#### SCHEDULE 1

**Essential Safety Requirements** 

# PART 3

## Manufacturing processes

### Welds on pressurised parts

**20.** The characteristics of welds and adjacent zones must be similar to those of the welded materials and must be free of any surface or internal defects detrimental to the safety of the vessels.

**Changes to legislation:**There are currently no known outstanding effects for the The Simple Pressure Vessels (Safety) Regulations 2016, Paragraph 20.