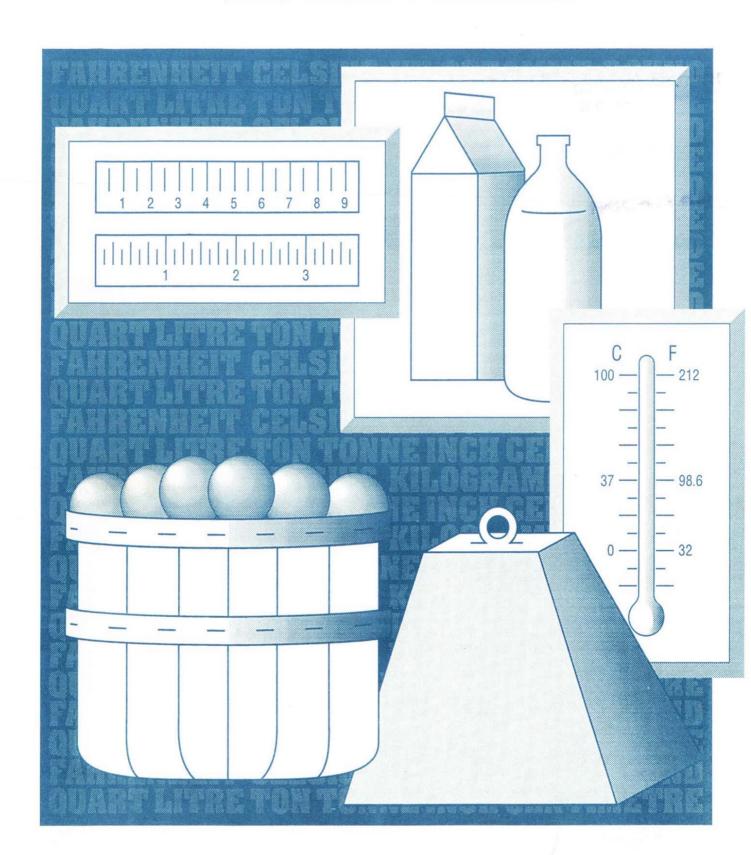
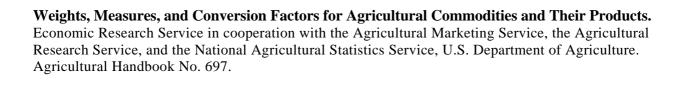


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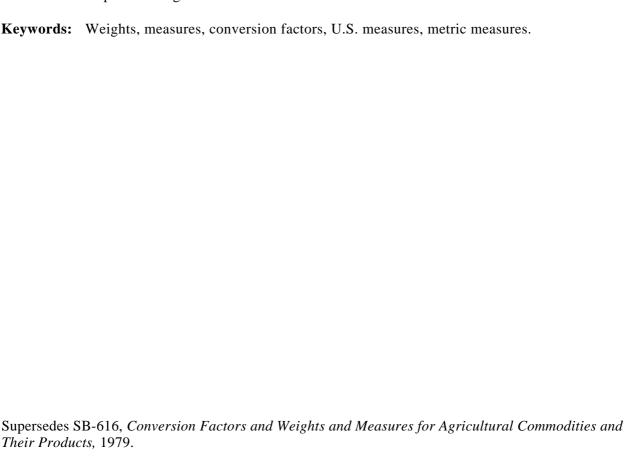
# Weights, Measures, and Conversion Factors for Agricultural Commodities and Their Products





#### **Abstract**

This handbook is a compilation of weights, measures, and conversion factors used for agricultural commodities and their products. Several of the conversion factors and values shown in this handbook can be applied to many commodities. Some factors and values relate to specific commodities or products. This handbook supersedes Statistical Bulletin No. 616, *Conversion Factors and Weights and Measures for Agricultural Commodities and Their Products* (1979). When feasible, general purpose tables were updated to reflect changes in agricultural production and marketing. Considerable emphasis was given to metric measures.



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# Weights, Measures, and Conversion Factors for Agricultural Commodities and Their Products

This handbook was compiled to provide conversion factors for use in statistical, research, and service programs of the U.S. Department of Agriculture (USDA). The handbook supersedes Statistical Bulletin No. 616, *Conversion Factors and Weights and Measures for Agricultural Commodities and Their Products*, published in 1979. Revisions often reflect changes in agricultural production and marketing practices. Also, much more emphasis has been given to metric weights and measures and to factors for converting from U.S. measures to metric measures.

Values shown are generally intended to represent overall averages, except where indicated. The conversion factors included are based on available information for current conditions and practices. While it includes a reasonably complete set of general purpose factors, the handbook may be less than fully satisfactory for some particular commodities or needs. Conversion factors for many commodities can change from year to year. Thus, caution is suggested in using the handbook for compiling or revising historical series.

Accounting for changes in marketing and production practices can require considerable study and consultation. Thus, it has not been possible to update all tables. A few tables published in Statistical Bulletin No. 616 that were felt to be seriously out of date or of limited relevance at this time have been deleted. Information needs noted in preparing this handbook may stimulate research that can lead to future enhancements. Users of the handbook are invited to suggest alternative sources of information or supply materials for improvements.

Much of the handbook revision was prepared by Economic Research Service (ERS) staff, especially by commodity specialists from the Commodity Economics Division (CED). Analysts from the Agriculture and Rural Economy Division (ARED), the Agriculture and Trade Analysis Division (ATAD), and the Resources and Technology Division (RTD) provided materials and helped with review. Staff of the Agricultural Research Service (ARS), the Agricultural Marketing Service (AMS), and the National Agricultural Statistics Service (NASS) helped prepare and reviewed the tables.

Individuals from the CED who coordinated the preparation of materials were James Cole, Crops Branch; Kenneth Nelson, Livestock, Dairy, and Poultry Branch; William Moore, Specialty Agriculture Branch; and Carolyn Whitton, Commodity and Trade Analysis Branch. Representing other ERS divisions were Mir Ali, ARED; William Crosswhite, RTD; and C. Edward Overton, ATAD. Other USDA agency representatives were Alfonzo Drain, NASS; Gary Scavongelli, AMS; and Wilda Martinez, ARS.

Edward Reinsel and James Horsfield, Office of the Administrator, ERS, served as overall coordinators for the handbook. Joseph Lockley provided typing support and Bonnie Moore prepared the camera copy.

#### **Tables of Weights and Measures**

Tables 1 through 4, which are general tables of weights and measures, were largely based on materials provided by the Office of Weights and Measures, National Institute of Standards and Technology, U.S. Department of Commerce. Some of these tables are carried out to a large number of decimal places to make them better adapted to a wide range of uses. Underlined values in tables 3 and 4 are exact. Beginning with table 5, most of the tables are for individual commodities and products.

In the metric system of weights and measures, designations of multiples and subdivisions of any units may be arrived at by combining the names of the units with the prefixes **deka**, hecto, and **kilo**, meaning 10, 100, and 1 000, and with **deci, centi**, and **milli**, meaning, respectively, one-tenth, one-hundredth, and one-thousandth. In the following metric tables, some such multiples and subdivisions have not been included because they have little, if any, currency in actual use. When writing large metric numbers, it is conventional to use spaces rather than commas to separate groups of three numerals. For example, one thousand is written 1 000 and one million is written 1 000 000.

In certain cases, particularly in scientific usage, it is convenient to provide for multiples larger than 1 000 and for subdivisions smaller than one-thousandth. Accordingly, the following prefixes are generally recognized:

exa,	(E),	meaning $10^{18}$	deci,	(d),	meaning $10^{-1}$
peta,	(P),	meaning $10^{15}$	centi,	(c),	meaning $10^{-2}$
tera,	(T),	meaning $10^{12}$	milli,	(m),	meaning $10^{-3}$
giga,	(G),	meaning $10^9$	micro,	$(\mu)$ ,	meaning $10^{-6}$
mega,	(M),	meaning $10^6$	nano,	(n),	meaning 10 <sup>-9</sup>
kilo,	(k),	meaning $10^3$	pico,	(p),	meaning $10^{-12}$
hecto,	(h),	meaning $10^2$	femto,	(f),	meaning $10^{-15}$
deka,	(da),	meaning $10^1$	atto,	(a),	meaning $10^{-18}$

Thus, a kilometer is 1 000 meters and a millimeter is 0.001 meter.

By action of the 12th General Conference on Weights and Measures (1964), the liter is a special name for the cubic decimeter.

Squares and cubes of customary, but not of metric, units are sometimes expressed by the use of abbreviations rather than symbols. For example, sq ft means square foot, and cu ft means cubic foot. To distinguish the liquid pint or quart from the dry pint or quart, the word liquid or the abbreviation liq is used in combination with the name or abbreviation of the liquid unit. To distinguish the dry pint or quart from the liquid pint or quart, the word "dry" is used in combination with the name or abbreviation of the dry unit.

When the terms "hundredweight" and "ton" are used unmodified, they are commonly understood to mean the 100-pound hundredweight and the 2,000-pound ton, respectively. These units may be designated "net" or "short" when necessary to distinguish them from the corresponding gross or long measure.

The term "statute mile" originated with Queen Elizabeth I who changed the definition of the mile from the Roman mile of 5,000 feet to the statute mile of 5,280. The international mile and the U.S. statute mile differ by about 3 millimeters although both are defined as being equal to 5,280 feet. The international mile is based on the international foot (0.3048 meter) whereas the U.S. statute mile is based on the survey foot (1 200/3 937 meter.)

#### Table 1—Metric weights and measures

#### Linear measure

10 millimeters (mm) = 1 centimeter (cm)

10 centimeters = 1 decimeter (dm) = 100 millimeters 10 decimeters = 1 meter (m) = 1 000 millimeters

10 meters = 1 dekameter (dam)

10 dekameters = 1 hectometer (hm) = 100 meters 10 hectometers = 1 kilometer (km) = 1 000 meters

#### Area measure

100 square millimeters (mm<sup>2</sup>) = 1 square centimeter (cm<sup>2</sup>) 100 square centimeters = 1 square decimeter (dm<sup>2</sup>) 100 square decimeters = 1 square meter (m<sup>2</sup>) 100 square meters = 1 square dekameter (dam<sup>2</sup>)

100 square dekameters = 1 square hectometer (hm<sup>2</sup>) = 1 hectare (ha)

100 square hectometers =  $1 \text{ square kilometer (km}^2)$ 

#### Fluid volume measure

10 milliliters (mL) = 1 centiliter (cL)

10 centiliters = 1 deciliter (dL) = 100 milliliters 10 deciliters = 1 liter = 1 000 milliliters

10 liters = 1 dekaliter (daL)

10 dekaliters = 1 hectoliter (hL) = 100 liters10 hectoliters = 1 kiloliter (kL) = 1 000 liters

#### Solid volume measure

 $1\ 000\ \text{cubic millimeters (mm}^3) = 1\ \text{cubic centimeter (cm}^3)$  $1\ 000\ \text{cubic centimeters} = 1\ \text{cubic decimeter (dm}^3)$ 

= 1 000 000 cubic millimeters

1 000 cubic decimeters = 1 cubic meter  $(m^3)$ 

= 1 000 000 cubic centimeters = 1 000 000 000 cubic millimeters

#### **Weight**

10 milligrams (mg) = 1 centigram (cg)

10 centigrams = 1 decigram (dg) = 100 milligrams10 decigrams = 1 gram (g) = 1 000 milligrams

10 grams = 1 dekagram (dag)

10 dekagrams=1 hectogram (hg)=100 grams10 hectograms=1 kilogram (kg)=1 000 grams1 000 kilograms=1 megagram (Mg)=1 metric ton (t)

Table 2—Customary weights and measures of the United States

#### Linear measure

12 inches (in) = 1 foot (ft) 3 feet = 1 yard (yd)

 $16\frac{1}{2}$  feet = 1 rod (rd), pole, or perch

40 rods = 1 furlong (fur) = 660 feet

= 10 chains = 201.168 meters

8 furlongs = 1 U.S. statute mile (mi) = 5,280 feet

1 852 meters = 6,076.11549 feet (approximately) = 1 international nautical mile

#### Area measure

144 square inches (in<sup>2</sup>) = 1 square foot (ft<sup>2</sup>) 9 square feet = 1 square yard (yd<sup>2</sup>)

= 1,296 square inches

 $272\frac{1}{4}$  square feet = 1 square rod (sq rd)

160 square rods = 1 acre

640 acres = 1 square mile (mi<sup>2</sup>) 1 mile square = 1 section of land 6 miles square = 1 township

= 36 sections = 36 square miles

= 43,560 square feet

#### Cubic measure

1,728 cubic inches (in<sup>3</sup>) = 1 cubic foot (ft<sup>3</sup>) 27 cubic feet = 1 cubic yard (yd<sup>3</sup>)

#### Gunter's or surveyor's chain measure

0.66 foot (ft) = 1 link (li)

100 links = 1 chain (ch) = 20.116 8 meters

= 4 rods = 66 feet

8 000 links = 1 U.S. statute mile (mi)

1 rod = 25 links

80 chains = 1 U.S. statute mile (mi)

= 320 rods = 5,280 feet

#### Liquid measure

4 gills (gi) = 1 pint (pt) = 28.875 cubic inches 2 pints = 1 quart (qt) = 57.75 cubic inches 4 quarts = 1 gallon (gal) = 231 cubic inches

# Dry measure

2 pints (pt) = 1 quart (qt) = 67.2006 cubic inches8 quarts = 1 peck (pk) = 537.605 cubic inches

= 16 pints

4 pecks = 1 bushel (bu) = 2,150.42 cubic inches

= 32 quarts

Continued—

# Table 2—Customary weights and measures of the United States—Continued

#### Avoirdupois weight

27-11/32 grains = 1 dram (dr) 16 drams = 1 ounce (oz)

= 437½ grains

16 ounces = 1 pound (lb) = 256 drams

= 7,000 grains

100 pounds = 1 hundredweight (cwt)

20 hundredweights = 1 ton = 2,000 pounds

# Values in gross or long measure

112 pounds = 1 gross or long hundredweight

20 gross or long hundredweights = 1 gross or long ton

= 2,240 pounds

Table 3—Conversion of weights and measures

				Centi-	
Unit	Inches	Feet	Yards	meters	Meters
1 inch	= <u>1</u>	0.08333333	0.02777778	<u>2.54</u>	0.025 4
1 foot	= <u>12</u>	<u>1</u>	0.3333333	30.48	0.304 8
1 yard	= <u>36</u>	<u>3</u>	<u>1</u>	<u>91.44</u>	<u>0.914 4</u>
1 mile	= 63,360	<u>5,280</u>	<u>1,760</u>	<u>160 934.4</u>	<u>1 609.344</u>
1 centimeter	= 0.3937008	0.03280840	0.01093613	<u>1</u>	<u>0.01</u>
1 meter	= 39.37008	3.280840	1.093613	<u>100</u>	<u>1</u>

# <u>Length—Survey measure</u>

Unit	Feet	Rods	Chains	Miles	Meters
1 link	= <u>0.66</u>	<u>0.04</u>	<u>0.01</u>	0.000125	0.201 168 4
1 foot	= 1	0.06060606	0.01515152	0.0001893939	0.304 800 6
1 rod	= 16.5	<u>1</u>	<u>0.25</u>	0.003125	5.029 210
1 chain	= <u>66</u>	<u>4</u>	<u>1</u>	<u>0.0125</u>	20.116 84
1 mile	= 5,280	<u>320</u>	<u>80</u>	<u>1</u>	1 609.347
1 meter	= 3.280833	0.1988384	0.0497096	0.0006213699	<u>1</u>

# Area—International measure

Unit		Square inches	Square feet	Square yards
1 square inch	=	<u>1</u>	0.006944444	0.0007716049
1 square foot	=	<u>144</u>	<u>1</u>	0.1111111
1 square yard	=	<u>1,296</u>	<u>9</u>	<u>1</u>
1 square centimeter	=	0.1550003	0.001076391	0.000119599
1 square meter	=	1 550.003	10.76391	1.195990
Unit		Square centimeters	Square meters	
Onti		Square centimeters	Square meters	
1 square inch	=	6.451 6	<u>0.000 645 16</u>	
	=	•	1	
1 square inch		<u>6.451 6</u>	0.000 645 16	
1 square inch 1 square foot	=	6.451 6 929.030 4	0.000 645 16 0.092 903 04	

# Units of area—Survey measure

Unit	Square feet	Square rods	Square chains	Acres
1 square foot	= <u>1</u>	0.003673095	0.0002295684	0.00002295684
1 square rod	= 272.25	<u>1</u>	<u>0.0625</u>	<u>0.00625</u>
1 square chain	= 4,356	<u>16</u>	<u>1</u>	<u>0.1</u>
1 acre	= 43,560	<u>160</u>	<u>10</u>	<u>1</u>
1 square mile	= 27,878,400	<u>102,400</u>	<u>6,400</u>	<u>640</u>
1 square meter	= 10.763 87	0.03953670	0.002471044	0.0002471044
1 hectare	= 107,638.7	395.3670	24.71044	2.471044

Continued—

Table 3—Conversion of weights and measures—Continued

Unit	Square miles	Square	meters	Hectares
1 square rod 1 square chain 1 acre 1 square mile 1 square meter 1 hectare	= 0.000009765625 $= 0.00015625$ $= 0.0015625$ $= 1$ $= 0.00000038610$ $= 0.003861006$	404.68° 4 046.8 2 589 9	7 3 73 98	0.002 529 295 0.040 468 73 0.404 687 3 258.999 8 0.000 1 1
<u>Volume</u>				
Unit	Cubic inches	Cubic f	eet	Cubic yards
1 cubic inch 1 cubic foot 1 cubic yard 1 cubic centimeter 1 cubic decimeter 1 cubic meter	=	0.00057 1 27 0.00003 0.03533 35.314	3531467 1467	0.00002143347 0.03703704 1 0.000001307951 0.001307951 1.307951
Unit	Milliliters	Liters		Cubic meters
1 cubic inch 1 cubic foot 1 cubic yard 1 cubic centimeter 1 cubic decimeter 1 cubic meter	= 16.387064 $= 28316.846592$ $= 764554.85798$ $= 1$ $= 1000$ $= 1000000$		887 064 6 846 592 4 857 984	0.000 016 387 064 0.028 316 846 592 0.764 554 857 984 0.000 001 0.001
Capacity—Dry measure				
Unit	Dry pints	Dry quarts	Pecks	Bushels
1 dry pint 1 dry quart 1 peck 1 bushel 1 cubic inch 1 cubic foot 1 liter 1 cubic meter	$= \frac{1}{2}$ $= \frac{16}{64}$ $= 0.0297616$ $= 51.42809$ $= 1.816166$ $= 1,816.166$	0.5 1 8 32 0.0148808 25.71405 0.9080830 908.0830	0.0625 0.125 1 4 0.00186010 3.214256 0.1135104 113.5104	0.015625 0.03125 0.25 1 0.000465025 0.80356395 0.02837759 28.37759
Unit	Cubic inches	Cubic feet	Liters	Cubic meters
1 dry pint 1 dry quart 1 peck 1 bushel 1 cubic inch 1 cubic foot 1 liter 1 cubic meter	= 33.6003125 $= 67.200625$ $= 537.605$ $= 2.150.42$ $= 1$ $= 1.728$ $= 61.02374$ $= 61,023.74$	0.01944463 0.03888925 0.311114 1.244456 0.0005787037 <u>1</u> 0.03531467 35.31467	0.550 610 5 1.101 221 8.809 768 35.239 07 0.016 387 06 28.316 85 1 1 000	0.000 550 610 5 0.001 101 221 0.008 809 768 0.035 239 07 0.000 016 387 06 0.028 316 85 0.001 1

