# LIPOFUELS: BIODIESEL & BIOKEROSENE

# tecbio

#### Biofuels from Vegetal and Animal Oils as Methyl or Ethyl Esthers

www.tecbio.com.br

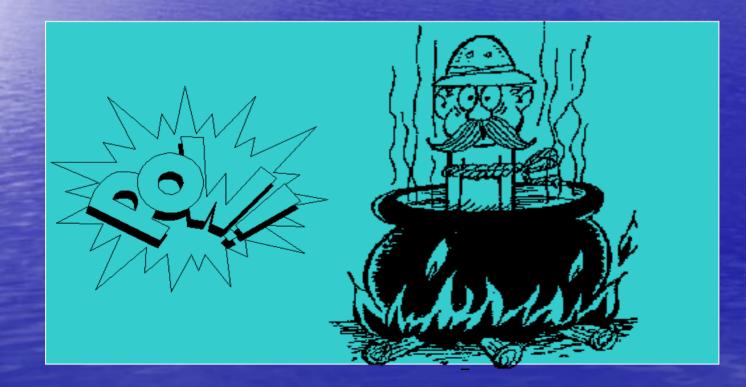
expedito@tecbio.com.br

## EXPEDITO PARENTE

President of TECBIO Fortaleza, Brazil

### Petroleum: Strategic Points to Consider

 Petroleum: a Finite Raw Material for Fossil Energy Generation.



#### Petroleum: Strategic Points to Consider

 The increasing competition of Chemical and Energetic Applications of Petroleum.



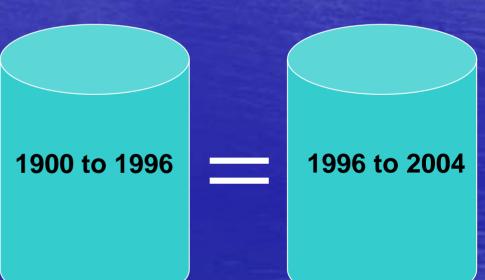
#### Petroleum: Strategic Points to Consider

 Extraordinary Aspects of Petroleum Demand: The China Case; The Social Inclusion in the World; The Vulnerability of Europe.

I'm Chinese...

I want to be included ...





FONTE: Comissão de Energia das Nações Unidas

#### FUELS FROM BIOMASS

BIOFUELS: Biogas Bioethanol Biokerosene Biodiesel Others

#### LEARNING FROM THE BRAZILIAN BIOETHANOL PROGRAM

Evolution in the Industrial Processes

Increases in the Agricultural Productivity

Exploitation of By-Products

Lipofuel Production Always Means Foods Offering

### A Gift from Nature:

ALL FATTY GRAINS AND ALMONDS POSSESS TWO PORTIONS:

A LIPIDIC PORTION
A PROTEIC PORTION

As a result, biomass has the capacity to simultaneously generate food for humans, livestock, plants, and machines.



#### A GLOBAL VIEW OF BIOMASS ENERGIES

# Biomass = Biofuels + Biofertilizer + Foods J

Food for machines

Food for plants Fuel for men and animals

# **Lipofuel Production**

#### **BIOKEROSENE & BIODIESEL**

Both are fatty acid methyl or ethyl esters.

Biokerosene is constituted of ester fraction of selected molecular weight.

Biokerosene was developed in Fortaleza, Brazil, during the period of 1980 – 1985, and is now patented and registered in the public domain under number PI-8007957 (INPI).

#### BIOKEROSENE PRODUCTION: Raw Material



#### BABASSU TREE 18,000,000 hectares in Brazil



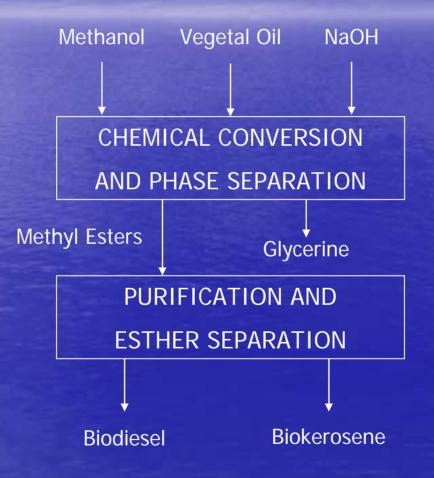






BABASSU OIL and OTHERS

#### BIOKEROSENE PRODUCTION: Industrial Process



# History of Biodiesel & Biokerosene

# Chronology of Biodiesel and Biokerosene Developments

- 1977 Biodiesel conception: as fatty acid methyl or ethyl esthers.
- Oct. 30, 1980 Worldwide release of Prodiesel (biodiesel) to the President of the Republic and municipal, state, and world leaders, to the scientific community and manufacturers of diesel engines.

