability and antioxidant properties of liposome-
1115 encapsulated curcumin. *J. Agric. Food Chem.* **57**: 9141-9146.
- 1116 Tomás-Barberán, F. A., and Andrés-Lacueva, C. (2012). Polyphenols and health: Current state
1117 and progress. *J. Agric. Food Chem.* **60**: 8773-8775.
- 1118 Turk, M. F., Vorobiev, E., and Baron, A. (2012). Improving apple juice expression and quality
1119 by pulsed electric field on an industrial scale. *LWT-Food Sci. Technol.* **49**: 245-250.
- 1120 Vallverdú-Queralt, A., Oms-Oliu, G., Odriozola-Serrano, I., Lamuela-Raventós, R. M.,
1121 Martín-Belloso, O., and Elez-Martínez, P. (2013). Metabolite profiling of phenolic and
1122 carotenoid contents in tomatoes after moderate-intensity pulsed electric field
1123 treatments. *Food Chem.* **136**: 199-205.

1124 Van Buggenhout, S., Lille, M., Messagie, I., Loey, A. V., Autio, K., and Hendrickx, M. (2006).
1125 Impact of pretreatment and freezing conditions on the microstructure of frozen carrots:
1126 Quantification and relation to texture loss. *Eur. Food Res. Technol.* **222**: 543-553.

1127 van der Burg-Koorevaar, M. C. D., Miret, S., and Duchateau, G. S. M. J. E. (2011). Effect of
1128 milk and brewing method on black tea catechin bioaccessibility. *J. Agric. Food Chem.*
1129 **59**: 7752-7758.

1130 Van Het Hof, K. H., Kivits, G. A. A., Weststrate, J. A., and Tijburg, L. B. M. (1998).
1131 Bioavailability of catechins from tea: The effect of milk. *Eur. J. Clin. Nutr.* **52**: 356-
1132 359.

1133 Wang, T., He, F., and Chen, G. (2014). Improving bioaccessibility and bioavailability of
1134 phenolic compounds in cereal grains through processing technologies: A concise
1135 review. *J. Funct. Food.* **7**: 101-111.

1136 WHO, and FAO (2003). Diet, nutrition and the prevention of chronic diseases. **In**: WHO
1137 Technical Report Series. Joint WHO/FAO expert consultation in WHO Technical
1138 Report Series, World Health Organization, Geneva.

1139 Xiao, J., and Kai, G. (2012). A review of dietary polyphenol-plasma protein interactions:
1140 Characterization, influence on the bioactivity, and structure-affinity relationship. *Crit.*
1141 *Rev. Food Sci. Nutr.* **52**: 85-101.

1142 Yao, M., McClements, D. J., and Xiao, H. (2015). Improving oral bioavailability of
1143 nutraceuticals by engineered nanoparticle-based delivery systems. *Curr. Opin. Food*
1144 *Sci.* **2**: 14-19.

1145 Yuksel, Z., Avci, E., and Erdem, Y. K. (2010). Characterization of binding interactions
1146 between green tea flavanoids and milk proteins. *Food Chem.* **121**: 450-456.

1147 Zhu, F. (2015). Interactions between starch and phenolic compound. *Trends Food Sci. Technol.*
1148 **43**: 129-143.