Continued—

Table 3—Conversion of weights and measures—Continued

Capacity—Liquid meas	<u>sure</u>						
Unit		Fluid ounces	Liquid p	oints	Liquid quart	S	Gallons
1 fluid ounce 1 liquid pint 1 liquid quart 1 gallon 1 cubic inch 1 cubic foot 1 milliliter 1 liter  Unit 1 fluid ounce 1 liquid pint 1 liquid quart		1 16 32 128 0.5541126 957.5065 0.03381402 33.81402 Cubic inches 1.8046875 28.875 57.75	0.0625 1 2 8 0.034633 59.84410 0.002113 2.113370 Cubic for 0.001044 0.016710 0.033420	6 3376 6 eet 4379 007	0.03125 0.5 1 4 0.01731602 29.92208 0.001056688 1.056688 Milliliters 29.573 53 473.176 5 946.352 9		0.0078125 0.125 0.25 1 0.004329004 7.480519 0.0002641721 0.2641721 Liters 0.029 573 53 0.473 176 5 0.946 352 9
1 gallon 1 cubic inch 1 cubic foot 1 milliliter 1 liter  Mass not less than avoir	= = = = = e <u>rdupo</u>	231 1 1.728 0.06102374 61.02374 is ounces	0.133680 0.000578 1 0.000033 0.035314	87037 531467	3 785.412 16.387 06 28 316.85 1 1 000		3.785 412 0.016 387 06 28.316 85 <u>0.001</u> <u>1</u>
Unit		Avoirdupois ounces	Avoirdup pounds	pois	Short hundre weights	ed-	Short tons
1 avoirdupois ounce 1 avoirdupois pound 1 short hundredweight 1 short ton 1 long ton 1 kilogram 1 metric ton	= = = = =	1 16 1,600 32,000 35,840 35,273,96	0.0625 1 100 2,000 2,240 2,20462 2,204.62		0.000625 0.01 1 20 22.4 0.02204623 22.04623		0.00003125 0.0005 0.05 1 1.12 0.001102311 1.102311
Unit  1 avoirdupois pound 1 short hundredweight 1 short ton 1 long ton 1 kilogram 1 metric ton	=======================================	0.04464286 0.8928571 <u>1</u> 0.0009842065		6.453 592 45.359 22 907.184 2 1 016.040 1 1 000	2 <u>37</u> <u>37</u> <u>74</u>	0.045 0.907	2 tons 453 592 37 359 237 184 74 046 908 8
Unit  1 avoirdupois ounce 1 avoirdupois pound 1 milligram 1 gram 1 kilogram	A = = = = = = = = = = = = = = = = = = =	1 0.000002204623 0.002204623		Milligran.  28 349.52  453 592.3  1 000 1 000 000	23 125 37	28.349 453.59 0.001 1 1 000	<u>9 523 125</u>

#### Table 4—Other metric and U.S. equivalents

#### Lengths

1 decimeter (dm) = 3.937 inches 1 dekameter (dam) = 32.808 feet 1 fathom = 6 feet

= 1.828 8 meters 1 hand = 4 inches 1 kilometer (km) = 0.621 mile 1 mile (mi) (international nautical) = 1.852 kilometers

1.151 survey miles

1 millimeter (mm) = 0.03937 inch

1 international foot = 0.999998 survey foot 1 international mile = 0.999998 mile

Areas or surfaces

1 square survey foot = 1.000004 square international feet 1 square survey mile = 1.000004 square international miles

1 square (building) = 100 square feet 1 square decimeter (dm<sup>2</sup>) = 15.500 square inches 1 square kilometer (km<sup>2</sup>) = 247.104 acres

= 0.386 square mile1 square millimeter (mm<sup>2</sup>) = 0.002 square inch

Capacities or volumes

1 barrel (bbl), liquid = 31 to 42 gallons<sup>1</sup>

1 barrel (bbl), standard for fruits, vegetables,

and other dry commodities, except cranberries = 7,056 cubic inches

105 dry quarts

= 3.281 bushels, struck measure

1 barrel (bbl), standard, cranberry = 5,826 cubic inches

= 86 45/64 dry quarts

= 2.709 bushels, struck measure

 $1 \operatorname{cord} (\operatorname{cd}) \text{ (firewood)} = \underline{128} \operatorname{cubic feet}$ 

Water flow relationships (approximations)

1 billion gallons per day (bgd) = 1,121 thousand acre-feet per year

= 1,547 cubic feet per second

694.4 thousand gallons per minute3.785 million cubic meters per day

1 thousand acre-feet per year = 0.8921 million gallons per day (mgd)

= 1.380 cubic feet per second

0.6195 thousand gallons per minute
 3.377 thousand cubic meters per day

1 million cubic meters per day = 264.2 million gallons per day

1 thousand cubic meters per day = 296.12 acre-feet per year

<sup>&</sup>lt;sup>1</sup>There are a variety of "barrels" established by law or usage. For example, Federal taxes on fermented liquors are based on a barrel of 31 gallons; many State laws fix the "barrel for liquids" as 31½ gallons; one State fixes a 36-gallon barrel for cistern measurement; Federal law recognizes a 40-gallon barrel for "proof of spirits"; by custom, 42 gallons comprise a barrel of crude oil or petroleum products for statistical purposes, and this equivalent is recognized "for liquids" by four States.

 $Table\ 5 — Factors\ for\ converting\ domestic\ and\ metric\ weights\ and\ measures\ commonly\ used\ for\ agricultural\ commodities$ 

Domestic weight		Equivalent	Metric weight		Equivalent
1 ounce	=	28.349 5 grams	1 gram	=	0.035274 ounce
-	=	453.592 4 grams	1 gram	=	0.0022046 pound
1	=	0.455 924 kilogram	1 kilogram	=	2.204622 pounds
1	=	0.004 535 9 metric quintal	1 metric quintal	=	220.4622 pounds
I	=	0.0005 short ton	1 short ton	=	2,000 pounds
1	=	0.000 453 6 metric ton	1 metric ton	=	2,204.622 pounds
1 pound	=	0.0004464 long ton	1 long ton	=	2,240 pounds
1 short ton	=	0.907 185 metric ton	1 metric ton	=	1.102311 short tons
1 long ton	=	1.016 047 metric tons	1 metric ton	=	0.984206 long ton
	=	0.892857 long ton	1 long ton	=	1.12 short tons
1 million pounds	=	500 short tons	1 short ton	=	0.002 million pounds
	=	453.592 5 metric tons	1 metric ton	=	0.0022046 million pounds
1 million pounds		446.4286 long tons	1 long ton	=	0.00224 million pounds
·		wheat, white potatoes, and soybeans	C		•
1 bushel	=	0.03 short ton	1 short ton	=	33.333 bushels
1 bushel	=	0.027 215 5 metric ton	1 metric ton	=	36.7437 bushels
	=	0.0267857 long ton	1 long ton	=	37.333 bushels
	=	0.272 155 metric quintal	1 metric quintal	=	3.67437 bushels
	=	27.215 5 kilograms	1 kilogram	=	0.036744 bushel
56-pound bushel	of s	helled corn, rye, sorghum grain, an	d flaxseed		
1 bushel	=	0.028 short ton	1 short ton	=	35.714 bushels
1 bushel	=	0.025 4 metric ton	1 metric ton	=	39.368 bushels
1 bushel	=	0.025 long ton	1 long ton	=	40 bushels
48-pound bushel	of b	arley, buckwheat, and apples			
1 bushel	=	0.024 short ton	1 short ton	=	41.667 bushels
1 bushel	=	0.021 772 metric ton	1 metric ton	=	45.9296 bushels
1 bushel	=	0.021429 long ton	1 long ton	=	46.667 bushels
32-pound bushel	of o	ats			
1 11 -1		0.016 -1	1 -1		(0.5 hardala
1 bushel	=	0.016 short ton	1 short ton	=	62.5 bushels
1 bushel	=	0.014 515 metric ton	1 metric ton	=	68.8944 bushels
1 bushel	=	0.014286 long ton	1 long ton	=	70 bushels
38-pound bushel	of o	pats			
1 bushel	=	0.019 short ton	1 short ton	=	52.63 bushels
1 bushel	=	0.017 24 metric ton	1 metric ton	=	58.016 bushels
	=	0.01696 long ton	1 long ton	=	58.94 bushels

Table 6—Individual commodity weights and measures

Commodity	I I:4	Approximate net weight			
Commodity	Unit	Metric	United States		
		Kilograms	Pounds		
Alfalfa seed	Bushel	27.2	60		
Apples	Bushel basket or carton	18.1	40		
r r	Carton, tray or cell pack	18.1	40		
Apricots	Lug, loose	10.9	24		
Western	4-basket crate	11.8	26		
Artichokes	Carton	10.4	23		
Globe	½-box	9.1	20		
Jerusalem	Bushel	22.7	50		
Asparagus	Crate	13.6	30		
Avocados	Lug	5.4-6.8	12-15		
Avocados	Flat or carton, 2 layer	11.8	26		
Bananas	Carton	18.1	40		
Barley	Bushel	21.8	48		
Beans:		21.0	10		
Lima, dry	Bushel	25.4	56		
Other, dry	Bushel	27.2	60		
outer, ary	Sack	45.4	100		
Lima, unshelled	Bushel	12.7-14.5	28-32		
	Bushel	12.7-14.5	28-32		
Snap Beets:	Dustiei	12.7-14.5	20-32		
	Sack	11.3	25		
Topped					
Bunched	Crate or carton	17.2	38		
Berries frozen pack:	50 11 1 1	170	200		
Without sugar	50-gallon barrel	172	380		
3 + 1 pack	50-gallon barrel	193	425		
2 + 1 pack	50-gallon barrel	204	450		
Blackberries	12, ½-pint baskets	2.7	6		
Bluegrass seed	Bushel	6.4-13.6	14-30		
Broccoli	Carton	10.4	23		
Broomcorn (6 bales per ton)	Bale	151	333		
Broomcorn seed	Bushel	20.0-22.7	44-50		
Brussels sprouts	Carton	11.3	25		
Buckwheat	Bushel	21.8	48		
Butter	Box	30.9	68		
Cabbage	Open mesh bag, sack	22.7	50		
	Wirebound crate	22.7	50		
	Western crate	36.3	80		
Chinese cabbage	15½-inch wirebound crate	22.7-24.0	50-53		
J	1-1/9-bushel wirebound crate	18.1-20.4	40-45		
Cantaloupes	½ carton or crate	18.1	40		
Carrots, without tops	Sacks, 48 1-pound and				
,	24 2-pound	21.8	48		
	Sacks	22.7	50		
			Continu		

Table 6—Individual commodity weights and measures—Continued

~		Approximate no	et weight
Commodity	Unit	Metric	United States
		Kilograms	Pounds
Castor beans	Bushel	18.6	41
Castor oil	Gallon	3.6	8
	Western Grower's Association		
	crate	22.7-27.2	50-60
Cauliflower	Carton, filmwrapped trimmed	11.3	25
	LI wirebound crate	27.2	60
Celery	Carton or crate	27.2	60
Cherries	Lug, California	8.2	18
	Lug, Northwest	9.1	20
Chives	Flat of 12 pots	4.5	10
Clover seed	Bushel	27.2	60
Coffee	Bag	60	132.3
Corn:	Č		
Ear, husked	Bushel	31.8	70
Shelled	Bushel	25.4	56
Meal	Bushel	22.7	50
Oil	Gallon	3.5	7.7
Syrup	Gallon	5.3	11.72
Sweet	Carton	22.7	50
	Wirebound crate	19.1	42
Cotton	Bale, gross	227	500
	Bale, net	218	480
Cottonseed	Bushel	14.5	32
Cottonseed oil	Gallon	3.5	7.7
Cowpeas	Bushel	27.2	60
Cranberries	Barrel	45.4	100
	Carton, 24 12-ounce filmbags	8.2	18
Cream, 40-percent butterfat	Gallon	3.80	8.38
Cucumbers	1-1/9-bushel, carton/crate	24.9	55
Dewberries	Flat, 12 ½-pint baskets	2.7	6
Eggplant	1-1/9-bushel, carton/crate	15.0	33
Eggs, average size	Case, 30 dozen	21.3	47.0
Escarole	1-1/9-bushel, carton/crate	11.3	25
Figs, fresh	Flat 1 layer tray pack	2.7	6
Flaxseed	Bushel	25.4	56
Flour, various	Bag	45.4	100
Garlic	Carton or crate, bulk Carton of 12-tube or 12-film	13.6	30
	bag package (2 cloves each)	4.5	10
			Continued-

		Approximat	e net weight
Commodity	Unit	Metric	United States
		Kilograms	Pounds
Grapefruit:			
Florida and Texas	½-box mesh bag	18.1	40
Florida	4/5-bushel carton	18.1	40
Texas	7/10-bushel carton	18.1	40
California and Arizona	Carton	15.4	34
Grapes	Carton or lug	10.0-10.4	22-23
Eastern	12-quart basket	9.1	20
Western	Lug	12.7	28
	4-basket crate	9.1	20
Iempseed	Bushel	20.0	44
lickory nuts	Bushel	22.7	50
Ioney	Gallon	5.4	11.84
Honeydew melons	<sup>2</sup> / <sub>3</sub> carton	13.6	30
Iops	Bale, gross	90.7	200
Horseradish roots	Sack	22.7	50
Iungarian millet seed	Bushel	21.8-22.7	48-50
angarian ininci seed	Busilei	21.0-22.7	40-30
Kale	Carton or crate	11.3	25
Kapok seed	Bushel	15.9-18.1	35-40
Ciwifruit:		10.5 10.1	22 .0
California	1-layer flat	1.8-2.7	4-6
New Zealand	1-layer carton	3.2-4.1	7-9
		0.2	
eeks	4/5-bushel crate	9.1	20
emons:	no outsiler crute	<b>7.1</b>	20
Florida	4/5-bushel carton	19.1	42
California and Arizona	Carton	17.2	38
entils	Bushel	27.2	60
ettuce	Carton	22.7	50
ettuce, hothouse	24-quart basket	4.5	10
imes	Carton	17.2	38
inseed oil	Gallon	3.5	7.7
<b>I</b> alt	Bushel	15.4	34
langoes:	<b>77</b>		
Florida	Flat	6.4	14
Mexico	Lug	4.5-5.0	10-11
Iaple syrup	Gallon	5.00	11.02
leadow fescue seed	Bushel	10.9	24
ſilk	Gallon	3.90	8.62
	Bushel	21.8-22.7	48-60
/Iillet			
lillet Iolasses, edible	Gallon	5.3	11.74

Table 6—Individual commodity weights and measures—Continued

C 1'	***	Approxim	ate net weight
Commodity	Unit -	Metric	United States
		Kilograms	Pounds
Mustard seed	Bushel	26.3-27.2	58-60
Nectarines	Los Angeles lug, 2-layer		
	tray pack	10.0	22
	Lug or carton, tight-fill	11.3	25
Oats	Bushel	14.5	32
Okra	Bushel hamper or crate	13.6	30
	5/9-bushel crate	8.2	18
	Carton	8.2	18
	12-quart basket, crate,		
	or carton	6.8-8.2	15-18
Olives	Lug	11.3-13.6	25-30
Olive oil	Gallon	3.5	7.6
Onions, dry	Sack	22.7	50
Onions, green bunched	Carton	5.9	13
Onion sets	Bushel	12.7-14.5	28-32
Oranges:			
Florida	4/5-bushel carton	19.5	43
Texas	7/10-bushel carton	19.1	42
California and Arizona	Carton	17.2	38
Orchardgrass seed	Bushel	6.4	14
Palm oil	Gallon	3.5	7.7
Papayas	Carton	4.5	10
Parsley	Carton, bushel basket, or crate		
	5-dozen bunches	9.1-11.3	20-25
Parsnips	Bushel	22.7	50
Peaches	3/4-bushel, carton/crate	17.2	38
	2-layer carton or lug	10	22
Peanut oil	Gallon	3.5	7.7
Peanuts, unshelled:			
Virginia type	Bushel	7.7	17
Runners, southeastern	Bushel	9.5	21
Spanish—			
Southeastern	Bushel	11.3	25
Southwestern	Bushel	11.3	25
Pears:			
California	Carton	16.3	36
	4/5-bushel carton	20.9	46
Northwest	4/5-bushel carton	20.4	45
Peas, green:			10
Unshelled	Bushel	12.7-13.6	28-30
Dry	Bushel	27.2	60
			Continued-

Commodity	Unit —	Approxin	nate net weight	
Commodity	- Ollit	Metric	United States	
		Kilograms	Pounds	
Peppers, green	Bushel, 1-1/9-bushel			
	carton/crate	12.7	28	
Perilla seed	Bushel	16.8-18.1	37-40	
Persimmons	2-layer tray pack, lug or carton	9.1-11.3	20-25	
	1-layer tray pack, flat or carton	4.5-5.4	10-12	
Pineapples	Carton	18.1	40	
Plantains	Carton	22.7	50	
Plums	½-bushel carton	12.7	28	
Prunes	½-bushel carton	13.6	30	
Pomegranates Popcorn:	2-layer carton or lug	10.0-11.8	22-26	
On ear	Bushel	31.8	70	
Shelled	Bushel	25.4	56	
Poppy seed	Bushel	20.9	46	
Potatoes	Carton	45.4	100	
	Sack	45.4	100	
Prickly pears	Box, wrapped pack	8.2	18	
Quinces	Carton/lug 2 layer	10.0	22	
Radishes, topped	Carton of 24, 8-ounce film bags	5.4	12	
	Carton of 30, 6-ounce film bags	5.0-5.4	11-12	
	40-pound film bag	18.1	40	
Rapeseed	Bushel	22.7-27.2	50-60	
Raspberries	Flat 12 ½-pint baskets	2.7	6	
Redtop seed	Bushel	22.7-27.2	50-60	
Refiners' syrup	Gallon	5.2	11.45	
Rice:				
Rough	Bushel	20.4	45	
	Bag	45.4	100	
	Barrel	73.5	162	
Milled	Pocket or bag	45.4	100	
Rosin	Drum, net	236	520	
Rhubarb	Carton or lug	9.1	20	
	5-pound carton	2.3	5	
Rutabagas	Sack	22.7	50	
Rye	Bushel	25.4	56	
Savory	Sack, crate, or carton	16.8	37	
Sesame seed	Bushel	20.9	46	
Shallots Sorgo:	Sacks of 8, 5-pound bags	18.1	40	
Seed	Bushel	22.7	50	
Syrup	Gallon	5.2	11.55	
Sorghum grain	Bushel	25.4	56	
			Continue	

Table 6—Individual commodity weights and measures—Continued

Commodity	Unit -	Approximate net weight			
Commodity	Unit -	Metric	United States		
		Kilograms	Pounds		
Soybeans	Bushel	27.2	60		
Soybean oil	Gallon	3.5	7.7		
Spelt	Bushel	18.1	40		
Spinach	Bushel	11.3	25		
Strawberries	12, 1-pint	5.4	12		
Sudangrass seed	Bushel	18.1	40		
Sugarcane:					
Syrup (sulfured or unsulfured)	Gallon	5.2	11.45		
Sunflower seed	Bushel	10.9-14.5	24-32		
Sweetpotatoes	Carton	18.1	40		
Tangerines:					
California and Arizona	Carton	11.3	25		
Florida	4/5-bushel carton/crate	19.5	43		
Timothy seed	Bushel	20.4	45		
Tobacco:					
Maryland	Hogshead	352	775		
Flue-cured	Hogshead	431	950		
Burley	Hogshead	442	975		
Dark air-cured	Hogshead	522	1,150		
Virginia fire-cured	Hogshead	612	1,350		
Kentucky and Tennessee					
fire-cured	Hogshead	680	1,500		
Cigar-leaf	Case	113-166	250-365		
_	Bale	68.0-79.4	150-175		
	Crate	27.2	60		
Tomatoes	Carton	11.3	25		
	2-layer flat	9.1	20		
Tomatoes, hothouse	12-quart basket	9.1	20		
Tung oil	Gallon	3.5	7.8		
Turnips:					
Without tops	Sack	11.3	25		
Bunched	Carton	17.2	38		
Turpentine	Gallon	3.3	7.23		
Velvetbeans (hulled)	Bushel	27.2	60		
Vetch	Bushel	27.2	60		
Walnuts	Sacks	22.7	50		
Watermelon	Carton	38.6	85		
	Bin	476.3	1,050		
Watercress	Carton, 25 bunches	3.6	8		
Wheat	Bushel	27.2	60		
			Continue		

Note: Much of this table on individual commodity weights and measures was taken from *Agricultural Statistics*, 1990, prepared by USDA's National Agricultural Statistics Service, Agricultural Statistics Board. Some of the weights were suggested by the Agricultural Marketing Service, U.S. Department of Agriculture. The table covers many important agricultural products, but it does not cover all farm products or all containers for any one product.

The information was assembled from State schedules of legal weights, various sources within the U.S. Department of Agriculture, and materials from other Government agencies. For most products, especially fruits and vegetables, there is considerable variation in weight per unit of volume because of differences in variety, size, condition and tightness of pack, degree to which the container is heaped, and other factors. An effort was made to select representative averages for listed products. For commodities for which there is considerable shrinkage, the point of origin weight or weight at harvest was used.

The approximate or average weights given in this table do not necessarily have official standing as a basis for packing or as grounds for settling disputes. Nor are they all recognized as legal weights.

Considerable information is available on dimensions of the various units and containers listed in *Agricultural Statistics*.