The first industrial process patent was submitted to manufacture of biodiesel by its inventor, Dr. Expedito Parente.



1980 to 1984 – The first applicability trials using biodiesel and the development of PROSENE®, an alternative combustible lipofuel (vegetable oil) used as an alternative to aviation kerosene.

The first flight was taken using pure biokerosene in an EMBRAER turbo-prop powered aircraft, between the cities of São José dos Campos and Brasília.

This accomplishment was considered to be of strategic national interest and the results could not be published.





 1984 – The Aeronautical Ministry awards Dr. Expedito Parente with the Aeronautic Commendation Medal for his success in developing biodiesel and biokerosene technology.

At this time, efforts to go forward with the National Biodiesel and Biokerosene Program were interrupted because of lack of interest by energy and economic authorities.



 2001 – TECBIO was founded and is considered to be the cornerstone of the biodiesel business in Brazil.

TECBIO initiated the industrial production of biodiesel in Brazil.



 2005 – Dr. Expedito Parente is presented with the United Nation's Blue Sky Award in Shenzhen, with his work "Reflections on Biodiesel and Biokerosene.

10 persons receive this award and Dr. Parente is named as the first place winner of first place, which comes with the Diploma of International Celebrity in Technology.





BIOKEROSENE Trials and Results

#### BIOKEROSENE PROPERTIES

- All bench and flight tests were undertaken with pure biokerosene, without the addition of mineral kerosene. In equivalent conditions and in comparison with petrokerosene, the average consumption of biokerosene was 4.5% to 6.0% superior.
- One advantage of the biokerosene was the reduction of the turbine power caused by increasing altitude. It was less than that of mineral kerosene.
   This fact is explained by the presence of two atoms of oxygen in the
  - molecule.
- The biokerosene tests were concluded on October 23th, 1984, on "Aviator's Day", with a flight from São José dos Campos (São Paulo) to Brasilia, with a flight time of 4 hours. The aircraft used for the trial flight was a Brazilian "Bandeirante", manufactured by EMBRAER.
- Applicability tests using mixtures of biokerosene with mineral kerosene were not performed.

#### BIOKEROSENE PROPERTIES: Lubricity and Detergency

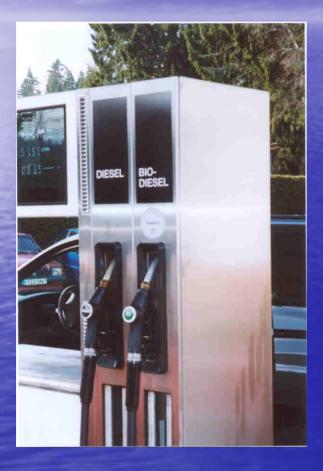
Biokerosene possesses a high level of lubricity and detergency.

This makes it possible to improve on the performance of petrokerosene and contributes to cleaning the turbines.

#### Characteristics of the EMB-110 Bandeirante

# EMB-110 "Bandeirante"

Motores: 2 x Pratt & Whitney, Canada PT6A-27 Tipo e potência: Turboélice de 750 SHP cada Comprimento: 14,22 m Superficie alar: 29 m<sup>2</sup> Envergadura: 15,33 m Altura: 4,73 m Peso vazio: 3.402 kg Peso máximo de decolagem: 5.600 kg Velocidade de cruzeiro: 184 kts (341 km/h) Velocidade máxima operacional: 244 kts (452 km/h) Altitude de cruzeiro: 6.000 a 15.000 ft Altitude máxima operacional: 25.000 ft Alcance (FL100): 1.026 NM (1.900 km) Capacidade de combustível: 464 gal (1.756 l) Distância de pouso\*: 763 m Distância de decolagem\*: 889 m





# Where do we go from here?

### Thank you for your attention. Dr. Expedito Parente





www.tecbio.com.br expedito@tecbio.com.br