Table 7—Factors used to convert pounds of carcass weight to retail and trimmed, boneless equivalent weights for red meats, 1970 to  $1991^1$ 

	Ве	eef	Por	·k²	Veal		Lamb	and mutton
Year	Retail	Boneless	Retail	Boneless	Retail	Boneless	Retail	Boneless
				K	ilograms			
1970	0.337	0.318	0.349	0.303	0.378	0.312	0.406	0.300
971	.337	.318	.349	.305	.378	.312	.406	.300
972	.337	.318	.350	.308	.378	.312	.406	.300
973	.337	.318	.350	.310	.378	.312	.406	.300
974	.337	.318	.351	.312	.378	.312	.406	.300
975	.337	.318	.351	.315	.378	.312	.406	.300
976	.337	.318	.352	.317	.378	.312	.406	.300
977	.337	.318	.352	.319	.378	.312	.406	.300
978	.337	.318	.352	.321	.378	.312	.406	.300
979	.337	.318	.353	.322	.378	.312	.406	.300
980	.337	.318	.353	.324	.378	.312	.406	.300
981	.337	.318	.354	.326	.378	.312	.406	.300
982	.337	.318	.354	.327	.378	.312	.406	.300
983	.337	.318	.355	.328	.378	.312	.406	.300
984	.337	.318	.355	.329	.378	.312	.406	.300
985	.337	.318	.356	.330	.378	.312	.406	.300
986	.333	.315	.355	.331	.378	.312	.406	.300
987	.324	.305	.355	.331	.378	.312	.406	.300
988	.321	.304	.354	.332	.378	.312	.406	.300
989	.321	.304	.354	.332	.378	.312	.406	.300
990 <sup>2</sup>	.321	.304	.354	.332	.378	.312	.406	.300
991 <sup>3</sup>	.321	.304	.354	.332	.378	.312	.406	.300
,,,1	.521	.501	.554			.312	.100	.500
				Ι	Pounds			
.970	.740	.698	.765	.665	.830	.685	.890	.658
971	.740	.698	.766	.670	.830	.685	.890	.658
972	.740	.698	.767	.675	.830	.685	.890	.658
973	.740	.698	.768	.680	.830	.685	.890	.658
974	.740	.698	.769	.685	.830	.685	.890	.658
975	.740	.698	.770	.690	.830	.685	.890	.658
976	.740	.698	.771	.695	.830	.685	.890	.658
977	.740	.698	.772	.699	.830	.685	.890	.658
978	.740	.698	.773	.703	.830	.685	.890	.658
979	.740	.698	.774	.707	.830	.685	.890	.658
980	.740	.698	.775	.711	.830	.685	.890	.658
981	.740	.698	.776	.715	.830	.685	.890	.658
982	.740	.698	.777	.717	.830	.685	.890	.658
983	.740	.698	.778	.719	.830	.685	.890	.658
984	.740	.698	.778 .779	.719	.830	.685	.890	.658
985	.740	.698	.719	.721	.830	.685	.890	.658
986	.740	.698 .690	.780 .779	.725 .725	.830	.685 .685	.890 .890	.658
987	.710	.670	.778	.727	.830	.685	.890	.658
988	.705	.667	.777	.728	.830	.685	.890	.658
989 990 <sup>2</sup>	.705	.667	.776	.729	.830	.685	.890	.658
990 991 <sup>3</sup>	.705 .705	.667 .667	.776 .776	.729 .729	.830 .830	.685 .685	.890 .890	.658 .658
JJ1	.703	.007	.//0	.147	.030	.065	.070	.036

<sup>&</sup>lt;sup>1</sup>ERS estimates. <sup>2</sup>Revised 1991. <sup>3</sup>Preliminary.

Table 8—Cattle, calves, sheep and lambs, and hogs slaughtered: Average live weight and dressing yields, 1980-89 and 1990

Species		Live weight,	Dressing yield <sup>1</sup> (federally inspected)			
		Average, 1980-89		990	Average, 1980-89	1990
	Pounds	Kilograms	Pounds	Kilograms	Per	rcent
Cattle	1,091	494.9	1,136	515.3	59.4	60.2
Calves	248	112.5	283	128.4	60.9	63.2
Sheep and lambs	115	52.2	125	56.7	50.2	50.8
Hogs	245	111.1	249	112.9	71.5	72.4

<sup>&</sup>lt;sup>1</sup>Dressing yield is the ratio of carcass weight to live weight.

Source: U.S. Dept. Agr., National Agricultural Statistics Service, Livestock Slaughter, Annual Summary, selected issues.

Table 9—Yield of trimmed, mostly boneless retail cuts and lean trim from steer beef carcasses by yield grade and degree of marbling, for two levels of fat remaining on cuts

Thickness of		Yield grade					Degree of marbling			
fat remaining	1	2	3	4	5	Traces	Slight	Small <sup>1</sup>	Modest	
	Por	unds of n	ostly bo	oneless, t	rimmed c	uts per poun	d of carca	ss weight <sup>2</sup>		
8 mm (.32 in.)	0.781	0.750	0.721	0.689	NA	0.778	0.746	0.724	0.700	
0 mm	.735	.697	.666	.633	NA	.728	.694	.669	.643	
	Kilogra	ıms of mo	stly bon	eless, tri	mmed rei	ail cuts per p	ound of ca	ırcass wei	ght	
8 mm (.32 in.)	.356	.342	.329	.314	NA	.355	.340	.330	.319	
0 mm	.335	.318	.304	.289	NA	.332	.316	.305	.293	

NA = Not available.

<sup>&</sup>lt;sup>1</sup> "Small" is the minimum degree of marbling to qualify a young carcass for the Choice quality grade.

<sup>&</sup>lt;sup>2</sup>Boneless except dorsal and transverse spinous processes left in short loin and dorsal spinous processes and rib bones left in rib cuts.

Source: All based on data from the Roman L. Hruska U.S. Meat Animal Research Center, reported in J.D. Crouse, L.V. Cundiff, R.M. Koch, and M.E. Dikeman, "Closely vs. Totally Trimmed Retail Product Yields of Carcass Beef," *Journal of Animal Science*, 66 (Supp. 1), p. 125.

Table 10—Veal and calf: Yield of bone-in cuts and boneless meat plus boneless to bone-in conversion factors

Carcass and	whole	d of bone-in esale cuts per ands of carcass	meat <sup>1</sup> per	immed boneless 100 pounds of r wholesale cut	Factors for converting pounds of boneless meat to untrimmed bone-in equivalent		
wholesale cuts	Choice and Good	Standard, Utility, and Cull <sup>2</sup>	Choice and Good	Standard, Utility, and Cull <sup>2</sup>	Choice and Good	Standard, Utility, and Cull <sup>2</sup>	
				Pounds			
Carcass, whole	100.0	100.0	68.5	69.5	1.46	1.44	
Foresaddle	48.6	49.7	70.4	69.3	1.42	1.45	
Chuck	26.1	27.6	73.5	72.8	1.36	1.38	
Breast	14.3	14.3	62.8	62.6	1.59	1.62	
Hotel rack, 7 r	ib 8.2	7.8	73.8	69.3	1.35	1.45	
Hindsaddle	51.4	50.3	66.6	70.1	1.51	1.44	
Leg, includes							
sirloin	36.4	38.8	72.8	73.5	1.38	1.37	
Loin	7.0	6.4	73.3	69.8	1.36	1.45	
Flank	4.8	3.4	53.4	68.5	1.87	1.48	
Kidney knob	3.2	1.7	_	_			
				Kilograms			
Carcass, whole	45.59	45.59	31.23	31.69	.67	.66	
Foresaddle	22.16		32.10	31.60	.65	.66	
Chuck	11.90	12.58	33.51	33.19	.62	.63	
Breast	6.52		28.63	28.54	.72	.74	
Hotel rack, 7 r			33.65	31.60	.62	.66	
Hindsaddle	23.43		30.36	31.96	.69	.66	
Leg, includes							
sirloin	16.60		33.19	33.51	.63	.62	
Loin	3.19	2.92	33.42	31.82	.62	.66	
Flank	2.19	1.55	24.35	31.23	.85	.67	
Kidney knob	1.46	.78	0	0	0	0	

<sup>— =</sup> Not applicable.

<sup>1</sup>All cuts trimmed of fat exceeding ½ to ½ inch.

<sup>2</sup>Cull grade no longer used.

Table 11—Choice beef: Yields of retail cuts per pound of carcass weight by yield grade<sup>1</sup>

			Yield grade		
Retail cut	1	2	3	4	5
			Pounds		
Rump, boneless	0.037	0.035	0.033	0.031	0.029
Inside round	.049	.045	.041	.037	.033
Outside round	.048	.046	.044	.042	.040
Round tip	.027	.026	.025	.024	.023
Sirloin	.091	.087	.083	.079	.075
Short loin	.053	.052	.051	.050	.049
Blade chuck	.099	.094	.089	.084	.079
Rib, short, 7 inches	.063	.062	.061	.060	.059
Chuck arm, boneless	.064	.061	.058	.055	.052
Brisket, boneless	.025	.023	.021	.019	.017
Flank steak	.005	.005	.005	.005	.005
Lean trim	.123	.113	.103	.093	.083
Ground beef	.133	.122	.111	.100	.089
Kidney	.003	.003	.003	.003	.003
Salable retail cuts	.820	.774	.728	.682	.636
Fat	.076	.127	.178	.229	.280
Bone	.104	.099	.094	.089	.084
Total	1.000	1.000	1.000	1.000	1.000
			Kilograms		
Rump, boneless	.017	.016	.015	.014	.013
Inside round	.022	.021	.019	.017	.015
Outside round	.022	.021	.020	.019	.018
Round tip	.012	.012	.011	.011	.010
Sirloin	.041	.040	.038	.036	.034
Short loin	.024	.024	.023	.023	.022
Blade chuck	.045	.043	.041	.038	.036
Rib, short, 7 inches	.029	.028	.028	.027	.027
Chuck arm, boneless	.029	.028	.026	.025	.024
Brisket, boneless	.011	.010	.010	.009	.008
Flank steak	.002	.002	.002	.002	.002
Lean trim	.056	.052	.047	.042	.038
Ground beef	.061	.056	.051	.046	.041
Kidney	.001	.001	.001	.001	.001
Salable retail cuts	.374	.353	.332	.311	.290
Fat	.035	.058	.081	.104	.128
Bone	.047	.045	.043	.041	.038
Total	.456	.456	.456	.456	.456

<sup>&</sup>lt;sup>1</sup>Reflects fat trim levels of ¼ to ½ inch (6.35 to 12.7 mm) Source: U.S. Dept. Agr., Consumer and Marketing Service, *USDA Yield Grades for Beef*, Marketing Bulletin 45, revised May 1974.

Table 12—Physical composition of raw retail beef cuts trimmed to  $^{1}\!\!4$ -inch fat

Cut and grade	Separable lean	Separable fat	Refuse <sup>1</sup>	Cut and grade	Separable lean	Separable fat	Refuse <sup>1</sup>
		Percent				Percent	
All grades:				Choice—Continued			
Brisket—				Shank	60.0	6.0	34.0
Whole	69.6	30.1	0.3	Short loin—			
Flat-half	72.8	27.2	0	Porterhouse	63.0	18.5	18.5
Point-half	66.8	32.6	.6	T-bone	60.6	17.1	22.3
Chuck—				Top loin	71.7	18.5	9.8
Arm	66.9	17.9	15.2	Tenderloin	74.7	23.6	1.7
Blade	64.8	16.3	18.9	Top sirloin	79.0	15.8	5.2
Rib—				·			
Whole	58.5	25.4	16.1	Select:			
Large end	57.5	26.4	16.1	Chuck—			
Small end	60.2	23.8	16.0	Arm	68.0	16.5	15.5
Round—				Blade	66.3	14.7	19.0
Bottom	85.2	11.9	2.9	Rib—			
Eye	84.8	14.5	.7	Whole	60.3	23.7	16.0
Tip	83.1	13.3	3.6	Large end	59.4	24.3	16.3
Top	89.5	8.5	2.0	Small end	61.9	22.8	15.3
Tenderloin	74.9	23.7	1.4	Round—			
Top loin	73.6	17.5	8.9	Full cut	83.0	11.1	5.9
Top sirloin	80.0	14.9	5.1	Bottom	86.5	11.3	2.2
r				Eye	85.7	13.8	.5
Choice:				Tip	84.7	12.1	3.2
Chuck—				Top	89.9	8.3	1.8
Arm	66.0	19.0	15.0	Tenderloin	75.0	23.8	1.2
Blade	63.4	17.7	18.9	Top loin	75.7	16.5	7.8
Flank <sup>2</sup>	93.0	5.0	2.0	Top sirloin	81.2	13.9	5.0
Rib—	22.3	2.0		·	01.2	10.9	3.0
Whole	56.8	26.8	16.4	Prime:			
$Eve^2$	75.0	20.7	4.3	Rib—			
Large end	55.8	28.2	16.0	Whole	56.1	28.6	15.3
Small end	58.6	24.7	16.7	Large end	55.1	31.0	13.9
Shortribs	41.0	32.0	27.0	Small end	57.5	25.0	17.5
Round—	. •			Round—	· <del>-</del>		
Full cut	83.0	11.1	5.9	Tip	82.5	12.1	5.4
Bottom	84.1	12.5	3.4	Тор	93.7	4.9	1.4
Eye	84.0	15.1	.9	Tenderloin	74.9	22.3	2.8
Tip	81.6	14.2	4.2	Top loin	72.4	22.3	5.3
Тор	89.1	8.6	2.3	10p iom	, 2. 1	22.3	5.5

<sup>&</sup>lt;sup>1</sup>Mostly bone or connective tissue. <sup>2</sup>Trimmed to 0-inch fat.

Source: U.S. Dept. Agr., Human Nutrition Information Service, Composition of Foods: Beef Products, AH-8-13, May 1990, pp. 19-22.

Table 13—Fresh pork from barrows and gilts: Yields of selected cuts

Carcass and wholesale cuts	`	Yield of whol poun		per		f trimmed eat per pound		for converting d of boneless
	Live weight		Ca	Carcass		of wholesale cut		meat to bone-in equivalent
	Pounds	Kilograms	Pounds	Kilograms	Pounds	Kilograms	Pounds	Kilograms
Packer-dressed carcass	0.7350	0.335 1	1.0000	0.455 9	0.7290	0.332 4	1.3700	0.624 6
Boneless, skinless meat	.5358	.244 3	.7290	.332 4	1.0000	.455 9	1.0000	.455 9
Hams:								
Skinned, bone-in	.1770	.080 7	.2408	.109 8	.6600	.300 9	1.5200	.693 0
Skinned, semi-boneless	.1416	.064 6	.1927	.087 9	.8000	.364 7	1.2500	.569 9
Skinless, boneless	.1168	.053 3	.1589	.072 4	1.0000	.455 9	1.0000	.455 9
Shoulders:								
Picnics—	0.600	021.0	0025	0.40.0	7500	241.0	1 2200	606.4
Skinned, bone-in	.0680	.031 0	.0925	.042 2	.7500	.341 9	1.3300	.606 4
Skinless, boneless Butts, skinless—	.0510	.023 3	.0694	.031 6	1.0000	.455 9	1.0000	.455 9
Bone-in (Boston)	.0480	.021 9	.0653	.029 8	.9400	.428 6	1.0600	.483 3
Boneless	.0451	.020 6	.0614	.028 0	1.0000	.455 9	1.0000	.455 9
Loins:								
Bone-in	.1380	.062 9	.1878	.085 6	.7800	.355 6	1.2800	.583 6
Boneless	.1076	.049 1	.1464	.066 7	1.0000	.455 9	1.0000	.455 9
Bellies:								
Slab, skin on	.1250	.057 0	.1701	.077 6	.7500	.341 9	1.3300	.606 4
Slab, skin off	.0938	.042 8	.1276	.058 2	1.0000	.455 9	1.0000	.455 9
Jowls (bacon squares)	.0100	.004 6	.0136	.006 2	_	_	_	_
Spareribs	.0290	.013 2	.0395	.018 0	_	_	_	_
Feet, front	.0080	.003 6	.0109	.005 0	_	_	_	_
Tails	.0020	.000 9	.0027	.001 2	_	_	_	_
Neckbones	.0100	.004 6	.0136	.006 2	_	_	_	_
Trimmings:								
72-percent lean	.0270	.012 3	.0367	.016 7	_	_	_	_
42-percent lean	.0090	.004 1	.0122	.005 6	_	_	_	_
Fat, skin, and other	.0570	.026 0	.0776	.035 4	_	_	_	_
Bone	.1417	.064 6	.1928	.087 9	_	_	_	_
Shrink and loss	.0270	.012 3	.0367	.016 7	_	_		_

<sup>— =</sup> Not applicable.

Source: Lawrence A. Duewer, Kevin Bost, and Gene Futrell, "Revisions in Conversion Factors for Pork Consumption Series," *Livestock and Poultry Situation and Outlook Report*, LPS-45, Jan. 1991, p. 37.

Table 14—Lamb: Yields of bone-in cuts and boneless meat plus boneless to bone-in conversion factors<sup>1</sup>

Wholesale cuts	pounds	per 100 of carcass eight	Boneless meat per 100 pounds of wholesale cut <sup>2</sup>		Factors for converting trimmed boneless meat to bone-in equivalent <sup>2</sup>	
	Pounds	Kilograms	Pounds	Kilograms	Pounds	Kilograms
Carcass, whole <sup>3</sup>	100.0	45.592	65.8	30.000	1.52	0.693
Foresaddle, whole	51.4	23.434	65.9	30.045	1.52	.693
Breast, including shank	16.4	7.477	59.9	27.310	1.67	.761
Chuck	27.2	12.401	70.2	32.006	1.42	.647
Hotel rack	7.8	3.556	63.5	28.951	1.57	.716
Hindsaddle, whole	48.6	22.158	65.7	29.954	1.52	.693
Leg	31.0	14.134	69.0	31.459	1.45	.661
Loin, including flank						
and kidney	17.6	8.024	60.3	27.492	1.66	.757

<sup>&</sup>lt;sup>1</sup>Based on Prime, Choice, and Good yield grade 3 carcasses.

Table 15—Poultry: Average live weight and ready-to-cook yield, 1986-90<sup>1</sup>

	Α	Average live weight			Yield, live to ready-to-cook <sup>2</sup>		
Poultry	1986-89 weighted average	1990	1986-89 weighted average	1990	1986-89 weighted average	1990	
	Kilogr	ams	Pour	nds	Percent		
Chicken:							
Young	1.95	1.98	4.29	4.37	72.59	72.62	
Mature	2.07	2.14	4.57	4.71	61.73	61.01	
All	1.95	1.99	4.30	4.38	72.11	72.25	
Turkeys:							
Roaster, fryer	4.38	4.43	9.65	9.77	77.70	77.99	
Young	9.40	9.68	20.72	21.34	79.31	79.16	
Old	10.55	11.11	23.27	24.49	76.55	76.74	
All	9.32	9.64	20.56	21.25	79.28	79.13	
Ducks	2.96	2.98	6.54	6.57	70.71	70.78	

<sup>&</sup>lt;sup>1</sup>Based on total poultry slaughtered under Federal inspection.

<sup>&</sup>lt;sup>2</sup>USDA boning practice of cuts trimmed to <sup>1</sup>/<sub>4</sub> inch of fat.

<sup>&</sup>lt;sup>3</sup>Heart, lungs, trachea, and esophagus have been removed.

Source: U.S. Dept. Agr., Economics, Statistics, and Cooperatives Service, *Conversion Factors and Weights and Measures for Agricultural Commodities and Their Products*, SB-616, Mar. 1979, p. 20 (unchanged except for metrication).

<sup>&</sup>lt;sup>2</sup>Yield of ready-to-cook weight, including neck and giblets, as a percentage of total live weight inspected.

Source: U.S. Dept. Agr., National Agricultural Statistics Service, *Poultry Slaughter*, May issues.

Table 16—Milk products: Federal standards of composition and average commercial contents

		Federal stan	ndards			Comr	nercial
Dairy products	Milkfat minimum	Milkfat maximur		Milk soli not fat mini		1989 milkfat	
			Perce	ent			
Milks:							
Whole	3.25			8.25		3	3.30
Lowfat	.50	2.0		8.25		1	1.74
Skim	_	.5		8.25			.20
Creams and mixtures:							
Light	18.0	30.0				18	3.84
Light whipping	30.0	36.0					-
Heavy	36.0	_				35	5.86
Sour	18.0					17	7.31
Half and half	10.5	18.0				10	).91
Eggnog	6.0			8.25		7	7.61
	Federal	standards	Commercial				
	Milkfat minimum	Total mill solids minim		Milkfat			lk solids oot fat
				Percent			
Condensed products:							
Evaporated milk	7.5	25.5		7.90		18.00	)
Sweetened condensed milk	8.5	28.0		8.50		19.50	)
Condensed skim milk	_	_		.20		29.80	)
Sweetened condensed							
skim milk	_	24.0		.20		29.80	)
Condensed buttermilk	_	_		1.50		26.40	)
			Fede	eral standards			
	Milk			ilk solids	Т	Total milk solids	
	Minimum	Maximum	not fa	at minimum	Minimu	ım	Maximum
				Percent			
Frozen products:							
Ice cream	10.0	_		6.0	20.0	)	_
Ice milk	2.0	7.0		_	11.0		_
Fruit sherbet	1.0	2.0		_	2.0		5.0
							Continued

Table 16—Milk products: Federal standards of composition and average commercial contents—Continued

	Federal	standards	(	Commercial	
Dairy products	Milkfat minimum	Moisture maximum	Milkfat	Milk solids not fat	
			Percent		
Dry products:					
Dry whole milk	26.0	5.0	26.50	71.00	
Nonfat dry milk	1.5	5.0	.80	96.20	
Dry buttermilk <sup>1</sup>	4.5	4.0	5.30	91.90	
Dry whey <sup>1</sup>	_	5.0	1.20	94.30	
	Federa	l standards	(	Commercial	
	Milkfa	at minimum	Milkfat	Milk solids not fat	
			Percent		
Milkfat products:					
Butter		80.0	80.30	1.00	
Butteroil, anhydrous					
milkfat, or ghee			99.80	.10	
Plastic cream		_	80.10	1.10	

<sup>— =</sup> Not applicable.

Sources: U.S. Dept. Agr., Food Safety and Quality Service, Federal and State Standards for the Composition of Milk Products (and Certain Non-Milkfat Products) as of January 1, 1980, Handbook No. 51, revised Sept. 1980.

<sup>&</sup>lt;sup>1</sup>Standards for U.S. Extra Grade.

Table 17—Limits on selected contents of cheeses

Cheese products	Milkfat in solids	Moi	isture
	minimum	Minimum	Maximum
		Percent	
Hard:			
Asiago—			
Fresh	50.0	_	45.0
Medium	45.0	_	35.0
Aged	42.0	_	32.0
Blue	50.0	_	46.0
Brick	50.0	_	44.0
Brie or Camembert <sup>1</sup>	50.0	_	_
Cheddar	50.0	_	39.0
Colby	50.0	_	40,0
Edam	40.0	_	45.0
Gorgonzola	50.0	_	42.0
Gouda	46.0	_	45.0
Granular	50.0	_	39.0
Gruyere	45.0	_	39.0
Hard	50.0		39.0
Hard grating	32.0	_	34.0
	50.0	<del>_</del>	44.0
Monterey High-moisture jack	50.0	40.0	50.0
Mozzarella or Scamorza—	30.0	40.0	30.0
	45.0	<b>52</b> 0	<i>(</i> 0.0
Whole milk	45.0	52.0	60.0
Low-moisture	45.0	45.0	52.0
Part skim	30.0	52.0	60.0
Low-moisture/part skim	30.0	45.0	52.0
Munster	50.0	_	46.0
Parmesan	32.0	_	32.0
Provolone	45.0	_	45.0
Romano	38.0	_	34.0
Swiss (Emmentaler)	43.0	_	41.0
Semisoft	50.0	39.0	50.0
Washed curd	50.0	_	42.0
Pasteurized processed products—			
Cheese	2	_	3
Cheese food	23.0	_	44.0
Cheese spread	20.0	44.0	60.0
	Milk		Moisture
	Minimum	Maximum	maximum
Fresh:		Percent	
Cottage	4.0		80.0
	4.0 .5	2.0	82.5
Lowfat cottage Cream	.5 33.0	∠.∪	82.3 55.0
		— 22 0	
Neufchatel	20.0	33.0	65.0

<sup>— =</sup> Not applicable.

Covered by the standard for soft ripened cheese.

<sup>&</sup>lt;sup>2</sup>Same as for cheese used or average of cheeses used but not less than 47.0, except for Swiss and Gruyere.

<sup>3</sup>1 percent above moisture of cheese used or average of cheeses used but generally limited to 43.0 percent.

Source: U.S. Dept. Agr., Food Safety and Quality Service. Federal and State Standards for the Composition of Milk Products (and Certain Non-Milkfat Products) as of January 1, 1980, Handbook No. 51, revised Sept. 1980.

Table 18—Manufactured dairy products: Factors for obtaining farm milk equivalent on milkfat and skim solids bases<sup>1</sup>

Product	Milkfat basis	Skim solids basis
Butter	21.8	0.12
American cheese	9.23	9.9
Other cheese	7.49	9.99
Canned milk	2.15	2.09
Dry whole milk	7.36	8.26
Nonfat dry milk	.22	11.58

<sup>&</sup>lt;sup>1</sup>Used to convert weight of manufactured dairy products to equivalent weight of farm milk. Subject to change as technical parameters become available.

Table 19—Dairy products: Net weight of standard units<sup>1</sup>

Product	Grams per liter	Pounds per gallon	Pounds per liter	Kilograms per gallon
Whole milk with 3.7% fat,				
8.62% S.N.F. <sup>2</sup>	1 031	8.60	2.27	3.90
Milk, standardized, 3.5%				
fat 8.64% S.N.F.	1 032	8.61	2.28	3.91
Skim milk, regular	1 034	8.63	2.28	3.91
Skim milk, modified	1 039	8.67	2.29	3.93
Cultured buttermilk	1 038	8.66	2.29	3.93
Half and half, regular	1 023	8.54	2.26	3.87
Chocolate flavored milk	1 054	8.80	2.33	3.99
Chocolate flavored drink	1 054	8.80	2.33	3.99
Cream:				
18%	1 019	8.50	2.25	3.86
20%	1 017	8.49	2.24	3.85
36%	1 003	8.37	2.21	3.80
40%	1 001	8.35	2.21	3.79
Evaporated milk <sup>3</sup>	$19\ 730^2$	$43.5^2$	_	_

<sup>=</sup> Not applicable. At 10°C (50°F).

<sup>&</sup>lt;sup>2</sup>S.N.F. = Solids not fat.

<sup>&</sup>lt;sup>3</sup>Evaporated milk weights are per case of 48, 14.5-ounce cans.

 $Table\ 20 — Limits\ on\ content\ of\ selected\ ingredients\ for\ categories\ of\ processed\ meat\ products$ 

Product	Ingredients	Minimum of <sup>1</sup>	Maximum of <sup>1</sup>
		P	ercent
Baby food:	Meat <sup>2</sup>	26	
High meat dinner		26	_
Meat and broth	Meat	61	_
Vegetable with meat	Meat	8	
Bacon (cooked)	Uncooked bacon	40	
Bacon and tomato spread	Cooked bacon	20	_
Bacon dressing	Smoked bacon	8	
Barbecue sauce with meat	Meat (cooked basis)	35	
Barbecued meat	Fresh uncooked meat	_	70
Beans with bacon or ham in sauce	Bacon or ham	12	_
Beans with frankfurters in sauce	Franks	20	
Beans with meat in sauce	Meat	12	
Beans with meatballs in sauce	Meatballs	20	
D ( 1 1:	P. (( 1.11 · )	20	
Beef a la king	Beef (cooked basis)	20	_
Beef a la mode	Beef	50	_
Beef almondine with vegetables	Beef (cooked basis)	18	_
Beef and dumplings with gravy or			
beef and gravy with dumplings	Beef	25	
Beef burgundy	Beef	50	_
Beef carbonade	Beef	50	
Beef roulade	Beef (cooked basis)	50	_
Beef sausage (raw)	Fat	_	30
, , ,	Water		3
Beef Stroganoff	Uncooked beef	45	_
Beer Strogunori	Cooked beef	30	
Beef with barbecue sauce	Beef (cooked basis)	50	_
Beef with gravy	Beef (cooked basis)	50	
Breaded steaks, chops, and other	Breading	30	30
	Cooked meat	15	30
Breakfast (frozen product containing meat)		13	<del></del>
Breakfast sausage	Fat	_	50
	Water	_	3
	Binders and extenders	_	3.5
Brown and serve sausage	Fat	_	35
	Added water	_	10
Brunswick stew	Meat (at least 2 kinds)	25	_
Burgundy sauce with beef and noodles	Beef (cooked basis)	25	
	Noodles	_	20
Burrito	Meat	15	_
Cabbage rolls with meat in sauce	Meat	12	_
Cannelloni with meat and sauce	Meat	10	
Cappelletti with meat in sauce	Meat	12	
Cheesefurter	Sufficient cheese to characterize	12	
Chili con carne	Meat	40	<del></del>
Chili con carne Chili con carne with beans	Meat	25	_
Chili hot dog with meat	Meat in chili	40	
Chili mac	Meat	16	_
Chili sauce with meat	Meat	6	_
Chop suey (American style) with			
macaroni and meat	Meat	25	_
Chop suey vegetables with meat	Meat	12	
Chopped ham (fresh, cured, or smoked ham)	Water		3

See footnotes at end of table.

Table 20—Limits on content of selected ingredients for categories of processed meat products—Continued

Product	Ingredients	Minimum of <sup>1</sup>	Maximum of
		P	ercent
Chow mein vegetables with meat	Meat	12	_
	Noodles	_	33.3
Chow mein vegetables with meat and noodles	Meat	8	
Corn dog	Frankfurter	35	
	Batter		65
Corned beef and cabbage	Corned beef (cooked basis)	25	
Corned beef hash	Beef (cooked basis)	35	
	Fat		15
	Moisture	_	72
Country ham	Salt	4	_
Creamed meat products or creamed			
sauce with meat products	Meat product (cooked basis)	18	_
Crepe with meat	Meat (cooked basis)	20	
	Meat (cooked with another major ingredient)	10	_
Croquettes	Meat (cooked basis)	35	_
	Meat (fresh basis)	50	_
Curried sauce with meat and rice	Meat (cooked basis)	35	_
	Cooked rice		50
Deviled ham	Fat	_	35
	Added moisture	_	0
	Added cereal	_	0
Dinner (frozen product containing meat)	Meat (cooked basis)	25	_
Dumplings with meat in sauce	Meat	18	_
Egg foo yong with meat	Meat	12	_
Egg roll with meat	Meat	10	_
Egg roll with meat and seafood	Meat	5	
Eggs benedict	Cured smoked ham	18	
Enchilada with meat	Meat	15	
Entree, meat or meat food product			
and one vegetable	Meat (cooked basis)	50	_
Frankfurter, bologna, and similar	Fat	_	30
cooked sausage (skeletal meat only)	Added water		10
	Corn syrup	_	2
	Poultry meat	_	15
Frankfurter, bologna, and similar cooked	Skeletal meat	15	
sausage with byproducts or variety meats	Must be distinctively labeled byproducts and variety meats individually named in ingredient list—		
	Fat		30
	Added water	_	10
	Corn syrup	_	2
Frankfurter, bologna, and similar cooked	Skeletal meat	15	
sausage with byproducts or variety meats	Must be distinctively labeled; byproducts,		
and which also contain nonmeat binders	variety meats, and binders must be named in		
	proper order in ingredient list—		20
	Fat		30
	Added water	_	10
	Corn syrup		2
	Nonmeat binders, or		3.5
	Isolated soy protein	_	2
See footnotes at end of table.			Continue

 $Table\ 20 — Limits\ on\ content\ of\ selected\ ingredients\ for\ categories\ of\ processed\ meat\ products — Continued$ 

Product	Ingredients N	Minimum of 1	Maximum of
		P	ercent
Fried rice with meat	Meat	10	_
Fritter	Meat	35	
	Breading	_	65
German style potato salad with bacon	Bacon (cooked basis)	14	_
Goulash	Meat	25	_
Gravy	Meat or 25% meat stock	6	_
Gravy and sauerbraten	Meat (cooked basis)	35	_
Gravy and swiss steak	Meat (cooked basis)	35	_
Gravy and yankee pot roast	Meat (cooked basis)	35	_
Gravy with beef	Beef (cooked basis)	35	_
Ham (canned)	Total weight gain		8
Ham, cooked or cooked and smoked	Cooked less than or equal to weight of fresh ha	am —	
	Added water must be labeled		
	"Ham, Water Added"	_	10
Ham a la king	Ham (cooked basis)	20	_
Ham and cheese spread	Ham (cooked basis)	25	
Ham chowder:		25	
Ready-to-eat	Ham (cooked basis)	5	
Condensed	Ham (cooked basis)	10	
Ham salad	Ham (cooked basis)	35	
Ham spread	Ham	50	_
	Ham	30	
Hamburger, hamburg, burger, ground	Est		30
beef, or chopped beef	Fat Extenders	_	
(Tools		25	0
Hash	Meat (cooked basis)	35	
Hors d'oeuvre	Meat (cooked basis)	15	
	Bacon (cooked basis)	10	_
Jambalaya with meat	Meat (cooked basis)	25	
Knish	Meat (cooked basis)	15	_
Kreplach	Meat	20	_
Lasagna with meat and sauce, or			
cheese lasagna with meat	Meat	12	
Lasagna with meat sauce	Meat	6	
Lasagna with sauce, cheese, and dry sausage	Dry sausage	8	
Lima beans with ham or bacon in sauce	Ham or bacon	12	
Liver products, such as liver loaf, liver paste,			
liver pate, liver cheese, liver spread,			
liverwurst, braunschweiger, and liver sausage	Liver	30	_
Macaroni and beef in sauce	Beef	12	_
Macaroni and cheese with ham	Ham (cooked basis)	12	
Macaroni and meat	Meat	25	
Macaroni salad with ham or beef	Meat (cooked basis)	12	
Manicotti with meat in sauce	Meat	10	
Margarine or oleomargarine	Fat (must specify fat)	80	_
Meat and dumplings in sauce	Meat	25	
Meat and vegetables	Meat	50	

See footnotes at end of table.

 $Table\ 20 — Limits\ on\ content\ of\ selected\ ingredients\ for\ categories\ of\ processed\ meat\ products — Continued$ 

Product	Ingredients	Minimum of <sup>1</sup>	Maximum of <sup>1</sup>
		P	ercent ercent
Meat casserole	Uncooked meat	25	_
	Cooked meat	18	
Meat curry	Meat	50	_
Meat loaf (baked or oven-ready)	Meat	65	
riour four (current of 5 voir roundy)	Cereal products	_	12
Meat pasty	Meat	25	
Meat pie or vegetable meat pie	Meat	25	
Meat ravioli	Meat in ravioli	10	
Meat ravioli in sauce	Meat in ravioli	10	
Weat Tavion in Sauce	Ravioli in product	50	
Meat salad	Meat (cooked basis)	35	
Meat sauce	Meat	6	
Meat soup:	Weat	U	<del></del>
Ready-to-eat	Meat	5	
	Meat		<del></del>
Condensed Most opposed		10 50	_
Meat spread Most stay	Meat	50 25	
Meat stew	Meat	25	
Meat taco	Meat	15	
Meat taco filling	Meat	40	
Meat turnover	Meat	25	
Meat Wellington	Cooked tenderloin	50	
	Pastry		30
Meatballs	Meat	65	
	Extenders		12
Meatballs in sauce	Meatballs (cooked basis)	50	
Meatball Stroganoff	Meatballs (cooked basis)	45	
Mince meat	Meat	12	_
Mousaka	Meat (labeled "Eggplant and Meat Casserole"	") 25	_
New England boiled dinner	Cooked corned beef	25	
Omelet with bacon	Bacon (cooked basis)	9	
Omelet with dry sausage	Dry sausage	12	
Omelet with ham	Ham (cooked basis)	18	_
Omelet with meat food product, such as	(		
creamed chipped beef or corned beef hash	Meat food product	25	
Omelet, western	Cooked ham	18	_
Pate de foie	Liver	30	
Pepper steak (Chinese)	Beef (cooked basis)	30	
Peppers and Italian sausage in sauce	Sausage (cooked basis)	20	
Pizza with meat	Meat	15	_
Pizza with sausage	Sausage (cooked basis)	12	_
-	Dry sausage (pepperoni)	10	_
Pork sausage	Fat	_	50
<u> </u>	Water	_	3
	Byproducts or extenders	_	0
Pork with barbecue sauce	Pork (cooked basis)	50	_
Pork with dressing	Pork (cooked basis)	50	
Pork with dressing and gravy	Pork (cooked basis)	30	
Prosciutto	Dry-cured ham coated with spices	_	
Quiche Lorraine	Bacon or ham	8	_
Rice with meat	Meat	8 12	_
NICE WILLI HIEAL	ivicat	12	_

See footnotes at end of table.

Table 20—Limits on content of selected ingredients for categories of processed meat products—Continued

Product	Ingredients	Minimum of <sup>1</sup>	Maximum of	
		Percent		
Salisbury steak	Meat	65		
•	Extenders	_	12	
Sandwich, meat	Meat	35	_	
	Bread	_	50	
Sauerbraten	Beef (cooked basis)	50	_	
auerkraut balls with meat	Meat	30		
Sauerkraut with wieners and juice	Wieners	20	_	
ausage with sauerkraut in sauce	Sausage	40	_	
scalloped potatoes and ham or sausage	Ham or sausage (cooked basis)	20	_	
callopini	Meat (cooked basis)	35	_	
crambled eggs with ham in pancake	Ham (cooked basis)	9	_	
crapple	Meat/meat byproducts	40	_	
hepherd's pie	Meat	25	_	
-	Mashed potatoes		50	
loppy joe	Meat (cooked basis)	35	_	
nack	Meat (cooked basis)	15		
	Bacon (cooked basis)	10		
paghetti sauce with meat	Meat	6		
paghetti with meat or meatballs in sauce	Meat	12		
panish rice with meat	Meat (cooked basis)	20	_	
tuffed cabbage with meat in sauce	Meat	12	_	
tuffed pepper with meat in sauce	Meat	12	_	
ukiyaki	Meat	30		
weet and sour meat	Meat	25		
West and sour mone	Fruit	16	_	
wiss steak with gravy	Meat (cooked basis)	50	_	
amale	Meat	25	_	
amale with sauce or gravy	Meat	20		
amale pie	Meat	20		
'aquito '	Meat	15		
Ongue spread	Tongue	50		
Fortellini with meat	Meat	10		
ortellini with meat in sauce	Cooked meat tortellini	50		
eal and peppers in sauce	Meat (cooked basis)	30		
eal bird	Meat	60		
	Stuffing	_	40	
Veal cordon bleu	Veal	60		
	Ham	5		
Veal fricassee	Meat	40	_	
Veal parmigiana	Breaded veal in sauce	40	_	
Veal scallopini	Veal (cooked basis)	35	_	
eal steak	Beef	_	20	
	Fat		30	
egetable and meat casserole	Meat	25		
egetable and meat pie	Meat	25	_	
Von ton soup	Meat	5		

<sup>&</sup>lt;sup>1</sup>Other conditions and restrictions may apply. For specific information, contact Standards and Labeling Division, Food Safety and Inspection Service, U.S. Dept. Agr.

Source: U.S. Dept. Agr., Food Safety and Inspection Service, *Meat and Poultry Products: A Consumer Guide to Content and Labeling Requirements*. Home and Garden Bul. No. 236, July 1981.

<sup>&</sup>lt;sup>2</sup>For actual products the applicable species name, for example, "beef" or "pork," is substituted for the word "meat."

Table 21—Factors relating to shell eggs

U.S. weight classes for consumer grades of		Minir	num net we	ight per—		
shell eggs	Case (3	0 dozen)	Do	ozen	Do	ozen
	Pounds	Kilograms	Ounces	Grams	Pounds	Kilograms
Jumbo	56.0	25.40	30	850.48	1.88	0.85
Extra large	50.5	22.90	27	765.44	1.69	.77
Large	45.0	20.41	24	680.39	1.50	.68
Medium	39.5	17.91	21	595.34	1.31	.59
Small	34.0	15.42	18	510.29	1.12	.51
Peewee	28.0	12.70	15	425.24	.94	.43
Average weight sold at retail	47.0	21.32	25	708.74	1.57	.71
	Liqui	d or frozen, m	inimum amo	ount approxim	ating 1 doze	en eggs
	W	hole	Y	olk	Alb	umen
	Pounds	Kilograms	Pounds	Kilograms	Pounds	Kilograms
Jumbo	1.64	0.74	0.71	0.32	0.93	0.42
Extra large	1.48	.67	.64	.29	.84	.38
Large	1.32	.60	.57	.26	.75	.34
Medium	1.16	.53	.50	.23	.66	.30
Small	1.00	.45	.43	.20	.57	.26
Peewee	.80	.36	.35	.16	.47	.21
Average weight sold at retail	1.38	.63	.60	.27	.78	.35
		Dried, minim	um amount a	approximating 1	dozen eggs	
	W	hole	Y	olk	Alb	umen
	Pounds	Kilograms	Pounds	Kilograms	Pounds	Kilograms
Jumbo	0.42	0.19	0.32	0.15	0.12	0.05
Extra large	.38	.17	.29	.13	.11	.05
Large	.34	.15	.26	.12	.10	.05
Medium	.30	.14	.23	.10	.09	.04
Small	.26	.12	.20	.09	.08	.04
Peewee	.21	.10	.16	.07	.06	.03
Average weight sold at retail	.35	.16	.27	.12	.10	.05

Source: U.S. Dept. Agr., Economics, Statistics, and Cooperatives Service, *Conversion Factors and Weights and Measures for Agricultural Commodities and Their Products*, SB-616, Mar. 1979, p. 30 (reviewed but unchanged except for metrication).

Table 22—Estimated conversion factors for yields of liquid eggs and dried eggs and the moisture content of dried eggs, by type of product, 1991

Liquid Egg yield from 30		Yield from 1 dozen shell eggs			Requirements for 1 pound of dried egg products		Yield of dried egg product from	
products	dozen shell eggs <sup>1</sup>	Liquid egg	Dried egg	Liquid egg <sup>2</sup>	Shell eggs	100 pounds of liquid	30 dozen shell eggs	moisture content of dried egg product <sup>3</sup>
		Kilog	grams		Dozen	Kilogi	rams	Percent
Metric:								
Whole eggs	18.0	0.599	0.150	1.7	3.03	11.36	4.49	3.5-4.0
Albumen								
Flake	10.6	.352	.045	3.4	10.00	5.84	1.36	12.0-14.0
Spray	10.6	.352	.043	3.7	10.64	5.29	1.28	6.0-8.0
Yolk	7.4	.246	.106	1.0	4.29	20.19	3.17	3.5-4.5
		Pou	ınds		Dozen	Pour	ıds	Percent
U.S. customary weights:	<i>'</i>							
Whole eggs	39.6	1.320	0.330	3.8	3.03	25.05	9.90	3.5-4.0
Albumen—	37.0	1.520	0.550	3.6	3.03	23.03	7.70	3.3-4.0
Flake	23.3	.777	.100	7.6	10.00	12.88	3.00	12.0-14.0
Spray	23.3	.777	.094	8.2	10.64	11.66	2.82	6.0-8.0
Yolk	16.3	.543	.233	2.2	4.29	44.51	6.99	3.5-4.5

Note: Data represent recent commercial experience as well as the effect of current sanitary regulations on yields of egg products.

<sup>&</sup>lt;sup>1</sup>Based on whole eggs, 24.2% total egg solids; egg whites, 11.5% total egg solids; and yolks, 43% minimum total egg solids. Large shell eggs 45 pounds per 30-dozen case.

<sup>&</sup>lt;sup>2</sup>Concentration factors used by the U.S. Department of Agriculture for estimating the conversion of dried to liquid to check yields and volume reports.

<sup>&</sup>lt;sup>3</sup>Values recommended by U.S. Dept. Agr., Agricultural Marketing Service. "Approximate Moisture Content of Dried Egg Product," Poultry Division. Figures are based on moisture for whole eggs at 3.5%, flake albumen at 11.5% solids, and 12% moisture, spray dried albumen at 11.5% solids and 6% moisture, and yolk at 43% solids and 3.5% moisture.

Table 23—Limits on content of selected ingredients for categories of processed poultry<sup>1</sup>

Product	Ingredients	Minimum of	Maximum of		
			Percent		
Baby food:					
High poultry dinner	Poultry meat, giblets, skin, and fats	18.75	_		
Poultry with broth	Poultry meat, giblets, skin, and fats	43			
Beans and rice with poultry	Poultry meat	6	_		
Breaded poultry	Breading		30		
Canned boned poultry:					
Boned (kind), solid pack	Poultry meat, skin, and fats	95			
Boned (kind)	Poultry meat, skin, and fats	90	_		
Boned (kind), with broth	Poultry meat, skin, and fats	80	_		
Boned (kind), with specified					
percentage of broth	Poultry meat, skin, and fats	50	_		
Cannelloni with poultry	Poultry meat	7	_		
Chicken cordon bleu	Boneless chicken breast	60			
	Ham and swiss, gruyere, or mozzarella cheese	5	_		
	Breading	_	30		
Creamed poultry	Poultry meat	20	_		
Egg roll with poultry	Poultry meat	2	_		
Eggplant parmigiana with poultry	Poultry meat	8			
Entree, poultry or poultry food					
products and one vegetable	Poultry meat or poultry food product	37.5			
Gravy with poultry	Poultry meat	35			
Noodles or dumplings with poultry	Poultry meat	6			
Poultry a la kiev	Breastmeat				
Poultry a la king	Poultry meat	20			
Poultry almondine	Poultry meat	50			
Poultry brunswick stew	Poultry meat	12			
Poultry burgers	Poultry meat	100	_		
Poultry burgundy	Poultry meat	50	_		
Poultry burrito	Poultry meat	10			
Poultry cacciatore	Poultry meat or 40% with bone	20			
Poultry casserole	Poultry meat	18			
Poultry chili	Poultry meat	28			
Poultry chili with beans	Poultry meat	17	_		
Poultry chop suey	Poultry meat	4	_		
Poultry chow mein without noodles	Poultry meat	4	_		
Poultry creole with rice	Poultry meat	35	<del></del>		
	Cooked rice		50		
Poultry croquette	Poultry meat	25	_		
Poultry croquette with macaroni and cheese	Poultry meat or croquettes	29			
Poultry dinner, frozen	Poultry meat	18			
Poultry empanadillo	Poultry meat	25			
Poultry fricassee	Poultry wings (cooked basis with bone)	20			
Poultry fricassee of wings	Poultry meat	40	_		
Poultry hash	Poultry meat	30	_		
Poultry lasagna	Poultry meat	8	_		
Poultry livers with rice and gravy	Livers in gravy or 17.5% total product	30	_		
Poultry meat loaf	Raw poultry	65			
	Poultry meat	50			
	Extenders		12		
Poultry paella	Meat	35	<del></del>		
	Cooked rice	35	_		
Poultry parmigiana	Breaded poultry	40			

See footnote at end of table.

Table 23—Limits on content of selected ingredients for categories of processed poultry<sup>1</sup>—Continued

Product	Ingredients	Minimum of	Maximum of
		P	'ercent
Poultry pie	Poultry meat	14	
Poultry ravioli	Poultry meat	2	
Poultry roll	Binding agents		3
Poultry roll with broth	Poultry broth	2	
Poultry roll with gelatin	Gelatin	3	_
Poultry roll with natural juices	Cooked-out juices	2	_
Poultry salad	Poultry meat	25	
Poultry scallopini	Poultry meat	35	_
Poultry soup:	•		
Ready-to-eat	Poultry meat	2	_
Condensed	Poultry meat	4	
Poultry stew	Poultry meat	12	
Poultry stroganoff	Poultry meat	30	_
Poultry tamale	Poultry meat	6	
Poultry tetrazzini	Poultry meat	15	
Poultry turnover	Poultry meat	14	
Poultry Wellington	Boneless poultry breast	50	
	Pastry		30
Poultry with gravy	Poultry meat	35	_
Poultry with gravy and dressing	Poultry meat	25	
Poultry with noodles au gratin	Poultry meat	18	
Poultry with noodles or dumplings	Poultry meat or 30% with bone	15	
Poultry with rice	Poultry meat	15	
Poultry with vegetables	Poultry meat	15	
Sauce with poultry or poultry sauce	Poultry meat	6	_
Stuffed cabbage with poultry	Poultry meat	8	
Stuffed peppers with poultry	Poultry meat	8	
Turkey ham	Cured turkey thigh meat only	_	

<sup>&</sup>lt;sup>1</sup>Other conditions and restrictions may apply. For specific information contact Standards and Labeling Division, Food Safety and Inspection Service, U.S. Dept. Agr.

Source: U.S. Dept. Agr., Food Safety and Inspection Service, *Meat and Poultry Products: A Consumer Guide to Content and Labeling Requirements*, Home and Garden Bul. No. 236, July 1981.

Table 24—Fish and shellfish: Factors relating to specified weights<sup>1</sup>

	Fa	Factors for converting to—			Factors for converting to—			
Product	Round weight <sup>2</sup>	Reported weight <sup>3</sup>	Dressed weight <sup>4</sup>	Edible weight <sup>5</sup>	Round weight <sup>2</sup>	Reported weight <sup>3</sup>	Dressed weight <sup>4</sup>	Edible weight <sup>5</sup>
		Po	unds			Kilog	rams	
Fish, fresh and frozen:								
Not packaged, domestically produced—								
Round weight	1.00	1.00	0.70	0.45	0.45	0.45	0.32	0.20
Dressed weight	1.43	NA	1.00	.64	.65	.00	.45	.29
Edible weight	2.22	NA	1.56	1.00	1.01	.00	.71	.45
Packaged, domestically produced—								
Round weight	1.00	.34	NA	.34	.45	.15	NA	.15
Packaged weight	2.96	1.00	NA	1.00	1.34	.45	NA	.45
Imports, reported weight	1.95	1.00	1.36	.88	.88	.45	.62	.40
Shellfish, fresh and frozen:								
Not packaged, including shrimp,								
oysters, crab, lobster, and others— Reported weight	NA	1.00	NA	.45	NA	.45	NA	.20
Edible weight	NA NA	2.22	NA NA	1.00	NA NA	1.01	NA NA	.45
Edible weight	NA	2.22	NA	1.00	NA	1.01	NA	.43
Packaged, including fresh shucked								
oysters, clams, shrimp, and others	NA	1.00	NA	1.00	NA	.45	NA	.45
Fish, cured, all types, including smoked,								
pickled, salted, and dried:								
Reported weight (cured weight)	1.50	1.00	NA	.75	.68	.45	NA	.34
Edible weight	2.00	1.33	NA	1.00	.91	.60	NA	.45

Table 25—Shellfish: Net weight per gallon and liter

Product		Net weight			
	Pounds per gallon	Kilograms per gallon	Kilograms per liter		
Clams	8.75	3.97	1.048		
Oysters	8.75	3.97	1.048		
Scallops	8.75	3.97	1.048		

NA = Not available. <sup>1</sup>Factors are for specified groups and are not applicable to individual species.

<sup>&</sup>lt;sup>2</sup>Weight of the fish as removed from the water.

<sup>&</sup>lt;sup>3</sup>Production as reported to the National Marine Fisheries Service; imports as reported by the Bureau of the Census, U.S. Dept. of Commerce.

<sup>&</sup>lt;sup>4</sup>Weight of fin fish after removal of entrails, head, tail, and fins.

Weight of the edible portion of the fish or shellfish.

Table 26—Canned fish and shellfish: Net weight per standard case

Product	Net weight				
	Pounds per case	Kilograms per case			
Alewife	45.00	20.41			
Anchovies	31.25	14.18			
Mackerel	45.00	20.41			
Salmon	48.00	21.77			
Sardines:					
Maine	23.40	10.61			
Pacific	45.00	20.41			
Shad	45.00	20.41			
Tuna and tuna-like fish:					
Solid	21.00	9.53			
Chunks	19.50	8.85			
Flakes and grated	18.00	8.16			
Crab meat, natural	19.50	8.85			
Shrimp, wet pack <sup>1</sup>	6.75	3.06			
Clam products:					
Whole and minced <sup>1</sup>	15.00	6.80			
Juices, chowders, broth,					
and other	30.00	13.61			
Oysters, natural <sup>1</sup>	7.00	3.18			
All other	48.00	21.77			

<sup>&</sup>lt;sup>1</sup>Cut out or drained weights of canned contents. All others are net canned contents.

Table 27—Factors relating to corn content of specified products<sup>1</sup>

			Factors fo	or converting—		
	One bushe	el of corn to—	Pounds of	Kilograms of	Weig	ht of—
Product	Pounds of product	Kilograms of product	product to bushels of corn	product to bushels of corn	Corn to weight of product	Product to weight of corn
Corn, shelled <sup>2</sup>	56.00	25.40	0.018	0.008	1.000	1.00
Corn meal, degermed	31.60	14.33	.032	.014	.564	1.77
Corn meal, nondegermed,						
regular	50.00	22.68	.020	.009	.893	1.12
Corn flour	33.00	14.97	.030	.014	.589	1.70
Corn grits or hominy grits Hominy:	29.00	13.15	.035	.016	.518	1.93
Canned	145.00	65.77	.007	.003	2.589	.39
Dry	27.30	12.38	.037	.017	.488	2.05
Cornstarch, 10% moisture <sup>3</sup> Cornstarch, pearl, 12% moisture	34.40	15.60	.029	.013	.614	1.63
or laundry starch <sup>3</sup>	35.20	15.97	.028	.013	.629	1.59
Corn sugar:	33.20	13.97	.028	.013	.029	1.39
Dextrose, hydrate, 8% moisture	30.00	13.61	.033	.015	.536	1.87
Dextrose, anhydrous, moisture free <sup>4</sup>	27.50	12.47	.036	.017	.491	2.04
Corn syrup, 43° Baume, <sup>5</sup> 19.73% moisture, 42% dextrose						
equivalent <sup>3</sup>	37.60	17.06	.027	.012	.672	1.49
High fructose corn syrup	39.2	17.00 17.79	.027	.012	.700	1.43
Corn flakes or corn cereal	21.50	9.75	.047	.021	.384	2.60
Corn-soya cereal <sup>6</sup>	33.60	15.24	.030	.021	.600	1.66
Precooked infant-type						
mixed cereal	500.00	226.80	.002	.001	8.929	.11
Premixed cereal	101.80	46.18	.010	.004	1.818	.55
Pancake mix	330.00	149.69	.003	.001	5.882	.17
Pudding powder, 33% cornstarch	103.80	47.08	.010	.004	1.854	.54
Chocolate pudding powder,	103.00	47.00	.010	.004	1.054	.54
18% cornstarch	186.60	84.64	.005	.002	3.333	.30
Corn snacks	67.50	30.62	.015	.007	.830	.12
Corn oil:	07.50	30.02	.013	.007	.030	.12
Refined	1.60	.73	.625	.284	.029	35.00
Crude	1.80	.82	.556	.252	.032	31.10
Corn feeds, gluten feed, gluten						
meal, and corn oil meal or cake <sup>7</sup>	14.90	6.76	.067	.030	.266	3.76
Hominy feed	20.00	9.07	.050	.023	.357	2.80

<sup>&</sup>lt;sup>1</sup>All factors are based on 56 pounds of shelled corn per bushel. Product spectrum varies with corn milled and product mix sought. Factors presented are based on maximum yield of product.

<sup>&</sup>lt;sup>2</sup>Five bushels of shelled corn = 1 barrel; 10 bushels of ear corn = 1 barrel; 70 pounds of ear com = 1 bushel of shelled corn.

<sup>&</sup>lt;sup>3</sup>From 17% moisture corn.

<sup>&</sup>lt;sup>4</sup>Based on continued reprocessing of uncrystallized dextrose liquors.
<sup>5</sup>A hydrometer scale that separately covers liquids with specific gravities greater and less than 1.

<sup>&</sup>lt;sup>6</sup>Corn-soya cereal contains approximately 34% soya flour.

<sup>&</sup>lt;sup>7</sup>Conversion factors cover all corn feeds combined. Data are not available to show separate components of corn feeds, though gluten feed is generally about 55-60% of total corn feeds, gluten meal around 40%, and corn oil meal only about 2%.

Table 28—Factors relating to whole grain and processed wheat

		Factors for converting—			
Commodity	Unit	Units of wheat to pounds of commodity	Units of commodity to bushels of wheat		
Wheat, whole grain	Pound	1.0	0.01667		
, 6	Bushel	60.0	1.0		
	Short ton	2,000.0	33.33		
	Metric ton	2 204.622	36.744		
	Long ton	2,240.0	37.33		
White flour <sup>1</sup>	Pound	.740	.0225		
	100-pound sack	74.00	2.252		
	Bushel	44.40	_		
	Short ton	1,480.00	45.04		
	Metric ton	1 631.42	49.64		
	Long ton	1,657.60	50.44		
Semolina or farina <sup>2</sup>	Pound	.58	.0287		
	100-pound sack	58.00	2.874		
	Bushel	34.80	_		
	Short ton	1,160.0	57.47		
	Metric ton	1 278.7	63.35		
	Long ton	1,299.2	64.37		
Whole wheat flour	Pound	.980	.01701		
or cracked wheat	100-pound sack	98.0	1.700		
	Bushel	58.8	_		
	Short ton	1,960.0	34.01		
	Metric ton	2 160.5	37.49		
	Long ton	2,195.2	38.09		
Wheat meal or	Pound	.990	.01684		
whole wheat meal	100-pound sack	99.0	1.684		
	Bushel	59.4	_		
	Short ton	1,980.0	33.67		
	Metric ton	2 182.6	37.12		
	Long ton	2,217.6	37.71		

<sup>— =</sup> Not applicable.

174% extraction based on wheat purchased with a final flour moisture of 14%.

2At a 73% extraction rate, semolina and farina comprise approximately 58% and flour 15%.

Table 29—Factors relating to barley and malt content of specified products

Product	Factors for converting—						
	Bushels of	Pounds of		Metric tons of—			
	barley to pounds of product	product to bushels of barley	Barley to metric tons of product	Product to metric tons tons of barley	Product to metric tons of malt		
Barley, unprocessed	48	0.02083	1.000	1.000	1.412		
Barley flour	26	.03846	.542	1.845			
Pearl barley	30	.03333	.625	1.600			
Malt	34	.02941	.708	1.412	1.000		
Malt syrups and malt extract	26	.2846	.542	1.845	.764		

<sup>— =</sup> Not applicable.

Table 30—Factors relating to oat content of specified products

	Factors for converting—						
•			Metric	tons of—			
Product	Bushels of oats to pounds of product	Pounds of product to bushels of oats	Oats to metric tons of product	Product to metric tons of oats			
32-pound bushel: <sup>1</sup>							
Oats, unprocessed	32.0	0.03125	1.000	1.000			
Oat flour	20.3	.04926	.634	1.577			
Oatmeal—							
Quick cooking	18.5	.05405	.579	1.730			
Regular	18.5	.05405	.579	1.730			
Ready-to-eat cereal	20.5	.04878	.641	1.560			
38-pound bushel: <sup>1</sup>							
Oats, unprocessed	38.0	.02632	1.000	1.000			
Oat flour	24.1	.04149	.634	1.577			
Oatmeal—							
Quick cooking	22.0	.04545	.579	1.730			
Regular	22.0	.04545	.579	1.730			
Ready-to-eat cereal	24.3	.04115	.641	1.560			

<sup>&</sup>lt;sup>1</sup>A 32-pound bushel is the standard test weight for oats and has been unchanged for many years. However, premiums and discounts are routinely paid above and below 38 pounds per bushel.

Table 31—Soybean products: Factors relating to yields of selected items

			Factors for obtaining	<u>;</u>	
Product	Units of product from unit of soybeans	Equivalent units of soybeans from unit of product	Pounds of product from bushel of soybeans	Equivalent bushels of soybeans from pound of product	Pounds of product from short ton of soybeans
Soybean oil, crude <sup>1</sup>	0.185	5.41	11.1	0.090	369
Soybean oil, refined <sup>1</sup>	.178	5.61	10.7	.094	357
Soybean cake or meal,					
44-percent protein <sup>1</sup>	.793	1.26	47.6	.021	1,587
Soybean hulls <sup>2</sup>	.070	14.29	4.2	.238	140
Flour, flakes, or grits:					
Full fat	.908	1.10	54.5	.018	1,817
Low fat	.733	1.36	44.0	.023	1,467

<sup>&</sup>lt;sup>1</sup>1985-89 crop-year average.

Table 32—U.S. oilseeds: Average yield per harvested acre<sup>1</sup>

Oil-bearing material		Average yield		Crude oil produced	Cake and meal produced
	Bushels <sup>2</sup>	Tons		Pounds	
Cottonseed	_	0.502	1,004	166	472
Flaxseed	12.7	_	711	249	455
Peanuts (farmers' stock)	_	1.213	2,426	752	1,030
Safflowers	_	.738	1,476	561	856
Soybeans	33.2		1,992	369	1,584
Sunflowers (oil type)	_	.595	1,190	482	595

<sup>&</sup>lt;sup>1</sup>Yields of oilseeds are 5-year averages, 1985-89. Yields of oil and cake or meal are based on the 5-year average yields of oilseeds converted to oil and cake or meal equivalents on the basis of 5-year, 1985-89, crop year average percentage outturns, as follows:

<sup>&</sup>lt;sup>2</sup>Removed when 50-percent protein meal produced.

Oil outturn: Cottonseed, 16.5%; flaxseed (linseed oil), 35.8%; peanuts, 31.0%; safflowers, 38.0%; soybeans, 18.5%; and sunflowers, 40.5%.

Cake or meal outturns: Cottonseed, 46.0%; linseed, 65.0%; peanuts, 42.5%; safflowers, 58.0%; soybeans, 79.5%; and sunflowers, 50.0%.

<sup>&</sup>lt;sup>2</sup>Bushel weight: Flaxseed, 56 pounds; soybeans, 60 pounds.

Table 33—Flaxseed products: Factors relating to yields of selected items

		F	actors for obtaining-	_	
Product	Units of product from unit of flaxseed	Equivalent units of flaxseed per unit of product	Pounds of product from bushel of flaxseed	Equivalent bushels of flaxseed per pound of product	Pounds of product from short ton of flaxseed
Linseed oil, crude <sup>1</sup>	0.357	2.80	20.0	0.0500	714
Linseed oil, refined <sup>2</sup>	.293	3.41	16.4	.0610	586
Linseed cake or meal <sup>1</sup>	.654	1.53	36.6	.0273	1,307

<sup>&</sup>lt;sup>1</sup>1985-89 crop-year average. <sup>2</sup>Linseed oil is typically refined from raw oil, rather than crude. The loss in refining is about 8 percent from raw to refined and bleached.

 $Table\ 34 — Vegetable\ oils\ and\ products:\ Conversion\ factors\ relating\ to\ crude\ and\ refined\ oils\ and\ to\ pounds\ and\ gallons$ 

		Factors for	converting—	
Oil and product	Refined oil from crude oil	Equivalent crude oil from refined oil	Pounds from gallons	Gallons from pounds
Oil:				
Castor	1	1	8.0	0.125
Coconut	0.97	1.03	7.5	.133
Corn	.90	1.11	7.7	.130
Cottonseed	.90	1.11	7.7	.130
Fish (menhaden)	1	1	7.7	.130
Grain screenings	1	1	7.7	.130
Linseed	.92	1.07	7.7	.130
Murumuru	1	1	7.5	.133
Mustardseed	1	1	7.7	.130
Oiticica	1	1	7.8	.128
Olive	1	1	7.6	.132
Ouricuri	1	1	7.5	.133
Palm	.97	1.03	7.7	.130
Palm kernel	.97	1.03	7.5	.133
Peanut	.92	1.09	7.7	.130
Perilla	1	1	7.7	.130
Rapeseed	$.96^{2}$	1	7.7	.130
Safflower	1	1	7.7	.130
Sesame seed	1	1	7.7	.130
Soybean	.92	1.09	7.7	.130
Sunflower seed	.92	1.09	7.7	.130
Tucum	1	1	7.5	.133
Tung	1	1	7.8	.128
Product:				
Cooking and salad oils	1	1	7.4	.135
French dressing	1	1	8.7	.115
Mayonnaise	1	1	8.0	.125
Oil and vinegar dressing	1	1	8.4	.119
Salad dressing	1	1	8.7	.115
Sandwich spread	1	1	8.7	.115

<sup>&</sup>lt;sup>1</sup>Not customarily reported as refined oil. <sup>2</sup>From "super degummed" to refined, bleached, and deodorized.

Table 35—Fat content and major fatty acid composition of selected foods

			Fatty acids <sup>1</sup>	
Food	Total fat	Saturated <sup>2</sup>	Monounsaturated	Polyunsaturated
			Percent	
Salad and cooking oils:				
Safflower	100	9	12	75
Sunflower, oil type, northern	100	10	20	66
Corn	100	13	24	59
Cottonseed	100	26	18	52
Soybean <sup>3</sup>	100	14	23	58
Sesame	100	14	40	42
Soybean, specially processed	100	15	43	38
Peanut	100	17	46	32
Palm	100	49	37	9
Olive	100	14	74	8
Coconut	100	87	6	2
Vegetable fats-shortening	100	25	45	26
Table spreads:	100	23	15	20
Margarine, first ingredient on label— <sup>4</sup>				
Safflower oil (liquid), tub	80	9	23	45
Corn oil (liquid), tub	80	14	32	31
Soybean oil (liquid), tub	80	14	32 37	27
Corn oil (liquid), stick	80	13	46	18
Soybean oil (liquid), stick		_		
	80	17	39	21
Cottonseed or soybean oil	00	1.4	20	25
partially hydrogenated, tub	80	14	38	25
Butter	81	51	23	3
Animal fats:	100	20	4.5	2.1
Poultry	100	30	45	21
Lard (pork)	100	39	45	11
Beef, lamb	100	48	41	5
Fish, raw:				
Salmon, pink	3	1	1	1
Tuna, bluefin	5	1	1	2
Mackerel, Pacific and jack	8	2	2	2
Herring, Atlantic	9	2	4	2
Nuts:				
Walnuts, English	62	6	14	39
Walnuts, black	57	4	13	38
Brazil	66	16	23	24
Peanuts, peanut butter	50	7	24	15
Pecans	68	5	42	17
Egg yolk	31	10	12	4
Avocado, California	17	3	11	2

<sup>&</sup>lt;sup>1</sup>These percentages do not add to 100% because other fat-like substances are included in the total composition. <sup>2</sup>Includes fatty acids with chains from 4-24 carbon atoms.

Source: U.S. Dept. Agr., Human Nutrition Information Service, Agricultural Handbook Nos. 8-1, Dairy and Egg Products, 1976; 8-9 Fruits and Fruit Juices, 1982; 8-12 Nuts and Seed Products, 1984; 8-15 Finfish and Shellfish Products, 1988 and 1989 Supplement to Agricultural Handbook No. 8, 1990.

<sup>&</sup>lt;sup>3</sup>Suitable as salad oil.

<sup>&</sup>lt;sup>4</sup>Mean values of selected samples may vary with brand name and date of manufacture.

Table 36—Fruit, vegetable, and juice containers: Dimensions, capacities, and conversion factors

		Total capacity	Total capacity	Factor to multiply by to convert to		
Industry designation	Dimensions <sup>1</sup> avoirdupois ounces of water at 68°		grams of water at 20°C	No. 303 equiv- alent	No. 2 equiv- alent	No. 2½ equiv- alent
		Ounces	Grams			
6Z	$202 \times 308$	6.00	186.62	0.36	0.30	0.20
8Z short	$211 \times 300$	7.90	245.71	.47	.39	.27
8Z tall	$211 \times 304$	8.65	269.04	.51	.42	.29
No. 1 flat	$307 \times 203$	8.89	276.51	.53	.43	.30
No. 1 picnic	$211 \times 400$	10.90	339.02	.65	.53	.37
No. 211 cylinder	$211 \times 414$	13.55	421.45	.80	.66	.46
No. 2 vacuum						
(12-ounce vacuum)	$307 \times 306$	14.70	457.21	.87	.72	.49
No. 300	$300 \times 407$	15.20	472.77	.90	.74	.51
No. 1 tall	$301 \times 411$	16.60	516.31	.99	.81	.56
No. 303	$303 \times 406$	16.85	524.09	1.00	.82	.57
No. 300 cylinder	$300 \times 509$	19.40	603.40	1.15	.95	.65
No. 2	$307 \times 409$	20.50	637.61	1.22	1.00	.69
No. 303 cylinder	$303 \times 509$	21.85	679.60	1.30	1.07	.73
No. 3 vacuum	$404 \times 307$	23.85	741.81	1.42	1.16	.80
Jumbo	$307 \times 510$	25.70	799.35	1.53	1.26	.87
No. 2 cylinder	$307 \times 512$	26.35	819.56	1.56	1.28	.89
No. 2½	$401 \times 411$	29.75	925.31	1.77	1.45	1.00
29Z	$307 \times 700$	32.50	1 010.85	1.93	1.58	1.09
32Z (quart)	$307 \times 710$	35.50	1 104.16	2.10	1.73	1.19
No. 3 cylinder (46 ounces)	$404 \times 700$	51.70	1 608.03	3.06	2.52	1.74
No. 5 squat	$603 \times 408$	68.15	2 119.67	4.03	3.32	2.29
No. 10	$603 \times 700$	109.45	3 404.22	6.48	5.34	3.67

<sup>&</sup>lt;sup>1</sup>The first figures represent the diameter of the container and the second figures represent the height. The first digit represents inches and the second two digits represent sixteenths of an inch; that is, 307 is 3-7/16 inches.

Source: National Canners Association.

Table 37—Canned fruits and vegetables: Case conversion factors by container designation

Contain on decision ation	Containers	24/2021-	Factor to multiply by to convert to—		
Container designation	per case	24/303's -	23/2's	24/21/2	
	Number				
6Z	48	0.72	0.59	0.41	
8Z short	72	1.41	1.16	.80	
8Z tall	24	.52	.42	.29	
No. 1 flat	48	1.05	.87	.60	
No. 1 picnic	48	1.30	1.06	.73	
No. 211 cylinder	24	.80	.66	.46	
No. 2 vacuum (12-ounce vacuum)	24	.87	.72	.49	
No. 300	24	.90	.74	.51	
No. 1 tall	24	.99	.81	.56	
No. 303	24	1.00	.82	.57	
No. 300 cylinder	24	1.15	.94	.65	
No. 2	24	1.22	1.00	.69	
No. 3 vacuum	24	1.42	1.16	.80	
No. 21/2	24	1.77	1.45	1.00	
29Z	12	.96	.79	.55	
32Z (quart)	12	1.05	.86	.60	
No. 3 cylinder	12	1.53	1.26	.87	
No. 5 squat	6	1.01	.83	.57	
No. 10	6	1.62	1.33	.92	

Source: National Canners Association.

Table 38—Canned fruits: Factors relating to farm and processed weights

	Farm	n weight	Pounds		canned per on farm weigh		Cases of	Not weight
Commodity	Canned	Case No. 24 2.5 pounds	canned from pounds farm weight	24/2½'s	24/303's	6/10's	24/2½'s from pounds canned	Net weight per case 24/2½'s
		Pounds			C	ases		Pounds
Citrus fruit:								
Citrus salad	2.10	91.32	0.48	19.86	35.19	21.59	0.02	43.50
Grapefruit sections	2.02	87.72	.50	20.68	36.55	22.49	.02	43.50
Orange sections	2.22	96.62	.45	18.77	33.20	20.41	.02	43.50
Other fruit:								39.00
Apples	1.86	72.46	.54	25.03	44.08	27.21	.03	
Applesauce	1.25	53.90	.80	33.65	59.50	36.73	.02	43.50
Apricots	.69	31.25	1.44	58.05	102.76	63.40	.02	45.00
Berries:								
Blackberries	.65	28.09	1.55	64.58	113.38	70.29	.02	43.50
Blueberries	.84	36.36	1.20	49.89	88.34	54.51	.02	43.50
Boysenberries	.69	29.24	1.44	62.04	108.84	67.48	.02	43.50
Gooseberries	.60	25.06	1.68	72.38	126.98	78.73	.02	43.50
Loganberries	.65	29.24	1.53	62.04	108.84	67.48	.02	43.50
Raspberries	.64	26.99	1.56	67.21	117.91	73.10	.02	43.50
Strawberries	.73	30.49	1.38	59.50	104.31	64.67	.02	43.50
Cherries:								
Red tart-pitted	1.06	45.87	.95	39.55	69.66	42.99	.02	43.50
Sweet-pitted	1.02	44.44	.98	40.82	72.20	44.44	.02	43.50
Sweet-unpitted	.71	30.77	1.41	58.96	104.31	64.22	.02	43.50
Cranberries	.39	16.31	2.58	111.20	195.01 <sup>2</sup>	120.90	.02	48.00
Figs	.65	29.41	1.53	61.68	109.20	67.21	.02	45.00
Fruit cocktail	.89	40.00	1.13	45.35	80.27	49.43	.02	45.00
Fruits for salad	.89	40.00	1.13	45.35	80.27	49.43	.02	45.00
Olives <sup>3</sup>	.95	25.51	1.06	71.11	125.71	77.46	.04	27.00
Peaches:								
Clingstone	.84	36.36	1.20	49.89	88.34	54.51	.02	43.50
Freestone	1.02	44.44	.98	40.82	72.20	44.44	.02	43.50
Pears	1.00	43.48	1.00	41.72	73.83	45.44	.02	43.50
Pineapple	1.71	76.92	.59	23.58	41.72	25.67	.02	45.00
Plums, fresh	.66	29.85	1.51	60.77	107.57	66.21	.02	45.00

Note: Relationships between farm and processed weights for most commodities vary widely from season to season and between localities. Factors shown in this table represent average relationships for all producing areas.

<sup>&</sup>lt;sup>1</sup>Basic figure is 24/2's for citrus, 24/303's for applesauce and berries, 6/10's for apple slices and red tart cherries, 24/300's for cranberries, and 24/2½'s for other products.

<sup>&</sup>lt;sup>2</sup>Basis 24 cases of No. 300's.

<sup>&</sup>lt;sup>3</sup>Drained weight.

Table 39—Canned fruits and juices: Net weight per case<sup>1</sup>

Item	Liquid contents	48, 8	3-ounce		24 N	o. 303	12 N	No. 3 cylind	lers
		Pounds	Kilograms		Pounds	Kilograms	Pounds	Kilog	grams
Canned fruits:									
Citrus—									
Grapefruit and orange									
sections	Syrup	24	10.9		24.0	10.9	37.5		17.0
Grapefruit sections	Water	24	10.9		NA	NA	NA		NA
	Type pack	24, 8-0	ounce tall	24 N	o. 303	24 No.	2.5	6 No	р. 10
		Pounds	Kilo-	Pounds	Kilo-	Pounds	Kilo-	Pounds	Kilo-
Noncitrus—			grams		grams		grams		grams
Apples	Specific								
Аррісь	gravity 0.95	NA	NA	24.0	10.9	NA	NA	40.5	18.3
	Water	NA	NA NA	NA	NA	NA NA	NA NA	37.5	17.0
Apple butter	vv ater	NA NA	NA NA	NA NA	NA NA	NA NA	NA NA	46.5	21.1
Apple outter Applesauce	Specific	INA	IVA	INA	INA	INA	NA	40.5	21.1
Applesauce	Specific	NIA	NI A	24.0	10.0	12.5	10.7	40.5	10 /
A mui a a ta	gravity 1.07	NA	NA 5.0	24.0	10.9	43.5	19.7	40.5	18.4
Apricots	Heavy syrup	13.1	5.9	24.0	10.9	45.0	20.4	40.5	18.4
Disables	Light syrup	12.8	5.8	24.0	10.9	43.5	19.7	39.8	18.1
Blackberries	Heavy syrup	12.8	5.8	24.0	10.9	NA	NA	39.8	18.1
	Light syrup	12.8	5.8	24.0	10.9	NA	NA	39.4	17.9
Cherries—	Water	12.0	5.4	24.0	10.9	NA	NA	38.6	17.5
Unpitted	Heavy syrup	13.1	5.9	24.0	10.9	45.0	20.4	40.5	18.4
	Light syrup	12.8	5.8	24.0	10.9	43.5	19.7	39.8	18.1
Pitted	Heavy syrup	13.1	5.9	24.0	10.9	43.5	19.7	40.5	18.4
	Water	12.0	5.4	24.0	10.9	42.0	19.1	38.6	17.5
Cranberry sauce	42% solids	NA	NA	24.0	10.9	NA	NA	43.9	19.9
Figs	Heavy syrup	13.1	5.9	25.5	11.6	45.0	20.4	41.3	18.7
Fruit cocktail	Extra heavy syrup	13.1	5.9	25.5	11.6	45.0	20.4	41.3	18.7
	Heavy syrup	13.1	5.9	24.0	10.9	45.0	20.4	40.5	18.4
Fruit for salad	Extra heavy syrup	13.1	5.9	25.5	11.6	45.0	20.4	41.3	18.7
	Heavy syrup	13.1	5.9	24.0	10.9	45.0	20.4	40.5	18.4
Grapes	Extra heavy syrup	12.4	5.6	24.0	10.9	45.0	20.4	41.3	18.7
	Heavy syrup	12.4	5.6	24.0	10.9	NA	NA	NA	NA
Peaches	Heavy syrup	13.1	5.9	24.0	10.9	43.5	19.7	40.5	18.4
	Light syrup	12.8	5.8	24.0	10.9	43.5	19.7	39.8	18.1
Pears	Heavy syrup	12.8	5.8	24.0	10.9	43.5	19.7	39.8	18.1
	Light syrup	12.8	5.8	24.0	10.9	43.5	19.7	39.4	17.9
Pineapple	Heavy syrup	NA	NA	NA	NA	44.3	20.1	40.5	18.4
	Water	NA	NA	NA	NA	NA	NA	39.8	18.1
Plums	Heavy syrup	13.2	6.0	24.0	10.9	45.0	20.4	NA	NA
	Light syrup	12.8	5.8	24.0	10.9	43.5	19.7	39.8	18.1
Prunes, stewed	Extra heavy syrup	NA	NA	NA	NA	45.0	20.4	41.3	18.7
	Heavy syrup	NA	NA	NA	NA	NA	NA	40.5	18.4

See footnote at end of table.

Table 39—Canned fruits and juices: Net weight per case<sup>1</sup>—Continued

Item	48, 6.5-	ounce	24	No. 2	12 No.	3 cylinders	24	No. 2.5
	Pounds	Kilograms	Pounds	Kilograms	Pounds	Kilograms	Pounds	Kilograms
Canned juices:								
Citrus—								
Blended citrus	19.5	8.8	29.6	13.4	37.3	16.9	8.7	3.9
Grapefruit	19.5	8.8	29.6	13.4	37.3	16.9	8.7	3.9
Lemon and lime	NA	NA	29.2	13.2	36.8	16.7	8.6	3.9
Orange	19.5	8.8	29.6	13.4	37.3	16.9	8.7	3.9
Tangerine	19.5	8.8	29.6	13.4	37.3	16.9	8.7	3.9
	24 N	o. 2	12/32	2Z glass	12/4	OZ glass	C	allon
	Pounds	Kilograms	Pounds	Kilograms	Pounds	Kilograms	Pounds	Kilograms
Noncitrus—								
Apple	29.9	13.6	26.2	11.9	32.8	14.9	8.8	4.0
Grape	30.6	13.9	26.5	12.0	33.0	15.0	9.0	4.1
Nectar	29.9	13.6	26.0	11.8	32.5	14.7	8.8	4.0
Pineapple	29.9	13.6	26.2	11.9	32.8	14.9	8.8	4.0
Prune $(18.5^{\circ} \text{ Brix})^2$	NA	NA	26.7	12.1	33.4	15.1	NA	NA

NA = Not available.

Weights are derived from *Net Contents Statements for Canned Food Labels*, 1977, National Canners Association.

<sup>&</sup>lt;sup>2</sup>A hydrometer scale for measuring the sugar content of a solution at a given temperature.

Table 40—Fruit juices and concentrates: Factors relating to farm and processed weights<sup>1</sup>

	Approximate		lent farm nt per—	Gallons	per unit of		
Fruit and specification	Brix <sup>2</sup>	Gallon	Liter		weight	Processed	d weight
	Degrees	Pounds	Kilograms	$Box^3$	Ton	Pounds per gallon	Kilograms per liter
Apple:							
Single-strength juice	13	12.0	20.6	NA	170	8.8	15.11
Frozen 3-to-1 concentrate	45	47.0	80.7	NA	43	10.0	17.17
Citrus fruits: <sup>4</sup>							
Orange—							
Single-strength juice	12	16.0	27.5	5.5	122	8.7	14.94
Frozen concentrate	45	69.0	118.5	1.3	29	10.0	17.17
Grapefruit—							
Single-strength juice	10	18.0	30.9	4.7	110	8.7	14.94
Frozen concentrate	40	83.0	142.5	1.0	24	9.8	16.83
Lemon—							
Single-strength juice	5	26.0	44.6	2.9	76	NA	NA
Nonfrozen concentrate	5	112.0	192.3	.7	17.9	NA	NA
Concentrate for lemonade	5	18.0	30.9	4.2	110	NA	NA
Grape:							
Single-strength juice	16	11.0	18.9	NA	175	8.9	15.28
Frozen concentrate	50	40.0	68.7	NA	50	10.3	17.68
Pineapple:							
Single-strength juice	14	15.0	25.8	NA	133	8.8	15.11
4-to-1 concentrate	61	75.0	128.8	NA	27	10.8	18.54
3-to-1 concentrate	50	60.0	103.0	NA	33	10.3	17.68
Prune (from fresh prunes):							
Single-strength juice	31	13.0	22.3	NA	155	9.4	16.14
1.5-to-1 concentrate	73	32.0	54.9	NA	62	11.4	19.57

NA = Not available.

<sup>&</sup>lt;sup>1</sup>For additional information on concentration of fruit juices, see U.S. Dept. Agr., Agricultural Research Service, *Calculations of Volume and Weight Reduction in the Concentration of Fruit Juices*, ARS 74-7, June 1956.

<sup>&</sup>lt;sup>2</sup>A hydrometer scale for measuring the sugar content of a solution at a given temperature.

<sup>&</sup>lt;sup>3</sup>Oranges, 90 pounds (41 kilograms); grapefruit, 85 pounds (39 kilograms); and lemons, 76 pounds (34 kilograms).

<sup>&</sup>lt;sup>4</sup>Orange and grapefruit products based on Florida yields; lemons on California yields.

<sup>&</sup>lt;sup>5</sup>Lemon product yields are based on a standard ton containing 36.5 pounds of anhydrous citric acid.

Table 41—Dehydrated and dried fruits: Relationship between farm and processed weights

		Factors for converting to-	_
Commodity	Farm weight from natural condition weight	Farm weight from packed processed weight	Packed processed weight from natural condition weight
Apples	8.00	8.00	1.00
Apricots	6.00	5.56	1.08
Dates:1			
Whole	1.00	1.00	1.00
Pitted	NA	1.14	.88
Figs	3.00	2.94	1.02
Peaches:			
Cling	7.50	6.94	1.08
Freestone—			
Elberta	7.00	6.48	1.08
Other	6.00	5.55	1.08
Pears	6.50	6.31	1.03
Prunes: <sup>2</sup>			
California	2.90	2.60	1.04
Pacific Northwest	3.14	3.05	1.03
Raisins:			
Thompson, sultana <sup>3</sup>	4.30	4.62	.93
Golden seedless	4.30	4.53	.95
Muscat, seeded	4.00	5.00	.80

NA = Not available.

 $<sup>^{1}</sup>$ Includes only farm sales of dates for human consumption after farm cullage. Average farm sales of cull dates directly into nonfood channels estimated at 14% of U.S. production.

<sup>&</sup>lt;sup>2</sup>To convert canned dried prunes to dried prunes, multiply by 0.691085.

<sup>&</sup>lt;sup>3</sup>Includes unseeded muscats.

Table 42—Fruits, dehydrated (low moisture); Relationship between farm and processed weights

Fruit and	Pacl	kaged weight of	dehydrated 1	product	Units of fresh product to make		
specifications	No	. 10 can	Gall	on can	a unit of dehydrated product		
	Pounds	Kilograms	Pounds	Kilograms	Pounds	Kilograms	
Apples:					NA	NA	
Wedges	2.0	0.9	NA	NA	NA	NA	
Slices	2.0	.9	NA	NA	NA	NA	
Diced	2.4	1.1	NA	NA	10.0	4.5	
Nuggets	2.5	1.1	NA	NA	NA	NA	
Powder	NA	NA	5	2.3	NA	NA	
Apricots:							
Slices	2.75	1.2	NA	NA	NA	NA	
Diced	3.5	1.6	NA	NA	NA	NA	
Nuggets	3.5	1.6	NA	NA	7.1	3.2	
Powder	NA	NA	6	2.7	NA	NA	
Cherries, sour-pitted	.7	.3	NA	NA	7.0	3.2	
Dates:							
Nuggets	3.5	1.6	NA	NA	NA	NA	
Powder	3.5	1.6	6	2.7	$1.75^{1}$	.8	
Figs:							
Slices	3.0	1.4	NA	NA	NA	NA	
Powder	NA	NA	6	2.7	$1.35^{1}$	.6	
Peaches:							
Slices	2.0	.9	NA	NA	NA	NA	
Diced	3.0	1.4	NA	NA	NA	NA	
Nuggets	3.0	1.4	NA	NA	7.0- 8.0	3.2-3.6	
Powder	NA	NA	6	2.7			
Pears, slices	1.5	.7	NA	NA	11.0-12.0	5.0-5.4	
Prunes:							
Whole pitted	3.0	1.4	NA	NA	NA	NA	
Nuggets	3.0	1.4	NA	NA	$1.71^{1}$	.8	
Powder	NA	NA	6	2.7			
Strawberries, freeze-dried	.7	.3	NA	NA	11.0-14.0	5.0-6.4	

NA = Not available.

<sup>&</sup>lt;sup>1</sup>From commercially dried fruit.

Table 43—Frozen fruits and vegetables: Estimated average relationship between farm and processed weights

		Factors for co			
Commodity	Percentage recovery	Farm weight from frozen weight	Frozen weight from farm weight <sup>1</sup>	Approximate fruit-to- sugar ratio <sup>2</sup>	
	Percent				
Frozen fruits:					
Apples	60	1.67	0.60	0 or 7 to 1	
Apricots	78	1.10	.91	6 or 8 to 1	
Berries—					
Blackberries	95	1.05	.95	0	
Blueberries	97	1.03	.97	0	
Boysenberries	88	1.14	.88	0	
Gooseberries	97	1.03	.97	0	
Loganberries	88	1.14	.88	0	
Raspberries	95	1.05	.95	0	
Strawberries	93	.89	1.12	5 or 4 to 1	
Cherries, sour	75	1.11	.90	5 to 1	
Cherries, sweet	85	1.18	.85	0	
Grapes	85	1.18	.85	0	
Peaches	67	1.25	.80	5 to 1	
Pineapples	50	1.60	.625	4 to 1	
Prunes	85	1.18	.85	0	
Frozen vegetables:					
Asparagus	52	1.92	.52	2	
Broccoli	75	1.33	.75	2	
Brussels sprouts	75	1.33	.75	2	
Carrots	55	1.82	.55	2	
Cauliflower	70	1.43	.70	2	
Com, cut	27	3.70	.27	2	
Lima beans <sup>3</sup>	95	1.05	.95	2	
Okra	85	1.18	.85	2	
Other greens	75	1.33	.75	2	
Peas, green <sup>3</sup>	92	1.09	.92	2	
Peas, southern	50	2.00	.50	2	
Peppers, sweet	70	1.43	.70	2	
Potatoes, white	40	2.50	.40	2	
Snap beans	85	1.18	.85	2	
Spinach	70	1.43	.70	2	
Squash	55	1.82	.55	2	
Sweetpotatoes	50	2.00	.50	2	

<sup>&</sup>lt;sup>1</sup>Frozen weight is weight of frozen fruit plus sugar content. Where more than one fruit-to-sugar ratio is shown, the first is used in this computation.

<sup>2</sup>Fruit-to-sugar ratio does not apply to vegetables.

<sup>&</sup>lt;sup>3</sup>Shelled.

 $Table \ 44 — Fruits \ and \ vegetables: \ Relationship \ between \ weights \ of \ freeze-dried \ and \ frozen \ products^1$ 

Frozen food	Moisture content	Freeze-dried weight as percentage of frozen weight	Factors to convert freeze-dried weight to frozen weight
		Percent	
Apples, uncooked, sliced, sweetened	73.3	0.27	3.7
Apricots, uncooked	85.4	.15	6.7
Blueberries, uncooked, unsweetened	85.0	.15	6.5
Broccoli, cooked or uncooked	90.6	.96	10.4
Brussels sprouts, cooked or uncooked	89.3	.11	9.2
Cauliflower, cooked or uncooked	92.9	.72	13.9
Green peas, cooked	81.7	.19	5.4
Green peppers, cooked	94.7	.54	18.5
Mushrooms, uncooked, whole,			
pieces or sliced	90.4	.98	10.2
Pears, uncooked pieces or sliced	82.7	.18	5.7
Pineapples, uncooked slices or			
chunks, sweetened	77.1	.23	4.3
Plums, Italian, uncooked pieces			
or sliced	78.7	.22	4.6
Raspberries, red, uncooked	74.3	.26	3.8
Snap beans, cooked	91.6	.86	11.6
Strawberries, whole, uncooked	75.5	.25	4.0

<sup>&</sup>lt;sup>1</sup>Freeze-dried products contain 2% moisture.

Table 45—Canned vegetables: Factors relating to farm and processed weights

	Pounds fa	rm weight	Pounds canned	Cases cann	ed per ton fa	ırm weight <sup>1</sup>	Cases 24/303's	Net weight
Commodity	From pounds canned	From case No. 24/303's	from pounds	24/303's	24 2½'s	6/10's	from pounds canned	per case 24/303's
		Pounds			C	ases		Pounds
Asparagus	1.220	28.57	.819	70	39.5	43.2	0.043	23.4
Beets	1.290	31.75	.755	63	35.6	38.9	.041	24.6
Carrots	1.333	32.79	.750	61	34.5	37.7	.041	24.6
Corn:								
Cream style	2.033	50.00	.492	40	22.6	24.7	.041	24.6
Whole grain	2.538	62.50	.394	32	18.1	19.8	.041	24.6
Lima beans <sup>2</sup>	.625	15.38	1.599	130	73.4	80.2	.041	24.6
Mushrooms	1.403	34.48	.713	58	32.8	35.8	.041	24.6
Okra	1.030	24.10	.971	83	46.9	51.2	.043	23.4
Peas <sup>2</sup>	.739	18.18	1.353	110	62.1	67.9	.041	24.6
Pickles	.744	17.86	1.344	112	63.8	69.4	.042	30.0
Pimentos	2.410	57.14	.415	35	19.8	21.6	.042	23.7
Potatoes, white	1.572	37.74	.636	53	29.9	28.7	.042	24.0
Pumpkin and squash	2.710	66.67	.369	30	16.9	18.5	.041	24.6
Sauerkraut	1.859	43.48	.538	46	26.0	28.4	.043	23.4
Snap beans	.712	16.67	1.404	120	67.8	74.1	.043	23.4
Spinach	.901	20.00	1.110	100	56.5	61.7	.045	22.2
Sweetpotatoes	1.292	30.77	.784	65	36.7	40.1	.042	23.8
Tomatoes	1.553	36.36	.644	55	31.1	34.0	.043	23.4
Tomato catsup <sup>3</sup>	2.457	66.67	.407	30	17.1	18.6	.037	27.1
Tomato juice	1.527	36.36	.655	55	31.1	34.0	.042	23.8
Tomato paste <sup>3</sup>	5.432	142.86	.184	14	8.0	8.7	.038	26.3
Tomato puree <sup>4</sup>	3.247	80.00	.308	25	14.2	15.5	.041	24.6

 $<sup>^{1}</sup>$ Basic figure is yield of 24/303's per ton. One case 24/303's is equivalent to 0.57 cases 24/2½'s and 0.62 cases 6/10's.  $^{2}$ Shelled basis.

<sup>&</sup>lt;sup>3</sup>33% solids. <sup>4</sup>11% solids.

Table 46—Vegetables, dehydrated: Relationship between farm and processed weights and weight of product per 5-gallon container

	Moisture	content	Factors for converting to— <sup>2</sup>					
Commodity	Average for raw material	Dehy- drated product	Average losses <sup>1</sup>	Processed weight from farm weight	Equivalent farm weight from processed	Product	Weight of product pe 5-gallon container	
			Perce	nt			Pounds	Kilograms
Asparagus	92	4	55	0	27.0	Dice Powder	8 17	3.6 7.7
Beans, green	89	4	30	0.08	12.5	½-inch cut	7	3.2
Beets without tops	87	4	10	.12	8.2	Powder	30	13.6
Cabbage	92	4	30	.05	21.0	Dice Powder	9 30	4.1 13.6
Carrots	86	4	35	.10	10.5	Dice Powder	10-20 35	4.5-9.1 15.9
Celery:								
Stalk and leaf flakes	93	35	10	.07	15.4	Flakes	3-6	1.4-2.7
Stalk slice	94	3.5	25	.05	21.2	Slice	6	2.7
Garlic	71	5	15	.26	4.0	Sliced Powder	15 30	6.8 13.6
Greens	92	4	20-50	.0407	15-25	Flakes	8	3.6
						Powder	18	8.2
Horseradish	70	5	20	.025	4.0	Powder	20	9.1
Leek	88	4	27	.091	11.0	Powder	22	10.0
Okra	90	5	13	.091	11.0	Powder	22	10.0
Onion	88	4	11	.11	9.0	Flakes	10-15	4.5-6.8
						Powder	25	11.3
Onions, green tops	90	4	20	.083	12.0	Flakes	6	2.7
						Minced	8	3.6
Parsley	89	4	15	.10	10.3	Flakes	4	1.8
Peas, green	78	4	10	.20	5.0	Powder Powder	20 18	9.1 8.2
Peppers:	76	4	10	.20	3.0	rowaei	16	0.2
Green bell	93	3.5	40	.05	20.4	Dice	8	3.6
						Powder	20	9.1
Red bell	90	5.5	38	.06	15.6	Dice	10	4.5
					•••	Powder	25	11.3
Pimento	89	4	65	.04	25.0	Powder	25	11.3
Potatoes	80	6	40	.125	8.0	Dice	17	7.7
	78	6	33	.1417	5.9-7.1	Granules	36	16.3
	80	4.5	33	.1417	5.9-7.1	Flakes	10	4.5
Pumpkin	91	5	13	.083	12.0	Powder	25	11.3
Spinach	90	4	10	.094	10.6	Powder	18	8.2
Sweetpotato flakes	69	3	23.5	.143	7.0		_	_
Turnips	91	5	33	.063	16.0	Dice	14	6.4
			-			Powder	25	11.3
Tomato flakes	93	4	20	.058	17.0	Flakes	12	5.4

<sup>— =</sup> Not applicable.

<sup>&</sup>lt;sup>1</sup>Includes fines and defects removed during the final inspection of dried product and other process losses.

<sup>2</sup>Successful dehydration of many of these vegetables depends upon the ability to divert undesirable sizes and/or grades to other kinds of processing. If such outlets are not available, shrinkage ratios will be greater than shown.

Table 47—Dehydrofrozen fruits and vegetables: Relationship between moisture content of product and weight reduction

Percentage original	Percentage moisture content in product at percentage weight reduction of—						
moisture content —	50	60	70	80			
		Pe	rcent				
95	90	87.5	83.3	75			
90	80	75.0	66.7	50			
85	70	62.5	50.0	25			
80	60	50.0	33.3	0			
75	50	37.5	16.7	_			
70	40	25.0	0	_			
65	30	12.5	_	_			
60	20	0	_	_			
55	10	_	_	_			
50	0	_	_				

<sup>— =</sup> Not applicable.

Table 48—Dehydrofrozen fruits and vegetables: Relationship between prepared material and product

Commodity	Units of prepared material to produce pound dehydrofrozen product <sup>1</sup>				
	Pounds	Kilograms			
Apples	2	0.91			
Carrots	2	.91			
Cherries	2-2.5	.9-1.1			
Green peas	2	.91			
Pimentos	3	1.36			
Potatoes:					
Piece form	2	.91			
Mashed	4	1.81			

<sup>&</sup>lt;sup>1</sup>After peeling, trimming, and cutting. Preparation losses should be the same as for freezing.

Table 49—Fruit and vegetable juice powders: Factors relating to farm and processed weights

	Approximate		Factors for converting to—			
Commodity po	percentage solids content of juice	Yield of juice as a percentage of raw material	Processed weight from farm weight	Equivalent farm weight from processed weigh		
	Pe	ercent				
Apple	12	75	0.092	11		
Citrus:						
Grapefruit	11	49	.055	18		
Lemon	9	40	.037	27		
Orange	13	55	.072	14		
Grape	17	75	.130	8		
Pineapple <sup>1</sup>	15	58	.089	11		
Prune	32	74	.250	4		
Tomato	6.4	70	.045	22		

<sup>&</sup>lt;sup>1</sup>Assuming juice is only product. In practice, however, juice is made only from edible grade peels, cores, trimmings, and sortouts.

Table 50—Potatoes: Estimated conversion factors for selected products

Products	Farm weight	Finished product	Farm weight	Finished product	Recovery	To obtain farm weight equivalent, multiply product weight by—
	Po	unds	Kilo	grams	Percent	Number
Chips	100	33.31	45.4	15.1	33.3 <sup>1</sup>	3.0
Frozen	100	50.0	45.4	22.7	50.0	2.0
Starch:						
Idaho	100	12.5	45.4	5.7	12.5	8.00
Maine	100	9.3	45.4	4.2	9.3	10.75
Average	100	11.1	45.4	5.0	11.1	9.00

Note: In commercial potato-peeling plants, preparation loss, including waste and shrinkage, ranged from 5% to 48%, averaging approximately 25%.

<sup>&</sup>lt;sup>1</sup>From potatoes with 1.075 specific gravity.

Table 51—Tree nuts: Relationship between shelled and in-shell, and between farm and retail weights

	Factors for converting to—							
Commodity	Shelled weight from in-shell weight	In-shell equivalent from shelled weight	Retail weight from orchard-run <sup>1</sup>	Orchard-run equivalent from retail weight <sup>1</sup>				
Almonds:								
Domestic <sup>2</sup>	0.60	1.67	0.95	1.05				
Imported	.30	3.33	NA	NA				
Brazil nuts	.50	2.00	NA	NA				
Cashews	.22	4.55	NA	NA				
Chestnuts	.84	1.19	NA	NA				
Filberts:								
Domestic	.40	2.50	.95	1.05				
Imported	.45	2.22	NA	NA				
Macadamias (Hawaii)	.38	2.63	NA	NA				
Pecans:								
Domestic—								
Improved	.50	2.00	.91	1.10				
Seedling	.38	2.63	.91	1.10				
Imported	.50	2.00	NA	NA				
Pistachios	.43	2.33	.33	1.67				
Walnuts, English:								
Domestic <sup>3</sup>	.40	2.50	.87	1.15				
Imported	.42	2.38	NA	NA				
Walnuts, black	.17	5.88	NA	NA				

NA = Not available.

Table 52—Yield of product per unit of coffee or tea<sup>1</sup>

Commodity	Yield of product
Coffee (green or decaffeinated)	0.84 units roasted coffee, or .4 units instant soluble
Tea (dry leaf basis)	.4 units instant soluble

<sup>&</sup>lt;sup>1</sup>A standard 60-kilogram bag of green coffee equals 132.276 pounds.

<sup>&</sup>lt;sup>1</sup>Orchard-run weight before culling. Both orchard-run and retail weight are in-shell basis.

<sup>&</sup>lt;sup>2</sup>Average for domestic crop in recent years. The following illustrate the variation among various varieties: Nonpareil, Merced, and Thompson 0.60; mission 0.40; Peerless 0.35. Peerless is frequently marketed in-shell.

<sup>&</sup>lt;sup>3</sup>Average for portion of crop shelled commercially. Equivalent shelled and in-shell ratio for graded walnuts sold in-shell is 0.45, and average for entire U.S. walnut crop is 0.40.

Table 53—Raw sugar content per pound of specified sugar products

D 1		Sugar in specified	l units of product <sup>1</sup>	
Product	Raw	Refined	Raw	Refined
	Po	Pounds		grams
Brown sugar	0.963	0.90	0.437	0.408
Invert sugar	.856	.80	.388	.363
Lump sugar	1.070	1.00	.485	.454
Powdered sugar <sup>2</sup>	1.038	.97	.471	.440
Sugar, granulated	1.070	1.00	.485	.454
Invert syrup:				
High invert	.740	.69	.336	.313
Medium invert	.790	.74	.358	.336
Sucrose syrup	.690	.64	.313	.290

Table 54—Sugar content of canned fruits

Canned product	Natural	Adde	ed refined cane and be	et sugar <sup>1</sup>
	fruit sugar	Weight in 24 No. 2½ cans		Sugar content
	Percent	Pounds	Kilograms	Percent
Apricots	14.4	2.97	1.35	6.6
Cherries (sweet)	13.9	2.75	1.25	6.1
Figs	19.0	.90	.41	2.0
Fruit cocktail	11.0	3.15	1.43	7.0
Fruit for salad	9.9	3.52	1.60	8.1
Peaches	11.8	3.13	1.42	7.2
Pears	11.6	2.78	1.26	6.4
Plums	14.8	2.79	1.27	6.2

<sup>&</sup>lt;sup>1</sup>Based on the finished canned product packed in heavy syrup.

<sup>&</sup>lt;sup>1</sup>Raw value is 96° polar sugar. <sup>2</sup>Powdered sugar contains about 3% cornstarch to prevent lumping.

Table 55—Refined beet and cane sugar in confectionery products

Product	Share of refined sugar in product	Product	Share of refined sugar in product
	Percent		Percent
Confections: <sup>1</sup>		Confections: <sup>1</sup> —Continued	
Candy—		Chocolate coated candies—	
Uncoated candies—		Marshmallows	45
Caramels	30-45	Nougats	45
Creams, candy corn,	30 43	Peanuts and nut meats	40
crystallized creams,		realities and flat means	40
and other	70	Bars, uncoated—	
Grained mint types, and	70	Nougats, taffy, caramels, jelly,	
other so-called pure sugar	90	and other	40
Fudges	40-45	Peanut brittle	30-67
Hard candies such as fruit	40-43	reallut blittle	30-07
		Solid abooslete stars and other	
drops, Christmas candies, and other	50-75	Solid chocolate, stars, and other— Bittersweet chocolate	40
		Sweet chocolate	
Jellies, soft, sugar-sanded	45 25		50 55
Jellies, jube jel	35	Milk chocolate	55
Lozenges, sugar wafers, and		Controller of control	
pressed tablets	90	Coated bars chocolate or	
Marshmallows	45	confectioners coatings—	45
Marshmallows, grain, circus		Caramel-nougat	45
peanuts, and other	57	Coconut	40
Nougats	40	Creamed	65
Taffy, English-type	50	Fudge	52
Taffy, wrapped	25	Marshmallows	52
		Nougats	48
Sugar-panned candies—		Peanut brittle	50
Jelly beans and related products	60	Peanut or nut roll bar	35
Caramels	60		
Chocolate centers	65	Novelty chocolate bars—	
Creams	70	Almond	40
Fudges	75	Cereal	40
Hard candies such as cinnamon		Peanut	40
drops	70		
Marshmallows	80	Miscellaneous candy—	
Peanut and nut meats	50	Chocolate	38
		Nonchocolate	52
Chocolate coated candies—		Unspecified	45
Brittles, nut or peanut	50	-	
Caramels	35	Chewing gum	56
Creams, assorted	60	Chocolate, sweetened cooking	50
Fruits such as cordial cherries	60	Cocoa, beverage powder (military)	52
Fudges	52	Fruit peel, candied	70
Jellies	25-50	Popcorn, candied	60

<sup>&</sup>lt;sup>1</sup>The sugar content of confections may vary as much as 10% from the indicated figures.

Table 56—Refined beet and cane sugar content of specified products

Product	Unit		of refined sugar it of product	
		Pounds	Kilograms	
Dairy products:				
Chocolate milk	Pound	0.05-0.07	0.02-0.03	
Condensed milk, sweetened	Pound	.42	.19	
	48, 14-ounce cans	17.64	8.00	
Condensed skim milk, sweetened	Pound	.40	.18	
Ice cream	Pound	.15	.07	
	Gallon (4.7 pounds)	.70	.32	
Ice cream mix:				
Paste	Pound	.36	.16	
Powder	do.	.40	.18	
Sherbet	do.	.28	.13	
Water ice	do.	.29	.13	
That is	<b>G</b> 0.	.2)	.15	
Dessert powders:	1.	<b>61</b>	20	
Custard or starch pudding powder	do.	.61	.28	
Gelatin-base powders	do.	.85	.39	
Fountain syrups and soft drinks:				
Beverage powders, synthetic lemon or orange <sup>1</sup>	_	_		
Butterscotch or marshmallow topping	Pound	.40	.18	
2 ditters of the same of topping	Gallon (11 pounds)	4.40	2.00	
	6 No. 10 cans	19.80	8.98	
Chocolate syrup for topping	Pound	.26	.12	
Chocolate Syrup for topping	Gallon (11 pounds)	2.86	1.30	
	6 No. 10 cans	12.87	5.84	
Chocolate syrup for beverages	Pound	.38	.17	
Chocolate syrup for beverages	Gallon (10.27 pounds)	3.90	1.77	
	6 No. 10 cans	17.55	7.96	
Cala along fruit on other ooft drink assume				
Cola, clear fruit or other soft drink syrups	Pound	.55 5.80	.25	
Cala tana and divides house	Gallon (10.5 pounds)		2.63	
Cola-type soft drinks, bottled	Pound	.10	.05	
	Gallon (8.65 pounds)	.866	.39	
	24, 7-ounce bottles	1.14	.52	
	24, 12-ounce bottles	1.95	.88	
Fruit flavored soft drinks	Pound	.12	.05	
	Gallon (8.7 pounds)	1.05	.48	
	24, 7-ounce bottles	1.37	.62	
	24, 12-ounce bottles	2.36	1.07	
Ginger ale, bottled	Pound	.084	.04	
	Gallon (8.6 pounds)	.722	.33	
	24, 12-ounce bottles	1.62	.73	
Fruit products:				
Fruit, frozen	Pound	.20	.09	
Fruit products, other—				
Apple butter	do.	.29	.13	
Jellies, jams, and preserves	do.	.55	.25	
Marmalade	do.	.67	.30	
Mincemeat	do.	.35	.16	
Miscellaneous:				
Mayonnaise	do.	.10	.05	
	Gallon	.81	.37	
	~~~~			
Pickles, sweet	Pound	.35	.16	
Pickles, sweet Salad dressing	Pound do.	.35 .24	.16 .11	

<sup>— =</sup> Not applicable. <sup>1</sup>Synthetic beverage powders are sweetened with corn syrup and dextrose.

Table 57—Net weights, sugar solids content, and total solids content per unit of specified products at  $20^\circ$  Celsius<sup>1</sup>

Product	Unit <sup>2</sup>	Net weight per unit	Total sugar solids content <sup>3</sup>	Total solid content
Corn syrup, regular 42° Baume	Pound	1.00	.78	0.78
Com syrup, regular 42 Baume	Kilogram	.45	.35	.36
	No. 10 can	8.88	6.92	6.95
	Gallon	11.68	9.11	9.15
	Liter	44.21	34.48	34.63
	Litei	44.21	34.46	34.03
Corn sugar or dextrose (hydrate)	Pound	1.00	.92	.92
	Kilogram	.45	.42	.42
Honey	Pound	1.00	.78	.83
110110	Kilogram	.45	.35	.38
	Gallon	11.84	9.24	9.83
	Liter	44.81	34.97	37.21
Maple syrup	Pound	1.00	.64	.66
	Kilogram	.45	.29	.30
	Gallon	11.03	7.06	7.28
	Liter	41.75	26.72	27.55
Maple syrup, imitation:				
Thin type	Pound	1.00	.66	.66
	Kilogram	.45	.30	.30
	Gallon	11.03	7.28	7.28
	Liter	41.75	27.55	27.55
Thick type	Pound	1.00	.73	.73
Times type	Kilogram	.45	.33	.33
	Gallon	11.39	8.31	8.31
	Liter	43.11	31.45	31.45
		1.00	0.7	0.0
Maple sugar	Pound	1.00	.87	.90
	Kilogram	.45	.39	.41
Molasses, edible, first centrifugal: <sup>4</sup>				
U.S. grade A	Pound	1.00	.635	.79
	Kilogram	.45	.29	.36
	No. 10 can	8.91	5.66	7.04
	Gallon	11.72	7.44	9.26
	Liter	44.36	28.16	35.05
U.S. grade B	Pound	1.00	.615	79
C.S. grade D	Kilogram	.45	.28	35.83
	No. 10 can	8.91	5.48	7.04
	Gallon	11.72	7.21	9.26
	Liter	44.36	27.29	35.05
		. 1.50	27.22	22.02
See footnotes at end of table.				Continued-

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Table 57—Net weights, sugar solids content, and total solids content per unit of specified products at  $20^\circ$  Celsius<sup>1</sup>—Continued

Product	Unit <sup>2</sup>	Net weight per unit	Total sugar solids content <sup>3</sup>	Total solid content
Molasses, edible, first centrifugal: <sup>4</sup> —Con	ntinued			
U.S. grade C	Pound	1.00	0.58	0.79
o.s. grade o	Kilogram	.45	.26	.36
	No. 10 can	8.91	5.17	7.04
	Gallon	11.72	6.80	9.26
	Liter	44.36	25.74	35.05
Molasses, inedible blackstrap <sup>5</sup> <sup>6</sup>	Pound	1.00	.50	.795
Wiolasses, medible blackstrap	Kilogram	.45	.23	.36
	Gallon	11.74	5.87	9.33
	Liter	44.44	22.22	35.31
	Tank car	93,920	46,960	74,666
	Talik Cal	93,920	40,900	74,000
Refiner's syrup: <sup>7</sup>	Dec. 1	1.00		70
U.S. grade A	Pound	1.00	.66	.72
	Kilogram	.45	.30	.33
	Gallon	11.34	7.51	8.16
	Liter	42.92	28.43	30.89
U.S. grade B	Pound	1.00	.62	.72
	Kilogram	.45	.28	.33
	Gallon	11.34	7.02	8.16
	Liter	42.92	26.57	30.89
U.S. grade C	Pound	1.00	.59	.76
	Kilogram	.45	.27	.34
	Gallon	11.55	6.85	8.78
	Liter	43.72	25.93	33.23
U.S. grade D	Pound	1.00	.53	.76
5.8. grade 2	Kilogram	.45	.24	.34
	Gallon	11.55	6.14	8.78
	Liter	43.72	23.24	33.23
Sugar cane syrup:				
U.S. grade B, unsulfured	Pound	1.00	.68	.74
-	Kilogram	.45	.31	.34
	No. 10 can	8.70	5.92	6.44
	Gallon	11.45	7.79	8.47
	Liter	43.34	29.49	32.06
U.S. grade B, sulfured	Pound	1.00	.65	.74
c.s. grade s, surface	Kilogram	.45	.29	.34
	No. 10 can	8.70	5.66	6.44
	Gallon	11.45	7.44	8.47
	Liter	43.34	28.16	32.06
See footnotes at end of table.				Continued

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Table 57—Net weights, sugar solids content, and total solids content per unit of specified products at 20° Celsius¹—Continued

Product	Unit <sup>2</sup>	Net weight per unit	Total sugar solids content <sup>3</sup>	Total solid content
Sorgo syrup	Pound	1.00	0.68	0.76
	Kilogram	.45	.31	.34
	No. 10 can	8.78	5.97	6.67
	Gallon	11.55	7.85	8.78
	Liter	43.72	29.71	33.23

<sup>&</sup>lt;sup>1</sup>A temperature scale that registers the freezing point of water at 0°C and boiling point of 100°C. To convert °F to °C, subtract 32 and multiply by 5/9; to convert °C to °F multiply by 9/5 and add 32.

<sup>3</sup>Total sugar solids refers to all sugars, not only sucrose. The sugar content of all products, except corn syrup and honey, consists of one or more of the following sugars: dextrose, levulose (monosaccharides), and sucrose (disaccharide). Corn syrup, regular, 42° Baume contains 34% of mono, di, tri saccharides, which types of sugars are generally associated with sweetness. These types include dextrose and maltose (disaccharide). In addition, corn syrup contains 44% higher sugars (polymers of dextrose) which have little or no sweetness. Baume is a hydrometer scale that separately covers liquids with specific gravities greater and less than 1. The sugar content of honey averages 38% levulose, 31% dextrose, 7% maltose, 1.5% sucrose, and 1.5% higher sugars.

<sup>4</sup>U.S. grade A is based on minimum total sugar content of 63.5% and minimum density of 79° Brix. U.S. grade B is based on a minimum total sugar percentage of 61.5% and minimum density of 79° Brix. U.S. grade C is based on a minimum total sugar content of 58.0% and minimum density of 79° Brix. Brix is a hydrometer scale for measuring the sugar content of a solution at a given temperature.

<sup>5</sup>Based on average total sugar content of 50% and minimum density of 79.5° Brix.

<sup>6</sup>One gallon of ethanol made from 2.4 gallons of inedible blackstrap molasses.

<sup>7</sup>U.S. grade A is based on Brix solids content of not less than 72% and a ratio of total sugars to Brix solids of not less than 92%. U.S. grade B is based on a Brix solids content of not less than 72% and a ratio of total sugars to Brix solids of not less than 86%. U.S. grade C is based on Brix content of not less than 76% and a ratio of total sugar to Brix solids of not less than 78%. U.S. grade D is based on a Brix content of not less than 76% and a ratio of total sugars to Brix solids of not less than 70%. For a definition of Brix, see footnote 4.

<sup>&</sup>lt;sup>2</sup>The No. 10 can is estimated to contain 0.76 gallon, based on internal volume of 189.7 cubic inches and 93% full when cold.

Table 58—Factors for converting cotton acreages, cotton, and cotton products to equivalents<sup>1</sup>

From	To obtain	Multiply by
Acreage:		
Planted	Acreage harvested	0.926
	Cottonseed produced, tons	.472
	Cottonseed crushed, tons	.296
	Cotton produced, 480-pound bales	1.208
	Cotton produced, pounds	580.018
Harvested	Acreage harvested	1.080
	Cottonseed produced, tons	.510
	Cottonseed crushed, tons	.319
	Cotton produced, 480-pound bales	1.305
	Cotton produced, pounds	626.395
Cottonseed produced:		
Tons	Cottonseed crushed, tons	.627
	Linters, tons	.089
Pounds	Seed cotton, pounds	1.647
Cottonseed crushed:		
Tons	Linters, tons	.090
	Cottonseed crude oil produced, tons	.167
	Cottonseed meal produced, tons	.457
Cottonseed produced:		
480-pound bales	Cottonseed produced, tons	.391
•	Cottonseed crushed, tons	.245
	Cottonseed crude oil produced, tons	.041
	Cottonseed meal produced, tons	.112
	Linters, tons	.035
Pounds	Cottonseed produced, pounds	1.629
	Cottonseed crushed, pounds	1.020
	Cottonseed crude oil produced, pounds	.171
	Cottonseed meal produced, pounds	.466
	Linters, pounds	.146
	Seed cotton, pounds <sup>2</sup>	3.432
Cotton:		
480-pound bales	Running bales	.973
Running bales	480-pound bales	1.028
Seed cotton:		
Pounds	Cotton produced, pounds <sup>2</sup>	.382
2 301100	Cottonseed produced, pounds <sup>2</sup>	.618

<sup>&</sup>lt;sup>1</sup>All figures based on the 5-year average, 1985/86-1989/90. <sup>2</sup>Cotton production plus cottonseed production. Cottonseed for planting: The 1971/72-1975/76 5-year average quantity of cottonseed used for planting 1 acre of cotton was 27.4 pounds per acre. One pound per acre equals 1.120 85 kilograms per hectare. One kilogram per hectare equals 0.89218 pounds per acre.

Table 59—Factors relating to cottonseed products<sup>1</sup>

Product	Factors for converting cottonseed products to-			
Product	Tons per ton	Pounds per ton		
Crude oil	0.167	334		
Cake and meal	.457	914		
Hulls	.254	508		
Linters	.089	178		
Waste	.033	66		

<sup>&</sup>lt;sup>1</sup>All figures based on the 5-year average 1985/86-1989/90.

**Basis of Computation.** Factors have been computed on the basis of the 5 crop seasons from 1985/86 through 1989/90 and represent ratios of the 5-season averages. The 5-season average was used to bring the factors more nearly into conformity with current experience.

**Use of Factors.** Users of these factors are cautioned with respect to the following limitations: The factors are not "official," even though they are based upon latest available official figures. They are not permanently fixed at the stated values because later information and changes in relationships may require revisions. Because basic data underlying certain series have differing variabilities, application of the factors will not necessarily result in the most satisfactory figure for use in current work. Factors should be applied to U.S. totals only and not to State or area totals. These factors apply to full-season totals only.

## **Definitions**

**Seed cotton** Cotton as harvested but before ginning. It is the raw product which has been harvested and

contains the lint, seed, and foreign matter.

Moduled seed cotton A mechanical module builder compresses cotton into large modules in the field after harvest so

that cotton may be held temporarily on the farm or at the gin while awaiting ginning. About 40% of the U.S. cotton is moduled. This practice is especially important in the Southwest and

West.

**Lint** Cotton that has been separated from the seed by the ginning process.

**Bale** A rectangular package of compressed cotton lint as it comes from the gin. Including the

bagging and ties, it weighs about 500 pounds and its dimensions vary depending upon the degree of compression that may range from 12 to 32 pounds per cubic foot. A bale is the form of package by which cotton moves in domestic and foreign commerce. However, cotton

is bought and sold on a net weight (pound or kilogram) basis.

**Running bale** Any bale of varying lint weight as it comes from the gin.

480-pound net weight bale

An average bale weight used to maintain statistical comparability. It has superseded the

formerly used term, 500-pound gross weight bale.

Universal density bale

A bale pressed to a uniform size or repressed in a warehouse compress one time to a density

of at least 28 pounds per cubic foot.

**Tare** Weight of the ties (or bands) and bagging materials which contain the bale. The weight of

these packaging materials varies and is excluded from the reported or sale weight of the lint. The bands can be steel straps or wire. The bagging material can be jute, woven polypropylene fiber, or polyethylene plastic film, or cotton (woven or warp knit) depending on the type of

bale packaged.

**Oilseed** The cottonseed that is crushed for the oil and meal.

**Planting seed** The cottonseed that is planted. Seed not planted is crushed in oil mills for the oil, meal, hulls,

etc.

**Linters** Short fibers (usually less than 1/8 inch long) that remain attached to the cottonseed after

ginning. They are separated from the seed at the oil mill and used in cushioning product, as

stuffing, or as a source of cellulose for a variety of chemical products.

**Motes** Cotton waste material from the cotton ginning process, primarily resulting from the lint

cleaning operation. Motes can be reclaimed and sold for use in padding and upholstery filling,

nonwovens, and some open-end yarns.

Table 61—Scoured yield of greasy shorn and pulled domestic wools

	Domestic production of	Scoured y	ield <sup>1</sup>
Grade	greasy wool <sup>1</sup>	Shorn	Pulled
		Percent	
Fine; 64's and finer	28.9	27.0	NA
½ blood; 60's and 62's	28.7	50.0	67.0
3/8 blood; 56's and 58's	24.6	51.0	72.0
<sup>1</sup> / <sub>4</sub> blood; 50's and 54's	13.5	56.0	81.0
Low 1/4 blood; 46's and 48's	4.3	61.0	82.0
Common and braid; 36's, 40's, and 44's	Ĵ	62.0	84.0
Weighted average, all grades	100.0	52.8	72.9

NA = Not available.

<sup>&</sup>lt;sup>1</sup>Based on Current Industrial Report: "Stocks of Wool and Related Fibers," U.S. Dept. of Commerce, Bureau of the Census, MA-22M, 1971-86 reports. Percentage of production by grade based on the stocks reports and wool supply and use data for 1991, provided by the American Sheep Industry Association.

Table 62—Tobacco: Factors for adjusting stocks reported by dealers and manufacturers to a farm-sales-weight equivalent

	_			nultiply by to		1 . 1	
Туре	Type number	Unstemi	ent	to— Farm-sales- weight equivalent	to fa	mmed stocks arm-sales- at equivalent acked weigh	
Auction market areas (types 11-37	): <sup>1</sup>						
Flue-cured	11-14	1.295		1.470		1.12	
Virginia fire-cured	21	1.299		1.598		1.23	
Tennessee and Kentucky				2			
fire-cured	22-23	1.324		$1.471^2$		1.04	
Burley	31	1.345		1.550		1.12	
Southern Maryland	32	1.373		1.400		1.02	
One sucker	35	1.413		1.554		1.10	
Green River	36	1.389		1.570		1.13	
Virginia sun-cured Miscellaneous domestic	37 72-73	1.326 1.333		1.538 1.493		1.16 1.12	
Miscenaneous domestic	12-13	1.555		1.493		1.12	
Imported leaf (types 81-93):							
Cigar leaf	81-89	1.400		1.624		1.16	
Oriental and aromatic	91	1.333		1.466		1.10	
Flue-cured	92	1.295		1.450		1.12	
Burley	93	1.345		1.506		1.12	
			Factors to m	ultiply by to c	onvert—		
	_	Stemmed stocks to—		Unstemi	Unstemmed stocks to farm-sales- equivalent from packed weight		
	<del>-</del>		Farm-sales-				
		Unstemmed	weight	Sweated	Marked	Farm-sale	
		equivalent	equivalent	weight <sup>3</sup>	weight <sup>3</sup>	weight <sup>3</sup>	
Domestic-grown cigar leaf (types 41-62):							
Pennsylvania seedleaf	41	1.444	1.718	1.19	1.05	1.00	
Ohio	42-44	1.454	1.730	1.19	1.05	1.00	
Puerto Rican	46	1.314	1.551	1.18	1.16	1.00	
Connecticut broadleaf	51	1.375	1.622	1.18	1.04	1,00	
Connecticut Havana seed	52	1.386	1.635	1.18	1.04	1.00	
Southern Wisconsin	54	1.383	1.687	1.22	1.06	1.00	
Northern Wisconsin	55	1.404	1.713	1.22	1.06	1.00	
Connecticut shade	61	1.245	1.419	1.14	1.10	1.00	
Georgia and Florida							
shade	62	1.235	1.408	1.14	1.10	1.00	

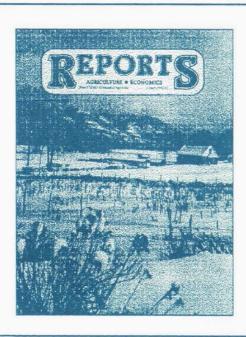
<sup>&</sup>lt;sup>1</sup>Types 11-37 are reported on the basis of packed weight.

<sup>&</sup>lt;sup>2</sup>Farm-sales-weight equivalent based on sweated weight factor.

<sup>&</sup>lt;sup>3</sup>The instructions for reporting unstemmed cigar-leaf of the domestic types require that dealers and manufacturers indicate the weight basis on which the tobacco is reported, namely, farm-sales-weight, marked weight, or sweated weight. The stocks are converted to the farm-sales weight equivalent on the basis of average factors reflecting the percentage reported each quarter in each of these categories.

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